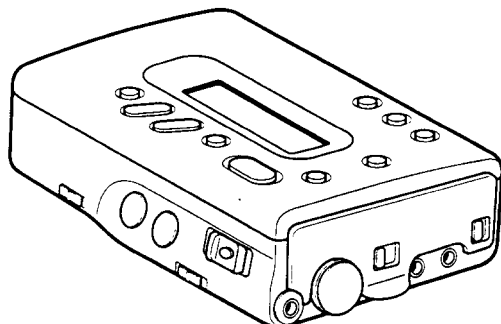


TCD-D7/D7K

SERVICE MANUAL



US Model
Canadian Model
AEP Model

TCD-D7

Tourist Model

TCD-D7K

DAT
Digital Audio Tape

WALKMAN

SPECIFICATIONS

Tape	Digital audio tape
Recording time	Standard: 120 minutes Long-play mode: 240 minutes (with DT-120)
Sampling frequency	48 kHz, 44.1 kHz, 32 kHz
Frequency response	Standard: Fs 48 kHz 20 – 22,000 Hz (± 1.0 dB) Fs 44.1 kHz 20 – 20,000 Hz (± 1.0 dB) Fs 32 kHz 20 – 14,500 Hz (± 1.0 dB) Long-play mode: Fs 32 kHz 20 – 14,500 Hz (± 1.0 dB)
Signal to noise ratio	Standard: more than 90 dB Long-play mode: more than 90 dB (1 kHz IHF-A, 22 kHz LPF, LINE IN)
Dynamic range	Standard: more than 90 dB Long-play mode: more than 90 dB (1 kHz IHF-A, 22 kHz LPF, LINE IN)
Total harmonic distortion	Standard: less than 0.008% (1 kHz, 22 kHz LPF, LINE IN) Long-play mode: less than 0.09% (1 kHz, 22 kHz LPF, LINE IN)
Wow and flutter	Below measurable limit (less than $\pm 0.001\%$ W.PEAK)

Input	Jack type	Impedance	Rated input level	Minimum input level
MIC	stereo minijack	4.7 k Ω	–	0.4 mV
LINE IN	stereo minijack	47 k Ω	500 mV	80 mV

Output	Jack type	Impedance	Rated output	Maximum output level	Load impedance
PHONES/ LINE OUT	stereo minijack	27 Ω	LINE OUT 500 mV	PHONES 5 mW + 5 mW	LINE OUT more than 10 k Ω PHONES 32 Ω

Input/output

DIGITAL I/O • REMOTE jack (special jack)

Digital input/output, remote control operation and timer-activated operation is possible by connection with an adaptor kit to this jack.

Power requirements

• DC 6 V four LR6 (size AA) batteries

• DC IN 6V jack accepts:

the Sony AC power adaptor (supplied to the AEP, Tourist model only) for use on

	Operating voltage
US, Canadian model	120V AC, 60Hz
AEP model	220–230V AC, 50Hz
German model	120V AC, 60Hz or 220V AC, 50Hz
Tourist model	100–240V AC, 50/60Hz

Battery life

the car battery cord DCC-E160L (not supplied) for use with 12 V car battery.
(Approximately hours)

	Playback	Recording
Sony alkaline AM3 (N)	3.5	4 (3*)
Sony NC-AA	2	2 (1.5*)

* while monitoring with the headphones

Power consumption

Dimension

Approx. 132.6 × 36.7 × 88.2 mm (5 1/4 × 1 1/2 × 3 1/2 in.) (w/h/d) not incl. projecting parts and controls

Mass

Approx. 500 g (1 lb. 10.2 oz.) incl. batteries

Model Name Using Similar Mechanism	TCD-D3
Tape Transport Mechanism Type	MT-D7-47

Accessories supplied

Carrying case (1)

AC power adaptor AC-E60L (1) (AEP model only)

For the Tourist model only

Carrying case (1)

LR6 (size AA) batteries (4)

AC power adaptor AC-E60AM (1)

Plug adaptor (1)

Audio connecting cords (2)

(2 phono plugs ↔ stereo-mini plug, stereo for line inputs and outputs)

Digital cable POC-DA12 (1)

(special plug ↔ 2 optical plugs)

Remote commander RMT-D7 (1)

Cleaning cassette DT-10CL (1)

For the operation of the AC power adaptor and the remote commander, refer to each operating instructions manual.

Design and specifications subject to change without notice.



DIGITAL AUDIO TAPE-CORDER

SONY®

Features

Easy operation with excellent sound quality of DAT

Superb quality recording and playback with excellent frequency response, remarkably low noise and lack of distortion can be made. High speed fast-forwarding/rewinding and cuing/reviewing for easy tape access.

Long play (LP) mode recording

A maximum of four-hour continuous recording is possible using four LR6 (size AA) alkaline batteries which is ideal for recording a meeting or a conference etc.

Adjustable (automatic/manual) recording level

The recording level can be adjusted either manually or automatically to suit every recording situation.

Date function

The date and time are automatically registered at the time of the recording and can be displayed during playback, fast-forwarding/rewinding and cuing/reviewing.

LCD display

LCD display window for indicating the current operational mode and the battery power status etc.

Compact design

A compact mechanism and design for portability.

Recording compatibility

Recording can be made from various digital audio equipment such as a CD (compact disc)/MiniDisc player or a BS (broadcasting satellite)/CS (communication satellite) tuner etc.

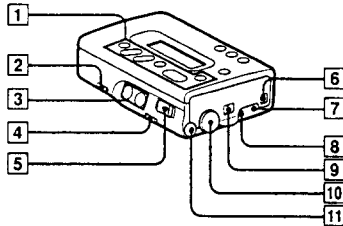
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SECTION 1 GENERAL

Location and Function of Controls

This section is extracted from instruction manual.



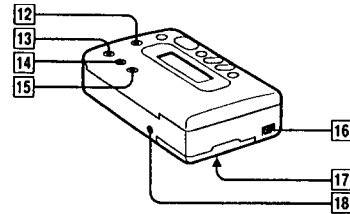
Refer to the pages in ● for details.

- 1 Tape operation buttons:
 ◀◀/▶▶ (rewind/review • AMS) button ①
 ■ STOP button ②
 ▶ PLAY button ③
 ▶▶/▶▶ (fast-forward/cue • AMS) button ④
 REC (record)/ID WRITE (start ID write) button ⑤
 II PAUSE button ⑥

- 2 SP/LP (standard play/long play mode select) button ⑦
 3 VOLUME buttons ⑧
 4 PHONES, AVLS/LINE OUT (headphones, automatic volume limiter system/line out select) switch ⑨

- 5 HOLD/PUSH OPEN switch ⑩
 Slide this switch to the HOLD position to avoid any accidental operation while the unit is set in a particular operational mode. The use of this switch is recommended whenever you record or play back a tape. However, the display modes can still be changed by pressing the CLOCK/SET button, the COUNTER/- button or the RESET/+ button even when the unit is in the hold mode.

- 6 MIC SENS (microphone sensitivity) switch ⑪
 7 MIC (microphone) jack ⑫
 8 LINE IN (line input) jack ⑬
 9 REC MODE (recording mode) switch ⑭
 10 REC LEVEL (recording level) knob ⑮
 11 PHONES/LINE OUT (headphones/line output) jack ⑯



- 12 LIGHT button
 Press to illuminate the display window when using the unit in the dark.
 13 RESET/+ button ⑰
 14 COUNTER/- button ⑱
 15 CLOCK/SET button ⑲

- 16 DIGITAL I/O • REMOTE (digital input/output • remote) jack ⑳
 Connect equipment with digital inputs/outputs using the connecting cord POC-DA12* or RK-DA10 (not supplied), the adaptor kit RM-D3K, or the remote controller RMT-D7* etc.
 17 Battery compartment door
 18 DC IN 6V (external power input) jack ㉑
 * Supplied only to the Sony world model

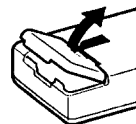
5 6

Power Sources

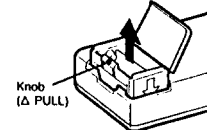
Using with Batteries

Use four LR6 (size AA) alkaline batteries.

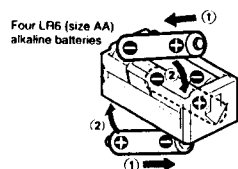
- 1 Open the battery compartment door.



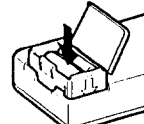
- 2 Pull out the battery case by holding the small knob.



- 3 Insert the batteries into the battery case. Make sure that the - side of a battery is always inserted first.

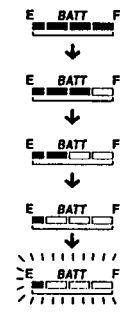


- 4 Insert the battery case into the unit.



Remaining battery power status

The indicator constantly shows the remaining battery power status. This display comes on while the unit is being used with the batteries. They do not come on when the external power source is used.

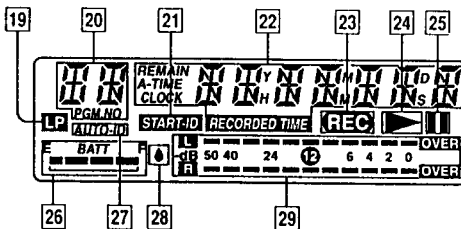


Replace the batteries at this point. If you continue to use the unit beyond this point, eventually the "BATTERY" message will come on the display window and the unit will cease to operate.

Notes

- This unit is not equipped with a power switch. Consequently, as long as the batteries are inserted, the LCD display will always be turned on. However, the consumption of the electric current will be very small and negligible.
- Do not leave the unit with its battery compartment door open for a long period of time, as doing so may cause the batteries to wear more quickly.

Display Window



- 19 LP (long play) mode indicator ①
 20 PGM.NO (program number) • day • AM/PM indicator ②
 21 START-ID indicator ③
 22 Tape counter/clock/message indicator
 23 REC (recording) indicator
 24 ▶ (playback) indicator
 25 II (pause) indicator
 26 BATT (remaining battery power status) indicator ④
 27 AUTO-ID (automatic ID signal) indicator ⑤
 28 Moisture condensation indicator ⑥
 29 Peak level Indicators ⑦

Notes on batteries

- Insert four LR6 (size AA) alkaline batteries by matching the + and - on the batteries to the + and - in the battery case.
- Do not attempt to recharge the batteries.
- Do not use old batteries with new ones or different types of batteries together.
- When the unit is not to be used for an extended period of time, remove the batteries.
- If the electrolyte inside the battery should leak, wipe the contaminated area of the battery case with a cloth and replace the old batteries with new ones.
- Use only the alkaline batteries.
- Do not use any other type of dry batteries.

Note on separately sold rechargeable batteries

You can use the separately sold rechargeable batteries. However the expected recording/playback time will be shortened considerably.

Using with the AC power adaptor

Connect either the AC power adaptor AC-E60L** (not supplied) or AC-E60AM* (world wide) (not supplied) to the DC IN 6V jack of the unit.

Note

Use only the AC-E60L or AC-E60AM* AC power adaptor (not supplied). Do not use any other AC power adaptor.



Polarity of the plug

**Except for the AEP model
*Except for the Tourist model

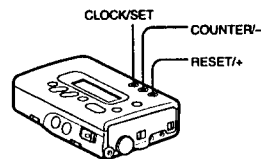
Using the power source of your car

Use the car battery cord DCC-E160L (not supplied).

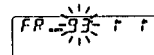
Setting the Clock

The unit automatically registers the date of recording (year/month/date/day/hour/minute/second) at the time of recording. The date of recording can be then displayed on the display window while the unit is playing back, fast-forwarding/rewinding or cueing/reviewing a tape (Date function). It is essential to set the clock before any recordings are made. Otherwise, the date function will not work properly and the correct date and time of a recording will not be registered on the tape.

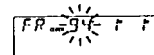
Proceed with the following steps while the unit is in the stop mode.



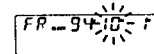
- 1 Press the CLOCK/SET button for more than four seconds.



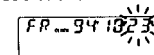
- 2 Press the COUNTER/- and RESET/+ buttons to set the year digits, then press the CLOCK/SET button.



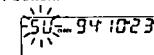
- 3 Press the COUNTER/- and RESET/+ buttons to set the month digits, then press the CLOCK/SET button.



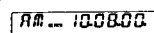
- 4 Press the COUNTER/- and RESET/+ buttons to set the date digits, then press the CLOCK/SET button.



- 5 Press the COUNTER/- and RESET/+ buttons to set the day, then press the CLOCK/SET button.



- 6 Repeat steps 2 to 4 to set the correct current time (hour/minute/second). The second digits change to "00" when the COUNTER/- or RESET/+ button is pressed. Therefore, synchronize the clock by pressing either - or + button with the radio time-signal etc.



The flashing will stop and the clock will start activating.

To cancel the procedure

Press one of the following buttons: ▶PLAY, ■STOP, ◀◀◀ or ▶▶▶ while proceeding with the steps. However, if you have proceeded to step 6, the year, month, day and date will be set.

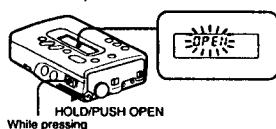
To select either the 12-hour or the 24-hour clock display
Press the RESET button for more than two seconds.

Notes

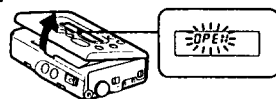
- If the HOLD/PUSH OPEN switch is set to the HOLD position, you cannot set the clock.
- If you leave the unit for more than an hour without any batteries installed, the clock display will return to any original factory-set setting (93 F F / AM 120000). In this case, reset the clock after inserting the batteries.

Inserting a Cassette

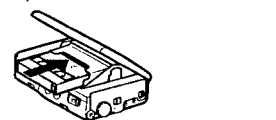
- 1 Slide the HOLD/PUSH OPEN switch to the OPEN position.



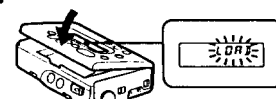
- 2 Open the cassette compartment door.



- 3 Insert a cassette with the window facing upward.



- 4 Close the cassette compartment door.



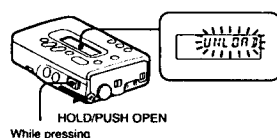
The cassette will be loaded automatically.

Notes

- When disconnecting the unit from the power source, make sure that the cassette compartment door is closed. Otherwise, you may not be able to close it afterward. If this happens, re-connect the power source.
- When inserting a cassette, make sure that the side with which the tape is visible inside is facing upward. If you insert the cassette upside down, you may not be able to take the cassette out.

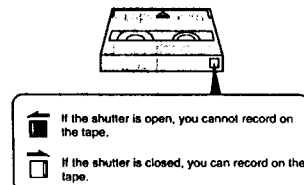
To eject the cassette

While the unit is in the stop mode, slide the HOLD/PUSH OPEN switch to the OPEN position.



Record-protect shutter

Slide the record-protect shutter to the left to protect a recorded tape from being accidentally erased by recording on the tape for the second time.



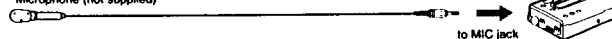
- If the shutter is open, you cannot record on the tape.
- If the shutter is closed, you can record on the tape.

Recording

Connection with Other Equipments

Recording with a microphone

Microphone (not supplied)

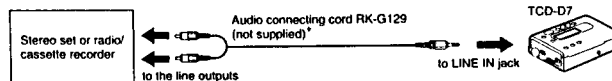


The PLUG-IN POWER type microphones can be used as well.

Notes

- In this connection example, you need to adjust the recording level. See page 16 for details.
- You cannot use an auto-power-supply type microphone such as the electret condenser stereo microphone ECM-S220 etc. with this unit.

Recording from a stereo set or a radio/cassette recorder etc. (analog connection)

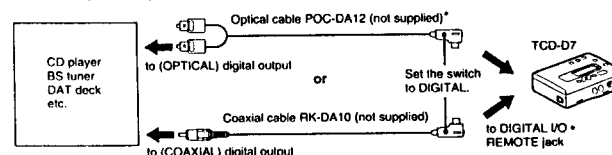


Notes

- In this connection example, you need to adjust the recording level. See page 16 for details.
- If a microphone is connected as well, the microphone connection will override the line connection.

Recording from equipment with digital outputs (digital connection)

There are two types of digital output connectors: the optical type and the coaxial type.



Notes

- In this connection example, you cannot adjust the recording level. The recording will be carried out at the same level as the source sound.
- Make sure that the switch on the connecting cable is set to the DIGITAL position before you start recording.

* Except for the Sony world model

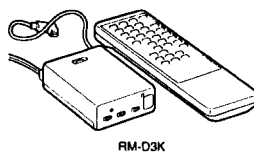
The adaptor kit RM-D3K (not supplied)

This kit is equipped with the input/output connectors for both the optical cable and the coaxial cable. Therefore, you can use this kit as a relay between the TCD-D7 and another digital equipment. You can also remote control the TCD-D7 with the remote controller supplied to the RM-D3K. The timer operated recording or playback can be performed by adding an optional audio timer. See the operating instructions of the RM-D3K for details.

Note

If you intend to use the RM-D3K, use the AC power adaptor (not supplied)* for the power source of the TCD-D7.

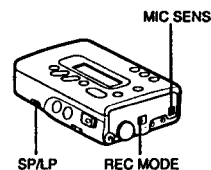
*Except for the Tourist model



RM-D3K

Before Recording

Use the following switches according to your needs.



◆ SP/LP switch

SP: When the recording is to be made in the standard play mode. (The recording quality will be better with this mode.)

LP: When the recording is to be made in the long play mode.

LP mode

The recording time varies with the type of DAT cassette you use. See the chart below.

	SP mode	LP mode
DT-120	2 hours	4 hours
DT-90	1.5 hours	3 hours
DT-60	1 hour	2 hours

Notes

• If the sampling frequency (see page 20) of the digital input is either 44.1 kHz or 48 kHz while recording via the digital connection, the LP mode recording cannot be made even if you select the LP position with the SP/LP switch.

• You cannot play back a tape recorded in the LP mode on another DAT deck which is not equipped with the LP mode function.

• If you play back a tape, whose recording speed has been changed halfway from the SP mode to the LP mode, on a DAT deck which is not equipped with the LP mode function, you may experience some loud noise while the recording speed changes. In such a case, turn down the volume.

The tape counter display while the LP mode is used

The absolute time (see page 16) and the remaining tape time are based on the SP mode. Therefore, the actual time will be twice the amount of what is being shown on the display window.

◆ MIC SENS switch (for recording with a microphone)

H: Normally set the switch to this position.

L: When recording relatively loud sound (the built-in 20 dB attenuator will be activated).

◆ REC MODE switch

(When another equipment such as a microphone or a stereo set is connected to either the MIC or the LINE IN jack of the unit.)
MANUAL: When adjusting the recording level manually.

The recorded sound will become more faithful to the source sound. See page 16 for more details about adjusting the recording level.

MUSIC: When recording music. (The adjustment of the recording level will be made automatically.)

SPEECH: When recording a meeting or a conference etc. (The adjustment of the recording level will be made automatically.)

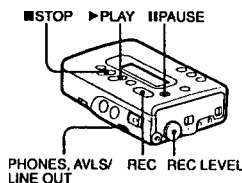
To confirm the source of input

Press the REC button twice while the unit is in the stop mode, or if the unit is in the recording or pause mode, press the REC button once. One of the following indications will come on for approx. one second:

MIC or LINE or DIGITAL

These indications come on when the source of input has been changed as well.

To Record



1 Insert a DAT cassette. (See page 11.)

2 Press the REC button and the II PAUSE button.

The unit enters the pause mode.

• When recording via a microphone or the analog connection, adjust the recording level with the REC LEVEL knob (Recording monitor mode) (see page 16).

• When recording from another equipment, engage the source equipment in the playback mode.

3 Press either the ►PLAY or the II PAUSE button.

The recording starts.

Notes

• The recording cannot be started by just pressing the REC button.

• You cannot adjust the output level of the LINE OUT jack of this unit.

• Care must be taken if disconnecting a plug from the PHONES/LINE OUT jack while recording, as doing so may cause some noise to be recorded.

To stop recording

Press the ■ STOP button.

To pause recording momentarily

Press the II PAUSE button.

To cancel the pause mode, press the II PAUSE button again or press the ►PLAY button.

Notes

• If the unit is left in the pause mode for more than five minutes, the unit will automatically enter the stop mode in order to protect its head and the tape.

• If the unit is left in the stop mode for more than 10 minutes, the unit will automatically disengage the tape from the built-in mechanism. The illumination of the display window will go out at the same time.

To monitor the sound while recording

Plug in the headphones (not supplied) or an active speaker system (not supplied) to the PHONES/LINE OUT jack of the unit.

If the headphones are to be used, set the PHONES, AVLS/LINE OUT switch to either the AVLS ON or AVLS OFF position.

If the active speakers are to be used, set the PHONES, AVLS/LINE OUT switch to the LINE OUT position. (You cannot control the volume with the unit.)

Notes

• If headphones are connected to the PHONES/LINE OUT jack of the unit, do not change the position of the PHONES, AVLS/LINE OUT switch to the LINE OUT position. (If you wish to do so, make sure that the headphones are unplugged first.) However, you can set the switch to either AVLS ON or AVLS OFF position.

• There may be cases where you experience some noise while monitoring the sound while recording via the digital connection.

Notes on Recording

Do not leave any unrecorded parts on a DAT tape

If there is a blank (unrecorded) part left on a DAT tape, the absolute time* will not be written thereafter. Also, when the tape is being fast-forwarded or rewound, it will stop at that point. In order not to leave any unrecorded parts on a tape while recording, observe the following:

— If you intend to continue to record on a tape which is partially recorded, make sure that you find the end of the previous recording first, then start the new recording from that point without leaving any unrecorded gap. (If you fast-forward the tape, it should automatically stop where the previous recording has ended.)

— If you wish to leave some blank parts, do not forward the tape with the ►PLAY button or the ►►► button. Keep the unit in the recording mode but without any input sound.

• The absolute time indicates the elapsed time from the beginning of the tape and the current position of the tape which is written digitally. The absolute time will be automatically written when you record a DAT tape for the very first time and cannot be erased once written.

Note

In some cases, the absolute time may not be written if you re-record on the tape on which the absolute time has not been written originally.

When you record to the end of a DAT tape

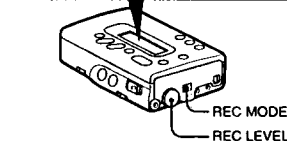
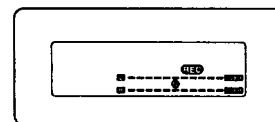
The tape automatically rewinds to the beginning and will stop there. (Auto-rewind function)

To Record Successfully

To adjust the recording level

Slide the REC MODE switch to the MANUAL position.

Rotate the REC LEVEL knob so that the peak level indicators on the display window flicker at around level ②. However, make sure that the level indicators do not go over the 0 dB mark when the peak sound level is recorded.



When the OVER indicator(s) flicker(s)
The recording level is set too high. Lower the level in order to avoid the recorded sound from becoming distorted.

When recording relatively low sound

Lower the recording level and move the microphone as close as possible to the source. You should be able to make a clear recording with the least amount of noise.

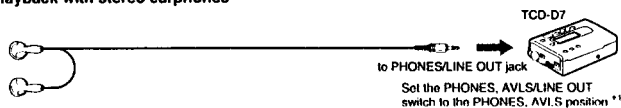
Selecting a microphone best suited to the recording situation

The recording characteristics are affected by the type of microphone you use. For a high quality recording, use the ECM-959A (not supplied) or the ECM-737 (not supplied).

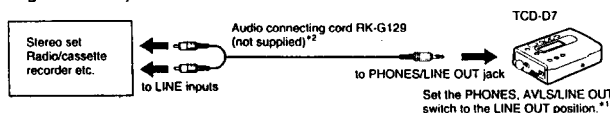
Playback

Connection with Other Equipments

Playback with stereo earphones

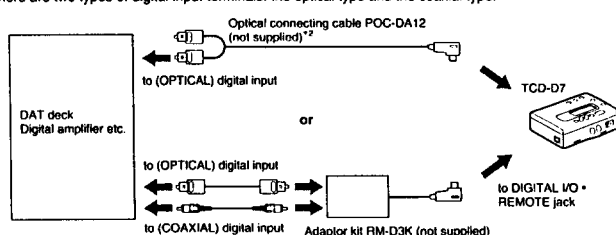


Playback with a connected stereo set or radio/cassette recorder etc. (analog connection)



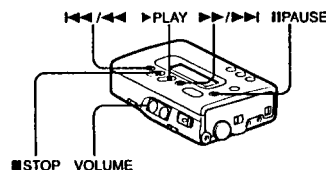
Playback with a connected equipment with digital input connectors (digital connection)

There are two types of digital input terminals: the optical type and the coaxial type.



- *1 When selecting other positions, make sure that the headphones, connecting cord etc. is unplugged from the PHONES/LINE OUT jack of the unit.
- *2 Except for the Sony world model

To Play back

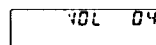


1 Insert a DAT cassette. (See page 11.)

2 Press the ► PLAY button.

Playback starts. The SP mode or the LP mode will be detected automatically, therefore, you do not have to adjust the SP/LP switch.

3 Adjust the volume with the VOLUME buttons.



Note
You cannot adjust the output level of the LINE OUT jack of this unit.

To stop playback

Press the ■ STOP button.

To pause playback momentarily

Press the II PAUSE button.
To cancel the mode, press either the II PAUSE button or the ► PLAY button.

Notes
• If the unit is left in the pause mode for more than five minutes, the unit will automatically enter the stop mode in order to protect its head and the tape.
• If the unit is left in the stop mode for more than 10 minutes, the unit will automatically disengage the tape from the built-in mechanism. The illumination of the display window will go out at the same time.

To fast-forward the tape

Press the ►►► button when the unit is in the stop mode.

To rewind the tape

Press the ◀◀◀ button when the unit is in the stop mode.

When a tape is played back to the end, the tape will be rewound to the beginning automatically and the unit enters the stop mode. (Auto-rewind function)

17 18

To fast-forward or rewind while monitoring the sound — cue/review

To cue	Keep ►►►► pressed during playback.	The tape is fast-forwarded/rewound while the button is held pressed. When you release the button, the unit goes back the normal playback mode.
To review	Keep ◀◀◀◀ pressed during playback.	

If you press the ►►►► button and the ►►►► button or the ◀◀◀◀ button during playback, the unit enters the high speed cue/review.

Locating the beginning of a program (track) — AMS* function

Press either the ►►►► or ◀◀◀◀ button quickly once during playback. If the unit is in the fast-forward/rewind mode, press either the ►►►► or ◀◀◀◀ button once. Or if the unit is in the stop mode, press either the ►►►► or ◀◀◀◀ button twice.

To locate the beginning of the succeeding program (track)	Press ►►►► the same number of times as the programs (tracks) to be skipped.	
To locate the beginning of the previous program (track)	Press ◀◀◀◀ the same number of times as the programs (tracks) (including the currently played one) to be skipped.	

* Automatic Music Sensor

Note

The AMS function may not work properly if the start I/Os are not registered on the tape or if the tape is recorded on another DAT deck. (See page 21.)

The AMS indication during fast-forward or rewind

The peak level indicators (L/R) show the tape transport direction and the remaining amount of tape to be wound.

L indicator: tape transport direction

R indicator: remaining amount of tape to be wound

To listen to a tape with headphones with a more comfortable sound pressure level — AVLS* function

When playing back a tape, set the switch to either the AVLS ON or the AVLS OFF position.

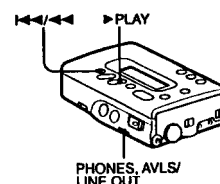
AVLS ON: Controls the sound pressure without degrading the sound quality when the volume is turned up. (Only when the headphones are used)

AVLS OFF: Normal sound reproduction

* The AVLS (Automatic Volume Limiter System) function automatically limits the sound pressure so that it will not exceed a certain level without degrading the sound quality, even if you attempt to turn the volume up higher. It also helps to reduce the sound leakage from your headphones.

Note

The reproduced sound may be distorted or unstable due to the type of music (with enhanced bass) being played back. If this happens, turn the volume down.

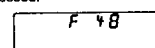


To listen to a tape from the beginning after it has been rewound — Auto-play function

While pressing down the ◀◀◀ button, press the ►►► button. When the tape is rewound to the beginning, the playback starts automatically.

To get the sampling frequency displayed during recording/playback

Press and hold the ►►► button during recording/playback. The sampling frequency will be displayed while the button is held pressed.



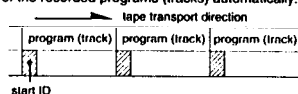
There are three types of sampling frequencies.

48 kHz	DAT SP (standard play) recording mode
44.1 kHz	CD and MD
32 kHz	DAT LP (long play) recording mode

Useful Function

Start ID

This signal indicates the beginning of a recorded program (track). By reading these start ID signals, the unit can cue the beginnings of the recorded programs (tracks) automatically.



To write the start IDs

◆ To write the start IDs automatically while recording

The way in which these IDs are written depends on whether the **AUTO-ID** indicator is appearing on the display window or not. The **AUTO-ID** indicator can be switched on and off by pressing the REC button while pressing down the **STOP** button.

When the **AUTO-ID** indicator is off

The way in which the start IDs are written depends on the way the recording has been done. See the chart below.

Recording via MIC input Recording via LINE input	Only when the recording has started (including when the pause mode is released)
Recording from a CD player via digital input	All the beginnings of programs (tracks)*
Recording from a DAT player via digital input	All the start ID signals written on the original DAT tape will be registered.

* There may be cases where the start IDs may not be written by some CD players.

When the **AUTO-ID** indicator is on

The start IDs will be written if there is a section with a very low recording level or no sound at all lasting for more than three seconds is present on a program (track).

Note

There may be cases where the start IDs are not written properly if there is some noise present in the sound source.

◆ To write the start IDs manually while recording

While recording, press the REC button at the point where you wish to write the start ID.

Note

While writing the start IDs, the **SPITE** indication comes on and the **REARS** indicator flashes for about nine seconds (18 seconds if the unit is in the LP mode). While the unit is set in this mode, no operational buttons other than the **STOP** button will function.

PGM (program) numbers

These signals are used to identify the program (track) numbers. Examples in which the PGM numbers are registered are as follows:

To record a tape from the beginning

The PGM numbers will be registered simultaneously from PGM number 1 onward while the start IDs are being registered.

To record on a partially recorded tape

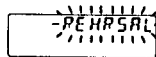
Locate the desired position on the tape by fast-forwarding or rewinding the tape using either the **FF** or **REW** button and have the PGM number displayed. Then start the new recording. While the new start IDs are being registered, the PGM numbers will be registered in sequence.

When the optional adaptor kit RM-D3K or the wired remote controller RMT-D7* is used with this unit, you will be able to do the following:

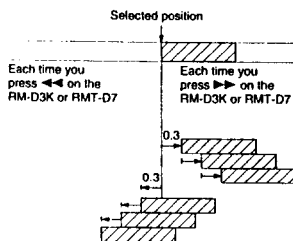
To write the start IDs during playback

You can write the start IDs in the desired positions without erasing the contents of the recording.

When the desired position on the tape is located, the section of the tape lasting three seconds from that position will be played back repeatedly. (Rehearsal function)



If the located position is not where you desired the start ID to be written, you can move that position in either direction by 0.3 second increments by the following method:



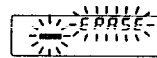
- The rehearsal function can only be repeated up to 16 times at the same position. After that, the unit shuts off automatically.
- You can move the position of a start ID forward or backward to the maximum of approx. 10 seconds.

Notes

- You cannot move the start IDs which have already been written manually, or if they have been written automatically during recording. If you wish to move start IDs, erase the existing IDs first. Then select the desired sections before rewrite the IDs.
- You cannot write the start IDs while the rehearsal function is in operation or if the **REARS** indicator and **SPITE** indication are flashing rapidly.

To erase the start IDs

You can erase the start IDs without erasing the contents of the recording on the tape. (Only when the unit is in the stop or playback mode.)



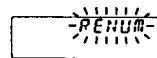
Note

If a start ID is erased, the PGM number which has been written at the same position will be erased as well.

To re-number the PGM numbers (Re-number function)

You may need to renumber the PGM numbers in the following cases:

- When the start IDs are written during playback.
- When the recording has been resumed from the middle of the tape so that the same PGM numbers co-exist on one tape.
- When the start IDs have been erased together with the PGM numbers so that some PGM numbers are missing.



When the re-numbering is over, the tape will rewind to the beginning automatically and stop there.

Note

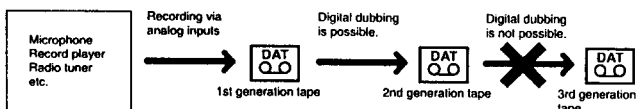
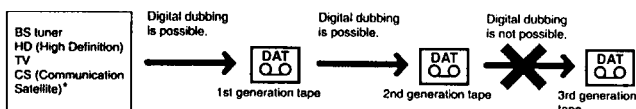
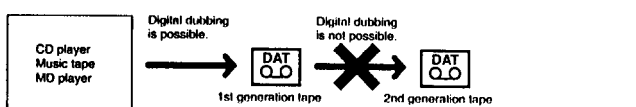
If a tape is used which has been recorded on another DAT deck and has a start ID written at the beginning of that tape, writing or re-numbering the PGM numbers on that tape may not be done properly.

* Except for the Sony world model

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Serial Copy Management System

The Serial Copy Management System which is incorporated in the domestic DAT equipment prevents repeated digital dubbing from one equipment to another. However, this system lets you record at least one generation of digital prerecorded software via digital connections.

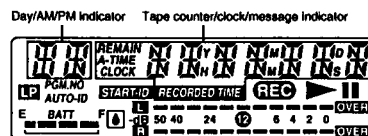


Notes

- There may be cases where the Serial Copy Management System rules are not applicable when an equipment which is not protected with the Serial Copy Management System is used in recording.
- Even if digital dubbing is impossible, you can still dub tape via analog connections.
- When digital dubbing is not possible, the message **"COPY PROHIBIT"** will come on the display window.

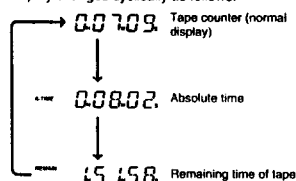
* These source examples may not apply to some countries.

Display Window



◆ The tape counter indications

Each time you press the COUNTER button, the display changes cyclically as follows:



To reset the tape counter (normal display) to "00000" Press the RESET button.

Remaining time of the tape

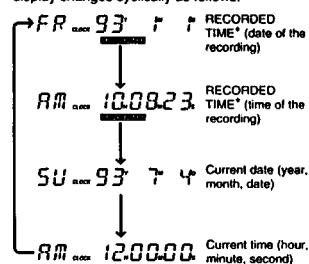
The remaining time left on the tape will normally come on after about 16 seconds of commencing playback in the SP mode. However, there may be some aberration in the amount of time displayed which depends upon the tape you use.

Note

The tape counter should not be used as a clock. What is being displayed on the tape counter is not completely accurate in terms of displaying the actual time. Therefore, do not use the tape counter as a clock.

◆ Clock display

Each time you press the CLOCK button, the display changes cyclically as follows:



* The RECORDED TIME will not be displayed while the unit is in the recording, recording monitor, or pause mode.

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-7-

◆ Message Displays

The following messages will be displayed while operating this unit.

ERROR	Comes on when the unit is malfunctioning due to a fault. → Disconnect the power source and re-connect it. If this does not improve the situation, disconnect the power source and take the unit to the nearest Sony dealer.
HOLD	Flashes when the HOLD/PUSH OPEN switch is set to the HOLD position.
NO TAPE	Flashes when there is no tape inside the unit.
TAPE PROTECT	TAPE and PROTECT indications come on alternately when a recording is attempted on a tape whose record-protect shutter is open.
NO INPUT	Flashes when the digital input signal is not received.
COPY PROHIBIT	COPY and PROHIBIT indications come on alternately when the SCMS signal is received.
OPEN	Flashes when the cassette door is open.
LOAD	Flashes while loading a tape.
UNLOAD	Flashes while un-loading a tape.
TOP	Flashes when the beginning of a tape*1 is reached.
END	Comes on when the end of a tape is reached.
LINE OUT	Flashes when the PHONES, AVLS/LINE OUT switch is set to LINE OUT or when the VOLUME button is pressed in this mode.
BATTERY	Flashes when the batteries are weak.
EE END	Comes on when the end ID*2 is detected.
BLANK	Flashes when the unrecorded part of a tape is detected during playback or fast-forwarding.
WRITE	Comes on while the start IDs are being written.
MIC IN	Comes on when the REC button is pressed twice while a microphone is connected. Or if the recording source is changed to that of microphone from another source.
LINE IN	Comes on when the REC button is pressed twice while another equipment is connected via the analog connection. Or if the recording source is changed from another source to the equipment with analog connection.
DIGITAL	Comes on when the REC button is pressed twice while another equipment is connected via the digital connection. Or if the recording source is changed from another source to the equipment with digital connection.

*1 It flashes when a new (virgin) tape is used for the first time.

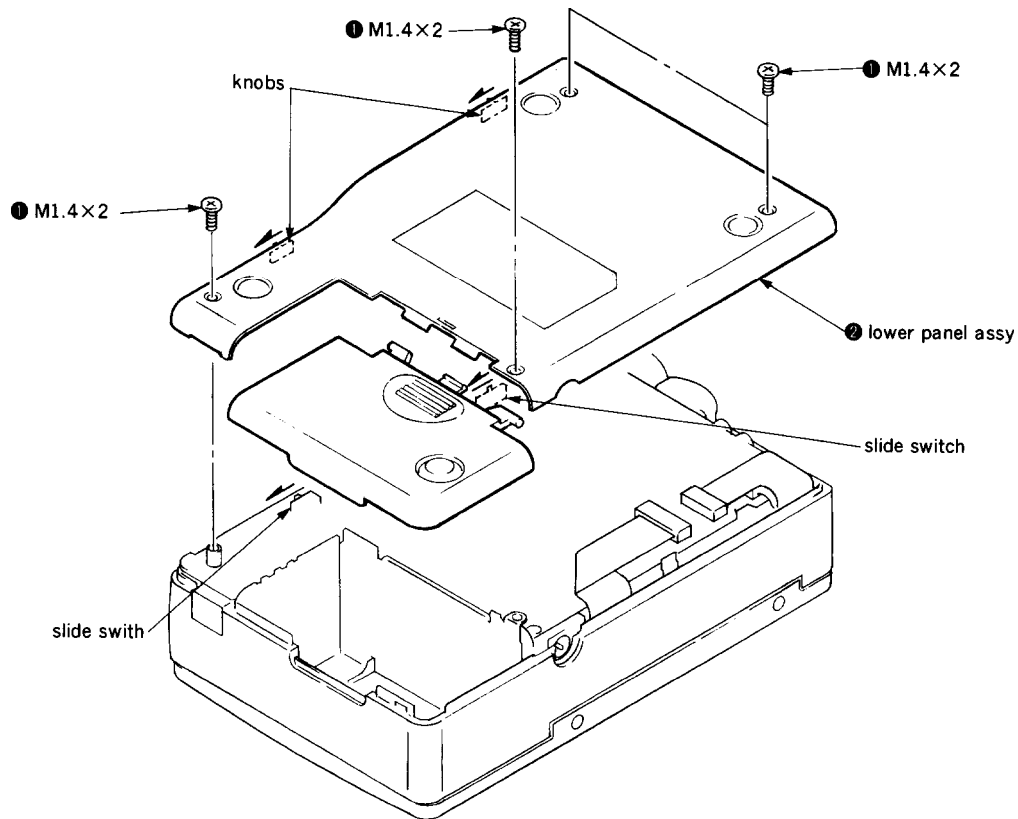
*2 The end ID is a signal to indicate the position of a tape where the recording has ended. You cannot register the end IDs with this unit, however the unit can play back the tapes which are registered with the end IDs and detect them. When the unit detects an end ID, it stops play back there and you can only forward the tape by recording from that point on the tape.

SECTION 2 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

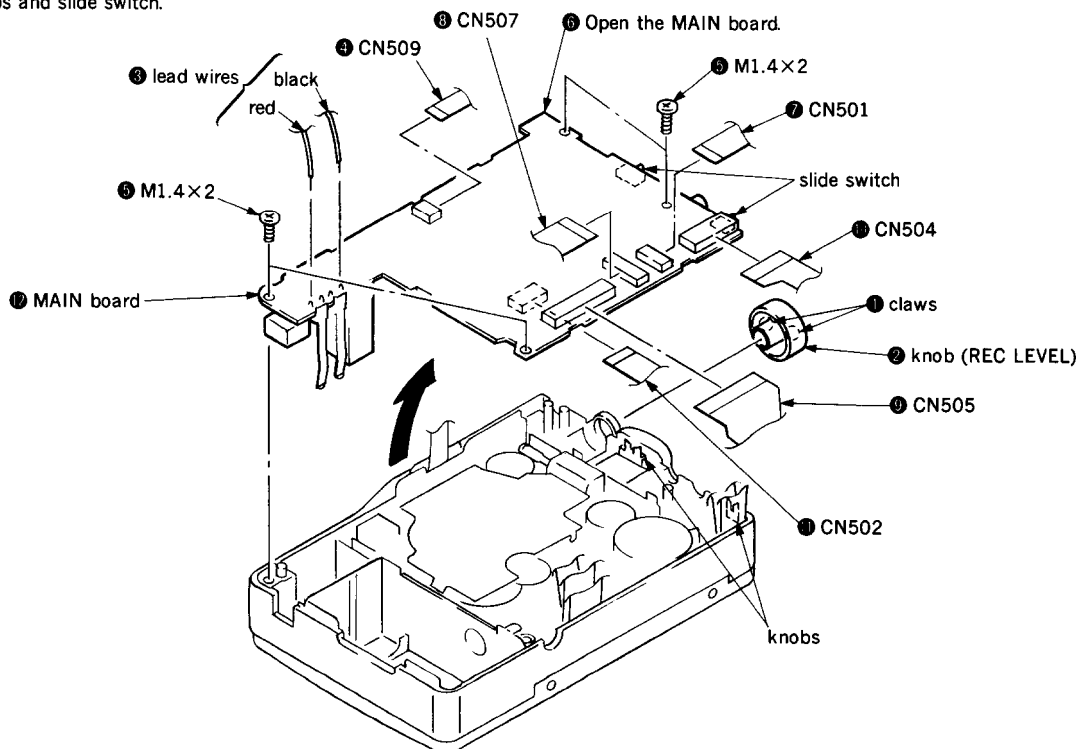
2-1. LOWER PANEL ASSY

Note) Set the knobs and slide switch to slide in the direction of arrow.



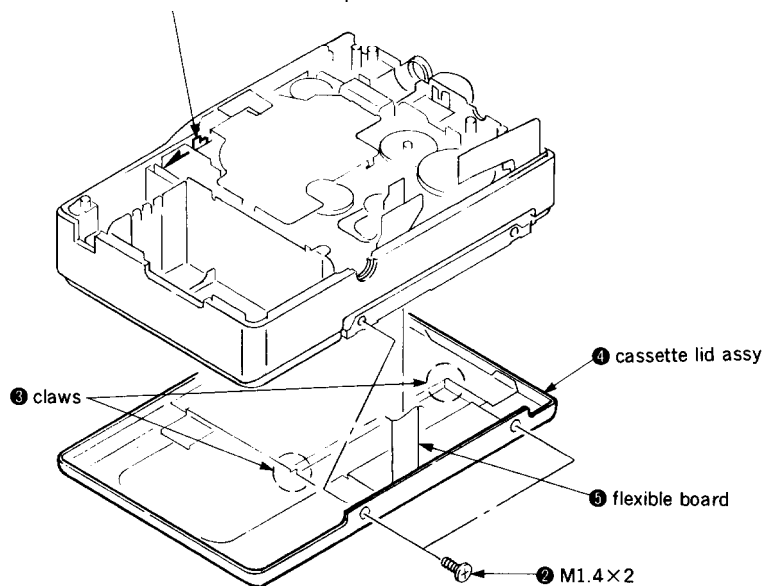
2-2. MAIN BOARD

Note) Set the knobs and slide switch.

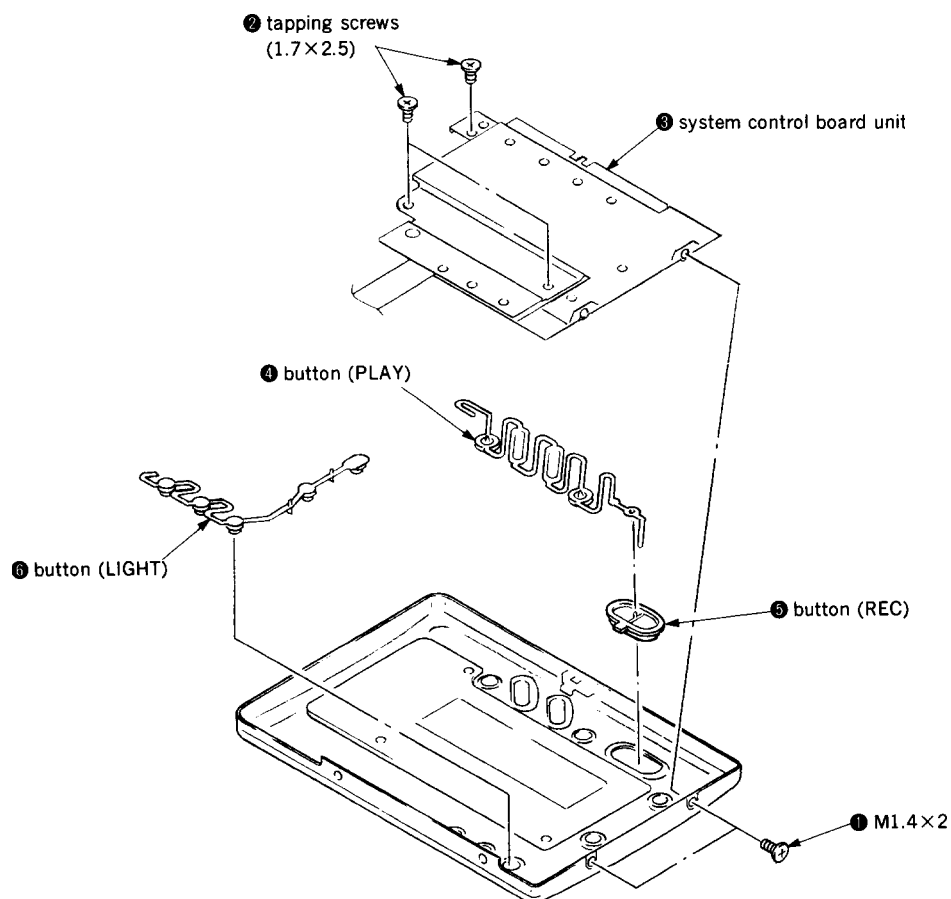


2-3. CASSETTE LID ASSY

❶ Push the lever in the direction of arrow and open the cassette lid.

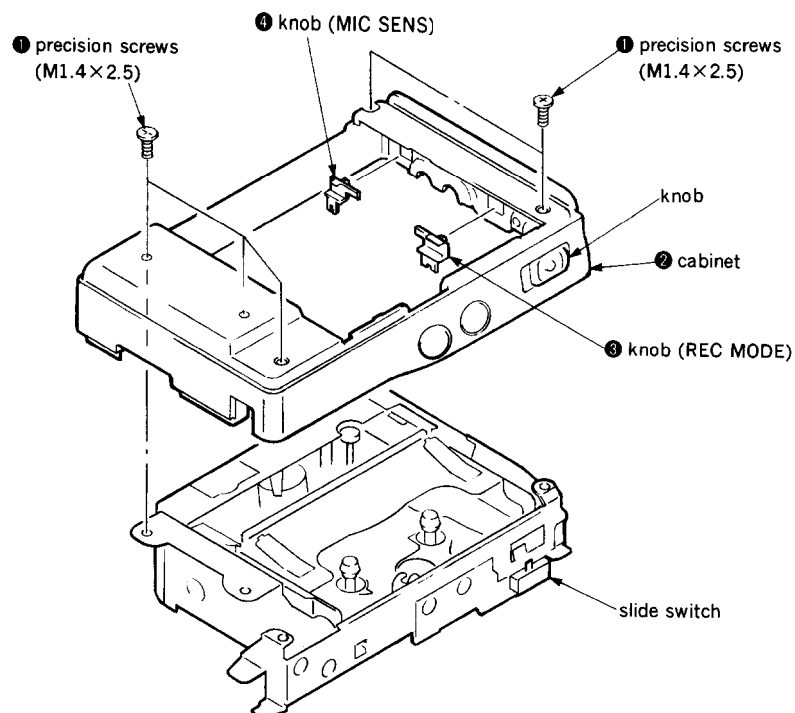


2-4. SYSTEM CONTROL BOARD UNIT

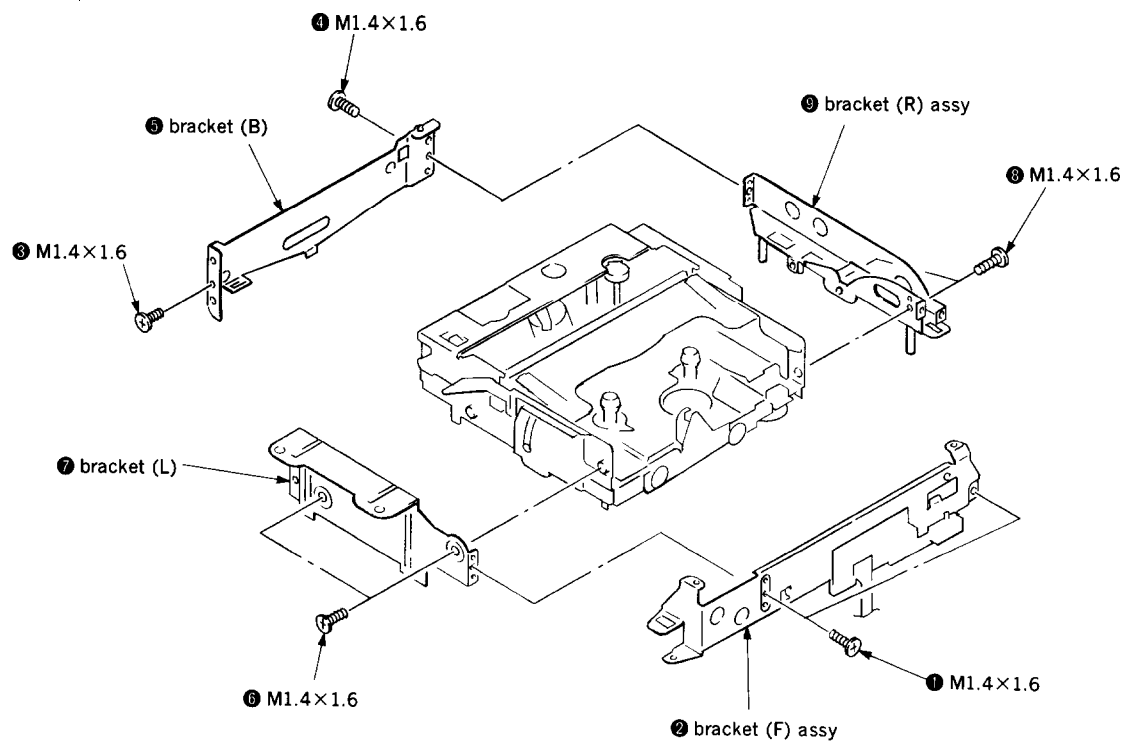


2-5. CABINET

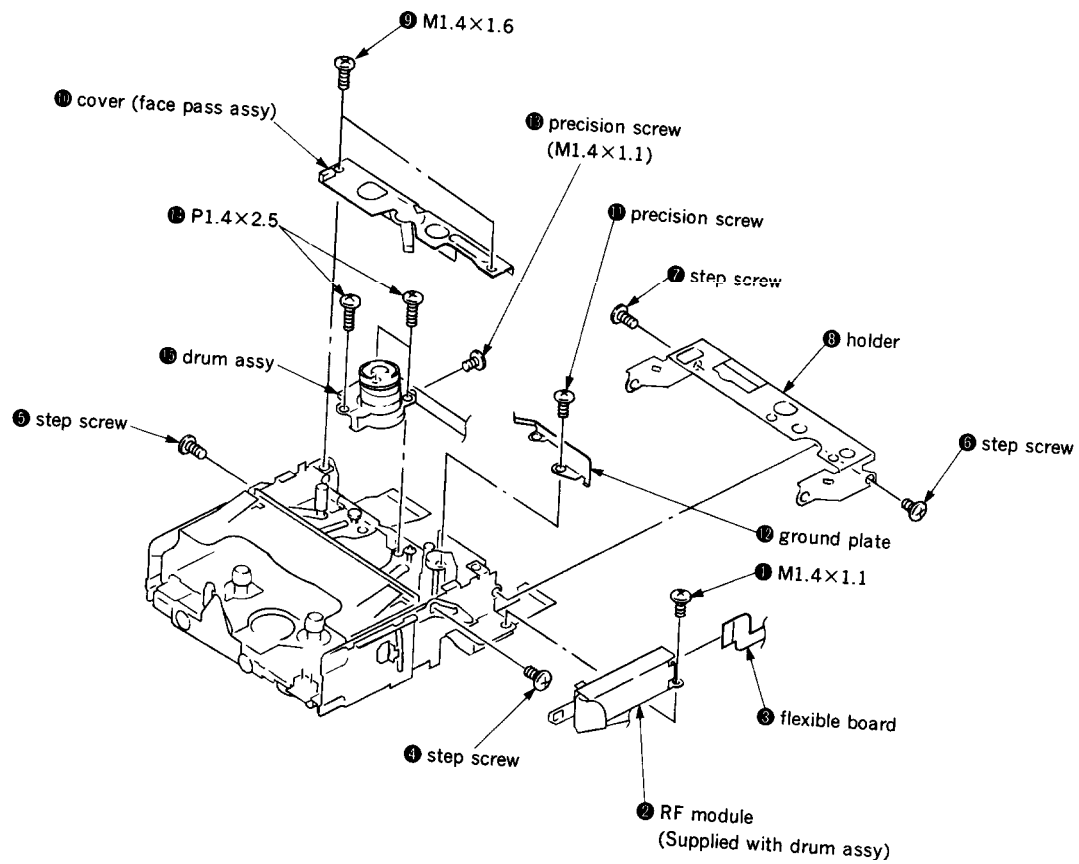
Note) Set the knobs and slide switch.



2-6. BRACKET



2-7. DRUM ASSY



SECTION 3 DIAGRAMS

3-1. PIN DESCRIPTION

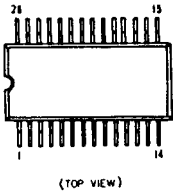
● IC506 CXP80524-078R

Pin No.	Pin Name	I/O	Pin Function
1	DMCRQ	O	Serial communication request signal to LCD micro-computer of system control board unit. ("L" : Communication mode)
2	XSTBY	O	MB3796, CXA8022N and MCD002AM standby signal. ("L" : Standby mode)
3	DRMBR	O	Drum motor brake signal ("H" : Brake)
4	CAPDIR	O	Capstan motor rotation direction control signal ("H" : FWD)
5	DACONT	O	Power ON/OFF signal of D/A converter section. ("L" : Power ON)
6	XRSTDSP	O	CXD2605 reset signal ("L" : Reset)
7	SYSPA W	O	System power ON/OFF signal ("H" : Power ON)
8	LP/SP1	O	LP switch detection output
9		O	Not used
10		—	Not used
11	REI	I	Rotary encoder input 1
12	REM	I	Rotary encoder input 2
13		—	Not used
14	REO	I	Rotary encoder input 3
15	RELD	I	Load detection signal ("L" : Load completion)
16	REULD	I	Unload detection signal ("L" : Unload completion)
17	XRECINH	I	REC proof switch input ("L" : REC prohibition)
18	XCASLK	I	Cassette compartment lock switch input ("L" : Cassette compartment lock)
19	CASIN	I	Cassette insert detection ("H" : Cassette insert)
20		—	Not used
21	XAVLS	I	AVLS switch input ("L" : AVLS)
22	HP/LINE	I	HEADPHONE/LINE OUT switch input ("L" : LINE OUT)
23	MIC/LINE	I	MIC/LINE IN switch input ("H" : LINE IN)
24	MUTM	I	Mute output detection of CXD2605. ("H" : Mute)
25	DIG/ANA	I	DIGITAL/ANALOG switch input ("L" : DIGITAL)
26	VOL—	I	VOLUME DOWN switch input ("L" : VOLUME DOWN)
27	VOL+	I	VOLUME UP switch input ("L" : VOLUME UP)
28		—	Not used
29	AC/DC	I	AC/DC power detection ("L" : AC power)
30	CTRMA	O	Control motor control signal
31	CTRMB	O	Control motor control signal
32	ENLDON	O	Tape top/end LED ON/OFF signal ("H" : LED ON)
33		—	Not used
34	PLGON	O	Plunger ON/OFF signal ("H" : Plunger ON)
35		—	Not used
36	MP	I	Fix to GND.
37	XRST	I	Reset input
38		—	Not used
39	VSS	—	GND
40	XTAL	O	Crystal oscillator (9.408MHz) output
41	EXTAL	I	Crystal oscillator (9.408MHz) input
42	LP/SP2	I	LP switch input ("L" : LP)
43		—	Not used
44	SI	I	Serial data input from system control board unit.
45	SO	O	Serial data output to system control board unit and digital filter.
46		—	Not used
47	XSCK	O	Serial clock output to system control board unit and digital filter.
48	SBSY	I	Communication request signal from CXD2605. (Down edge to start communication)
49	SBSI	I	Serial data input from CXD2605.
50		—	Not used

Pin No.	Pin Name	I/O	Pin Function
51	SBSO	O	Serial data output to CXD2605.
52	EXCK	O	Serial clock output to CXD2605.
53	AVSS	—	Analog port GND
54	AVREF	—	Analog port reference GND
55	AVDD	—	+5V
56	SWPADJ	I	Switching pulse delay adjustment voltage input
57	RFENV	I	RF envelope detection input
58	REMOTE	I	Headphone remote control signal input
59	DEW	I	Dew sensor input ("L": Dew)
60		—	Not used
61	TEND	I	Tape top sensor input ("L": Tape top)
62	SEND	I	Tape end sensor input ("L": Tape end)
63	BATTERY	I	Battery voltage level detection
64		—	Not used
65	ATFPLT	I	ATF pilot detection signal
66	TRLFG	I	Reel FG input of take up side (24 per 1 rotation)
67		—	Not used
68	SRLFG	I	Reel FG input of supply side (24 per 1 rotation)
69	CAPFG	I	Capstan FG input (360 per 1 rotation)
70	DRMFG	I	Drum FG input (24 per 1 rotation)
71	DRMPG	I	Drum PG input
72	DREF	I	Drum reference signal (LP mode: 16.7Hz, SP mode: 33.3Hz)
73	MCLK	I	Channel clock (9.408MHz)
74	RFDT	I	RF signal input
75	AVLS	O	AVLS ON signal
76		—	Not used
77	DRMPWM	O	Drum motor control PWM output (Carrier frequency: 36.75kHz)
78	CAPPWM	O	Capstan motor control PWM output (Carrier frequency: 36.75kHz)
79	ATFPWM	O	ATF gain control amplifier control PWM output (Carrier frequency: 36.75kHz)
80	DARST	O	Reset signal to D/A converter
81		—	Not used
82	MLE	O	Serial data take up signal to digital filter. (Up edge to take up)
83	SYMN	I	C1 syndrome pulse input
84	STBY	I	Sleep input ("H": Sleep)
85		—	Not used
86, 87	VDD	—	+5V
88		—	Not used
89	VSS	—	GND
90		—	Not used
91	ASTY	O	ATF sync output
92		—	Not used
93	DMUTE	O	Digital mute signal ("H": Mute)
94	HPVC	O	Headphone amplifier voltage control signal
95		—	Not used
96	MODE	O	Mode setting of RF amplifier ("H": REC current ON)
97	LMUTE	O	LINE OUT mute signal ("H": Mute)
98	ADCON	O	A/D converter ON/OFF signal
99		—	Not used
100	SWP	O	Switching pulse output ("L": Ach head)

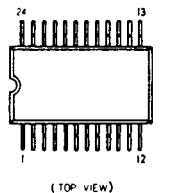
3-2. SEMICONDUCTOR LEAD LAYOUTS

AK5344-VS-E1



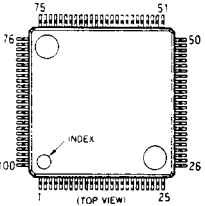
(TOP VIEW)

CXA8022N
MB3796PFV-G-
BND-ER



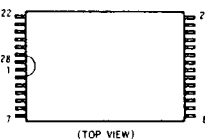
(TOP VIEW)

CXD2605R
CXP80524-078R



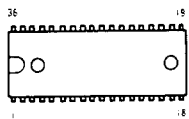
(TOP VIEW)

CXK58257ATM-12LB

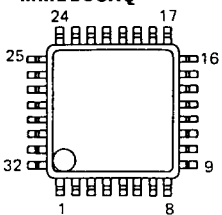


(TOP VIEW)

MCD002BM-TLM

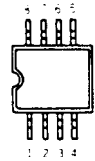


MM1138XQ



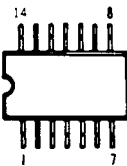
MARKING SIDE VIEW

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NJM3416V
NJM4560M
TK15021MTL



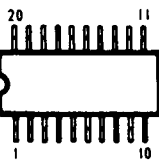
(TOP VIEW)

NJM2112V (TE2)
TK10502MT1



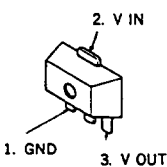
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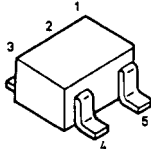
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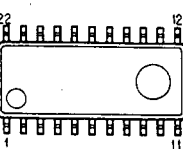


1. GND 2. V IN 3. V OUT

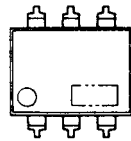
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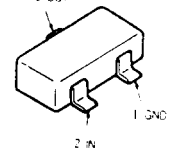
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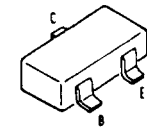
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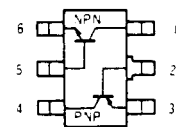
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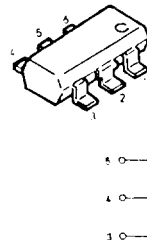
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UN5114
UN5211
UN5212
UN5214
UN5215
2SA1162-G
2SA1586-YG
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2SD596-DV5
2SD1328-S
2SD1819A-R



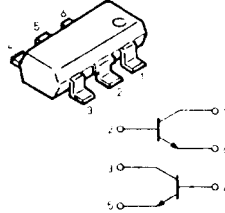
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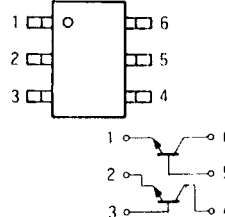
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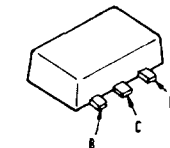
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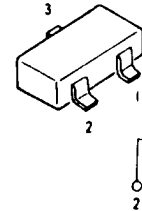
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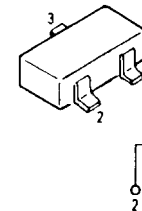
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2SB1121-T
2SD999-CLCK



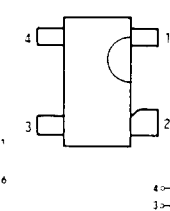
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MA786WK



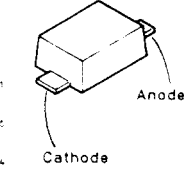
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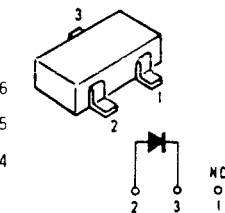
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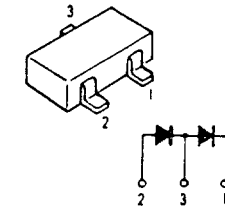
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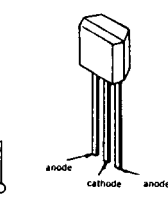
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RD5.6M-B2
SB07-03C



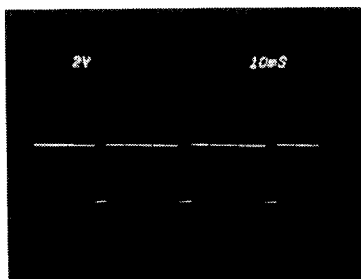
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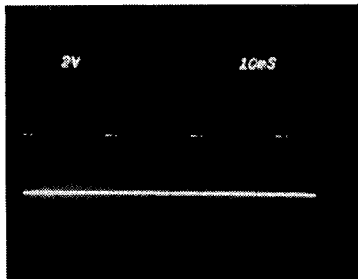
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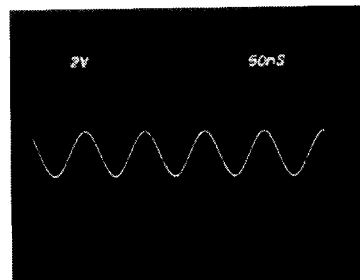
• Waveforms



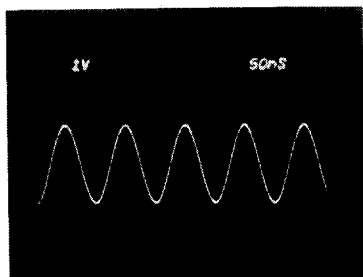
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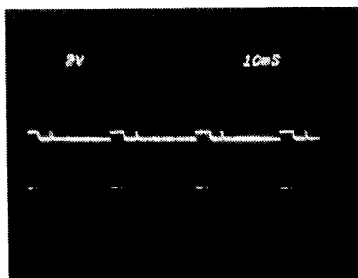
⑥ IC506④⑨, ⑤① 4.0Vp-p



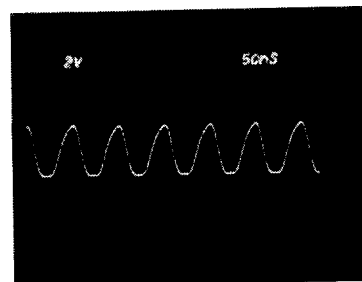
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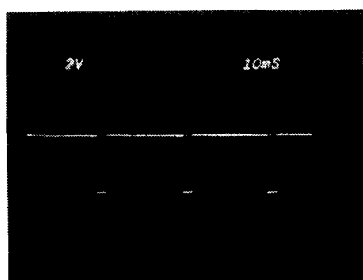
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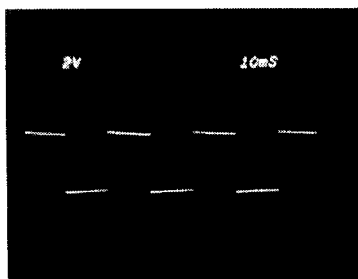
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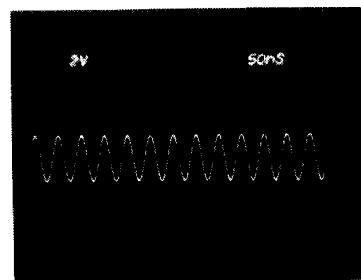
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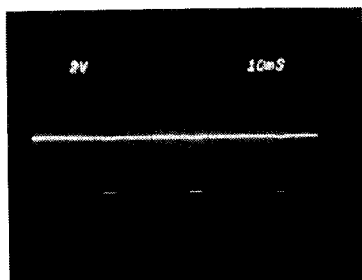
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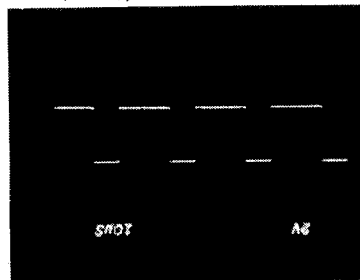
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IC508⑩⑨
TP (DREF) } 4.0Vp-p



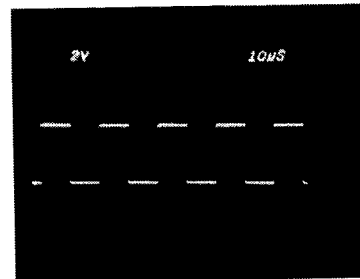
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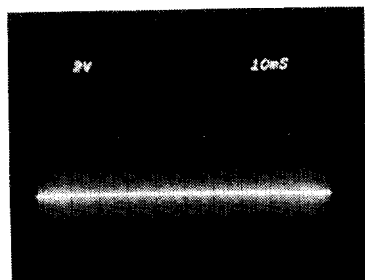
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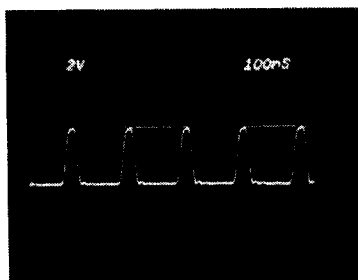
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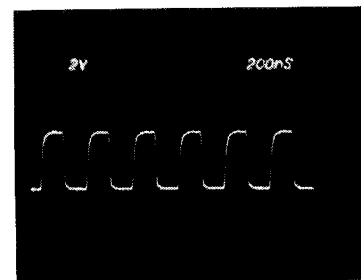
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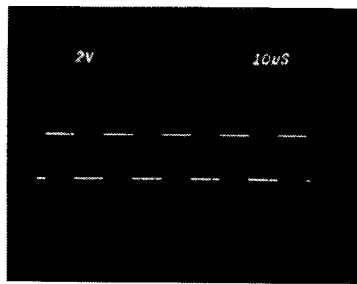
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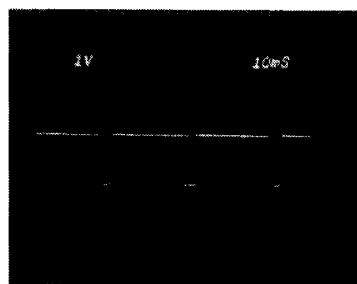
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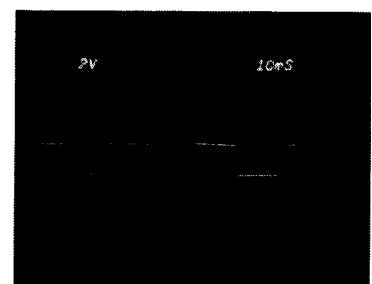
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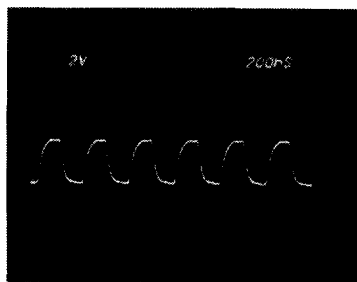
⑪ TP309 (LRCK) 3.1Vp-p



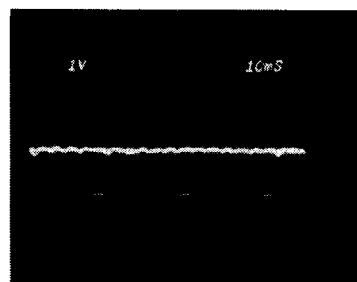
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TP304 }



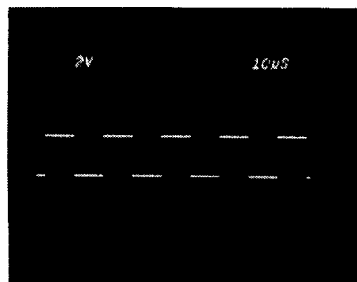
⑫ IC506⑩ } 2.2Vp-p
IC508⑰ }
TP (SWP) }



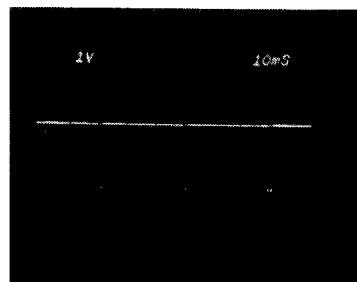
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TP308 (XBCK) }



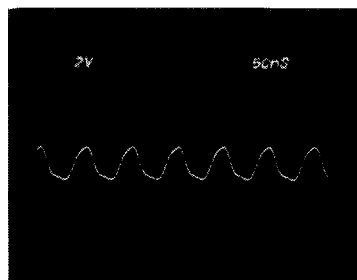
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TP303 }



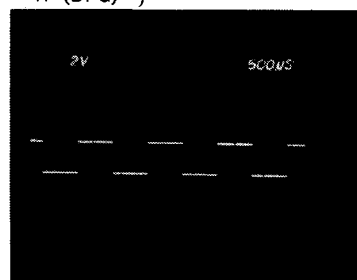
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TP310 }



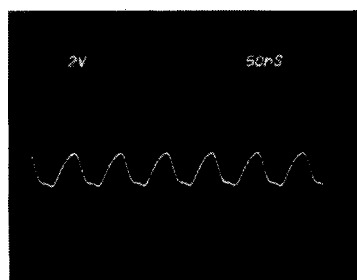
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IC506⑰ }
TP (DPG) }



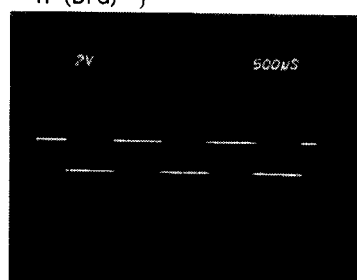
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IC311⑭ }



⑱ IC504⑤ } 2.2Vp-p
IC506⑰ }
TP (DFG) }



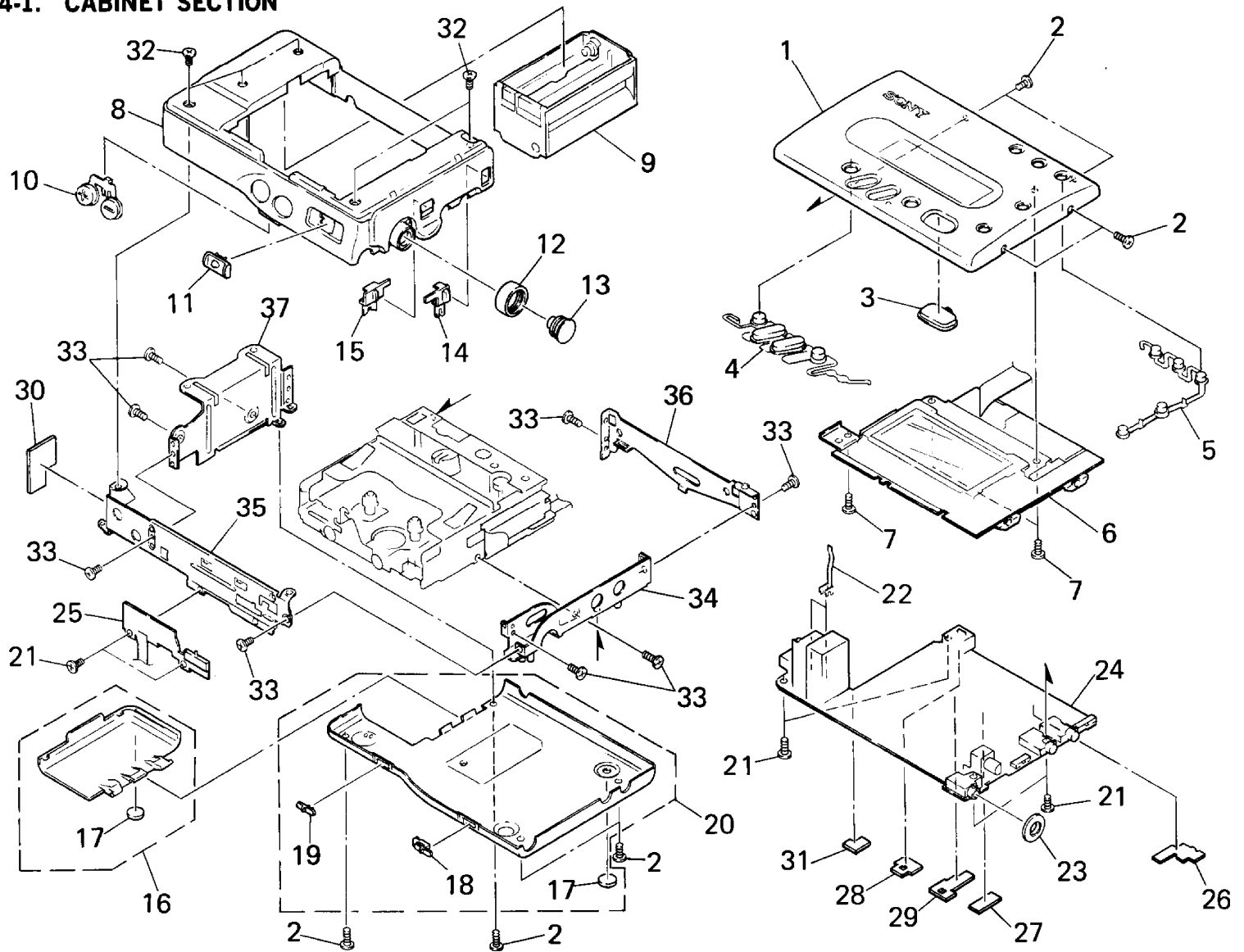
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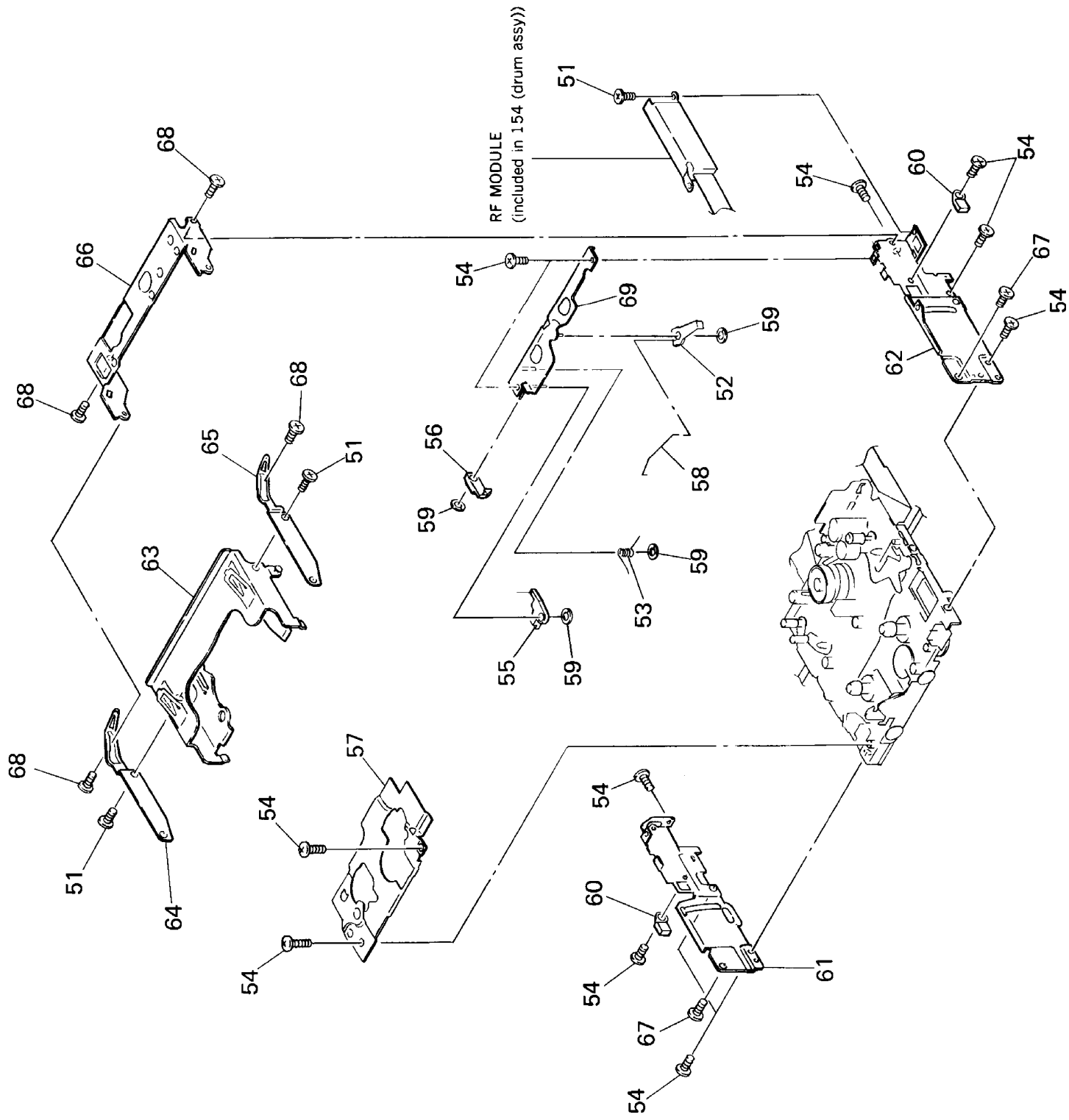
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IC506⑥ }
TP (CFG) }

4-1. CABINET SECTION

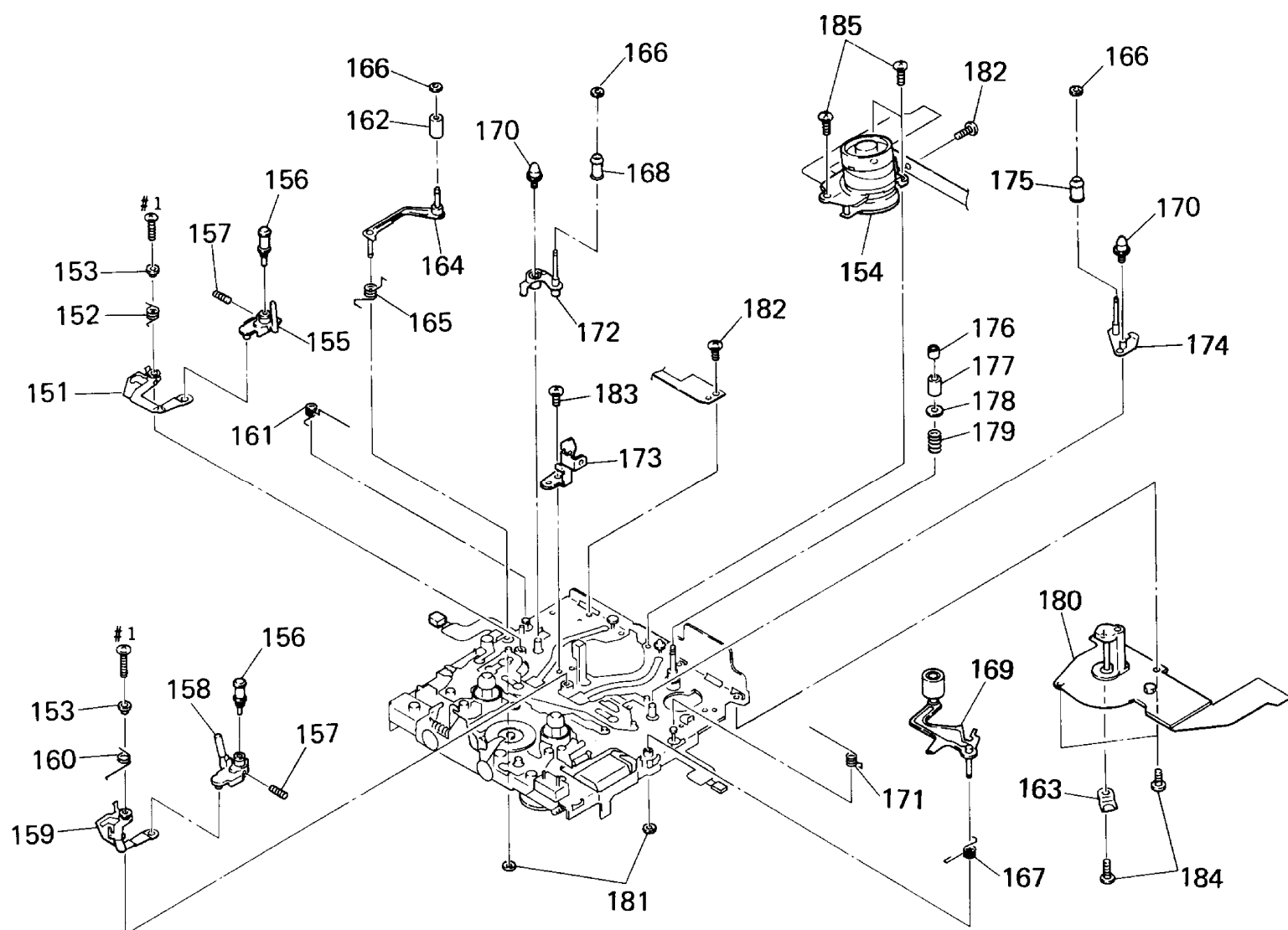
Parts Color Cabinet's Color



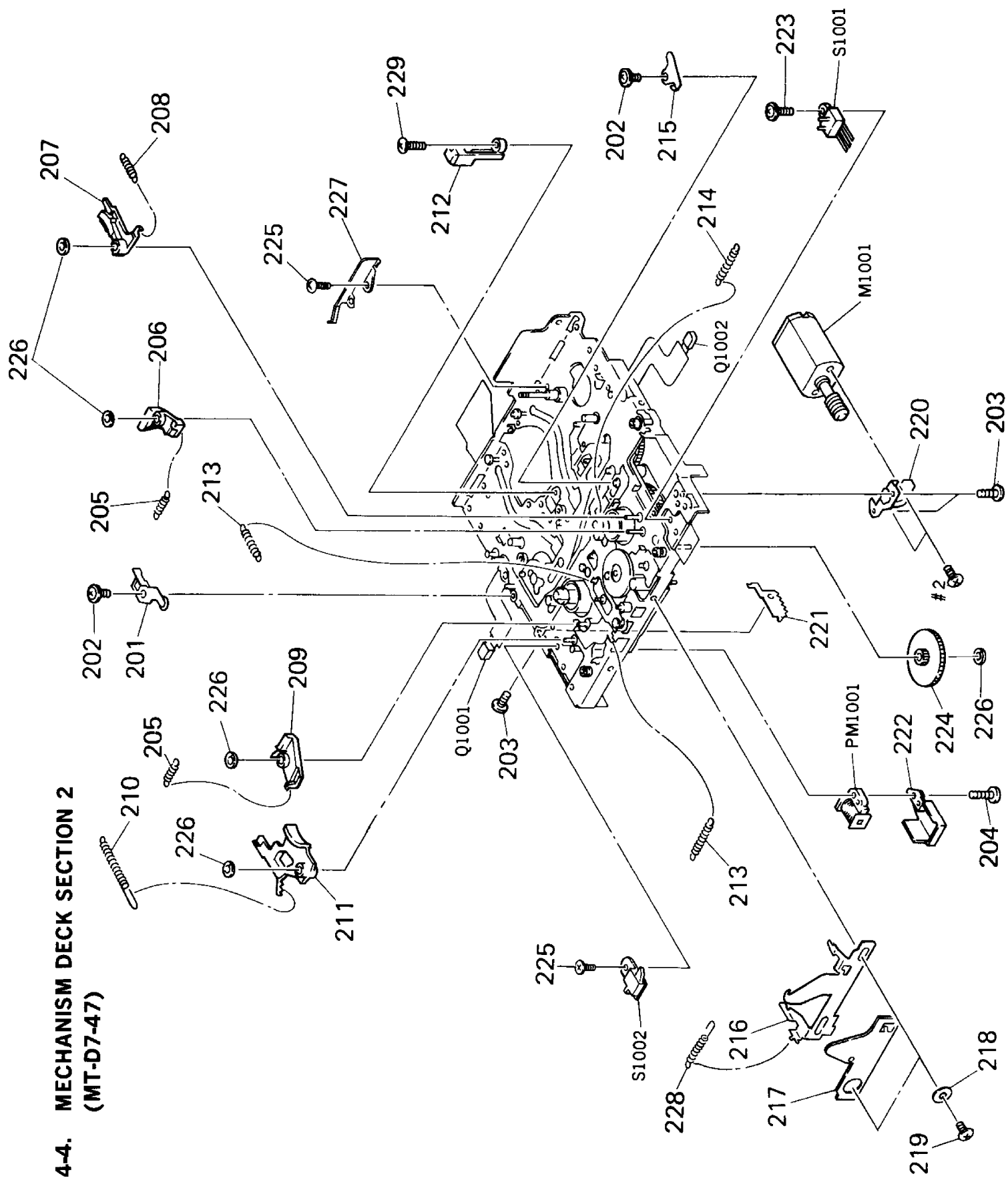
4-2. CASSETTE HOLDER SECTION
(MT-D7-47)



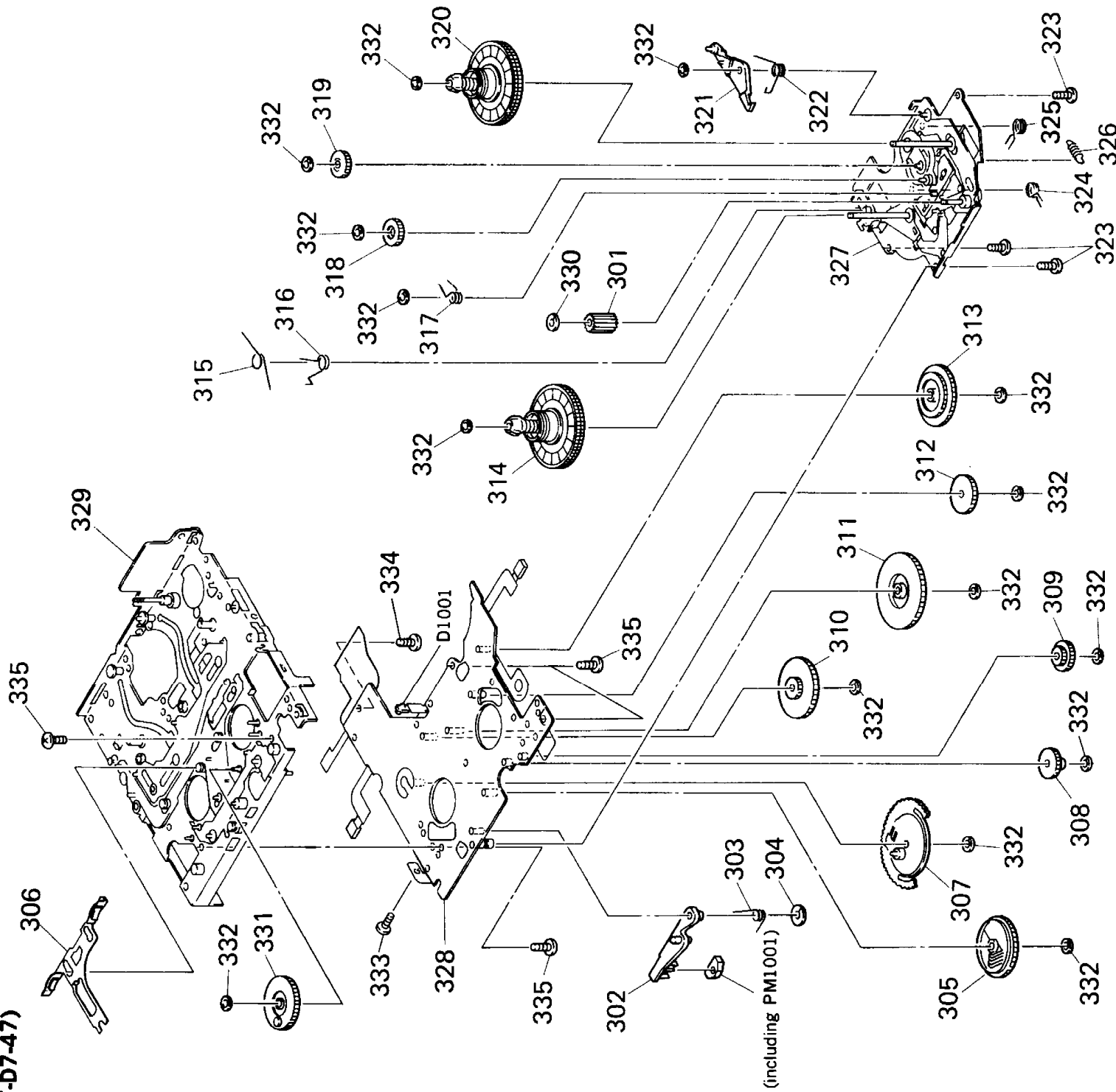
4-3. MECHANISM DECK SECTION 1 (MT-D7-47)



4-4. MECHANISM DECK SECTION 2 (MT-D7-47)

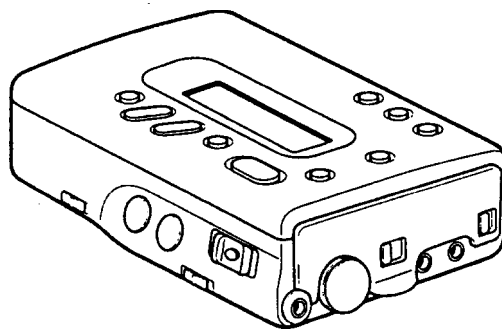


4-5. MECHANISM DECK SECTION 3 (MT-D7-47)



TCD-D7

OPERATION MANUAL



DIGITAL AUDIO TAPE RECORDER
SONY®

1. OUTLINE

TCD-D7 is the world's smallest and lightest portable DAT with a built-in A/D converter. It adopts the SCMS method which records digital signals directly from the CD, and comes with various features such as continuous recording of up to 4 hours using the LP mode. It has been made light and compact with the use of a mechanism deck which incorporates a high density 6-layer board and 15mm ϕ head drum.

1-1. LIGHT AND COMPACT

The conventional DAT uses the mechanism deck employing a 30mm ϕ head drum. By using the 15mm ϕ head drum, the volume and weight of the mechanism deck has been considerably reduced, — approximately $\frac{2}{5}$ ($345\text{cm}^3 \rightarrow 138\text{cm}^3$, $300\text{g} \rightarrow 125\text{g}$). The high density 6-layer board shown in Fig. 1-1 which is 0.6mm thick is used as the printed wiring board.

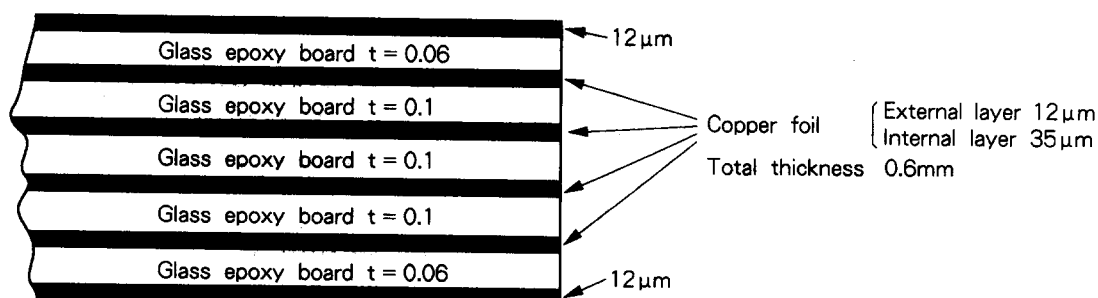


Fig. 1-1. Structure of 6-Layer Board

1-2. LP MODE

By incorporating the 3rd generation LSI (CXD2605Q), and using the 12-bit non-linear 32K : LP mode (option 2) shown in Table 1-1, the unit can continue recording up to 4 hours on the DT-120 tape.

Table 1-1. Input Sources According to Mode

	Max. Recording Time	Sampling Frequency	Quantized Bit No.	Input and Source
48K Mode (Standard)	120 min.	48kHz	16 bits, linear	Digital (DAT, satellite broadcasting mode B)
				Analog (General source)
32K Mode (Option 1)	120 min.	32kHz	16 bits, linear	Digital (Satellite broadcasting mode A)
32K LP Mode (Option 2)	240 min.	32kHz	12 bits, non-linear	Digital (Satellite broadcasting mode A)
				Analog (General Source)
44K Mode	120 min.	44kHz	16 bits, linear	Digital (CD) (MD)

※ For digital inputs, the mode will be selected automatically according to the sampling frequency of the digital signal. But two choices are offered for the 32kHz mode-option 1 or option 2.

※ For analog inputs, the mode can be selected from 48kHz mode, 32kHz, LP mode regardless of the input source.

1-3. OTHER FEATURES

- EL (electric luminescence) backlight liquid crystal display
- Start ID recording function which enables an approximately $\times 100$ high speed search to be carried out
- In addition to the normal cue/review ($\times 3$ speed), high speed cue/review ($\times 25$ speed) can be carried out
- Absolute time display which shows the elapsed time from the TOP of the tape
- Sampling frequency display which shows the recording/playback sampling frequency
- Plug-in power microphone system which corresponds to the optional stereo microphone ECM-S220
- Mic attenuator (-20dB , -40dB) which controls excessive input

- LP recording

4-hour continuous recording with four AA alkaline dry cells. Useful for interviews and meetings.

- Recording level can be set manually/automatically

Manual level setting recording records the original sound faithfully while automatic level setting recording eliminates the need to set the recording level. Select as desired.

- Date function which automatically writes the date and time of recording in recording, and the data and time can be checked during playback, fast forward/rewind, and cue/review in seconds.
- Liquid crystal display which shows the operating state of the unit and the remaining life of the battery.
- Compact and therefore easy to carry around
- Able to record from different types of digital machines such as CD, MD, BS/CS, etc.

(With the use of the optional POC-DA12, RT-DA10, or RM-D3K)

2. RECORDING FORMAT

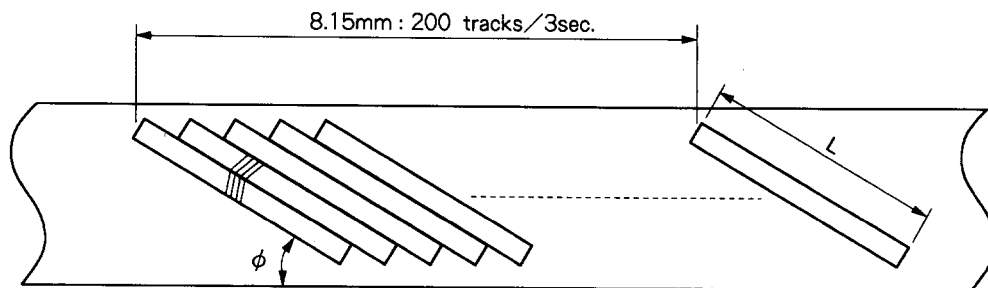
2-1. DAT FORMAT

The track pattern recorded on the tape by the DAT format is defined as shown in Fig. 2-1.

In conventional DATs which employed the 30mm ϕ head drum for the track pattern, the formats are realized by the following specifications :

- * 2000rpm head drum speed
- * the tape winds around the head drum at an angle of 90° .
- * the tape winding around the head drum helically inclines at an angle of $6^\circ 22'$ (still angle θ) as shown in Fig. 2-2.

The recording format specified for the 30mm ϕ drum is shown in Table 2-1 for reference.



Tape Speed (mm/sec.)	8.15
Track No./Sec.	200/3
Track Angle	$6^\circ 22' 59.5''$
Track Length (mm)	23.501
Track Pitch (μm)	13.591

Fig. 2-1. Format in Standard Mode

Table. 2-1. Recording Format Specifications (30mm ϕ Drum) (Reference)

Mode Specification	Recording/Playback Mode				Playback Mode
	(48kHz Mode)	(32kHz Mode)	(32kHz LP Mode)	(44kHz mode)	(44kHz-WT Mode)
Channel No. (CH)	2	2	2	2	2
Sampling Frequency (kHz)	48	32	32	44.1	44.1
Quantized Bit No. (bit)	16 (Linear)	16 (Linear)	12 (Non-linear)	16 (Linear)	16 (Linear)
Transmission Rate (Mbps)	2.46	2.46	1.23	2.46	2.46
Sub Code Capacity (Mbps)	273.1	273.1	136.5	273.1	273.1
Modulation Technique	8 – 10 modulation technique				
Correction Technique	Double Reed-Solomon Code				
Tracking Technique	Area division ATF				
Cassette Size (mm)	73 × 54 × 10.5				
Recording Time (Min)	120	120	240	120	80
Tape Width (mm)	3.81				
Tape Type	Metal powder				Oxide tape
Tape Thickness (μm)	$13 \pm 1 \mu$				
Tape Speed (mm/s)	8.15	8.15	4.075	8.15	12.225
Track Pitch (μm)	13.591				20.41
Track Angle	6° 22' 59.5"				6° 23' 29.4"
Drum Specification	ϕ 30 90° wrap				
Drum Speed (rpm)	2.000		1.000	2.000	2.000
Relative Speed ($\phi = 30$) (m/s)	3.133		1.567	3.133	3.129
Head Azimuth Angle	$\pm 20^\circ$				

2-2. INTERCHANGEABILITY WITH 30mm ϕ DRUM

When using a 15mm ϕ head drum, the track length must be made the same as that for the 30mm ϕ head drum. Therefore, because its diameter is half, the tape must be wound around the drum at an angle of 180° as shown in Fig. 2-3.

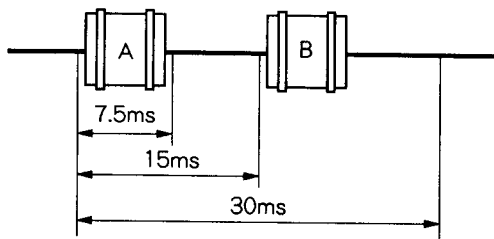
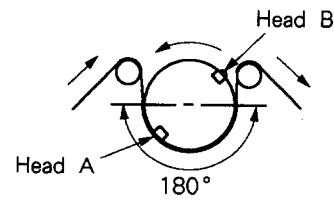
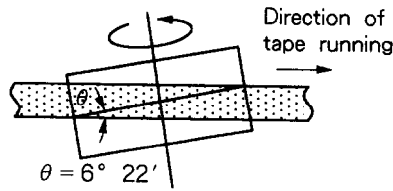
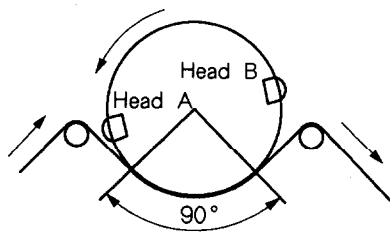


Fig. 2-2. 30mm ϕ drum

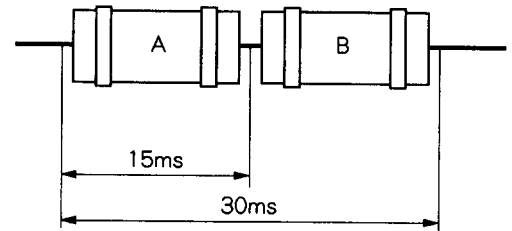


Fig. 2-3. 15mm ϕ drum

In some units, the 15mm ϕ head drum is rotated at 4000rpm, twice that for the 30mm ϕ head drum, so that its relative speed is the same as the 30mm ϕ drum. But in this unit, it is rotated at 2000rpm, the same speed as the 30mm ϕ drum. Because its relative speed then becomes $1/2$ and the track angle θ becomes greater than that of the 30mm ϕ drum as shown in Fig. 2-4, the specification for the track angle cannot be satisfied with the still angle for the 30mm ϕ drum.

Therefore, in the mechanism deck of this unit, the still angle θ is made smaller than that of the 30mm ϕ drum by approximately $1'$.

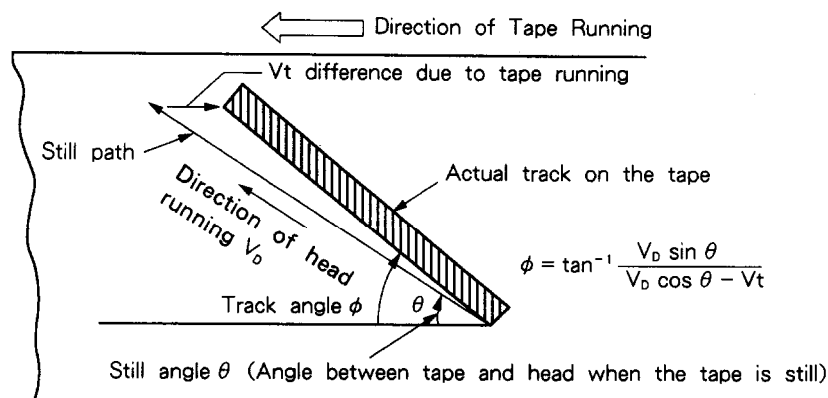


Fig. 2-4. Relation between Track Angle and Still Angle

The signal waveform for the 15mm ϕ drum will be like that of a 30mm ϕ drum waveform whose blank part have been filled by stretching its size by two in the time axis direction as shown in Fig. 2-3. Therefore, the transmission rate of the signal becomes half. The timing for reading the data from the tape must

be changed. But by writing the data read in the memory, the same process as that for the 30mm ϕ drum can be carried out – sending the data to the D/A converter sequentially.

Interchangeability between two types of drum – 15mm ϕ drum and 30mm ϕ drum has been realized by the above method.

3. SYSTEM STRUCTURE

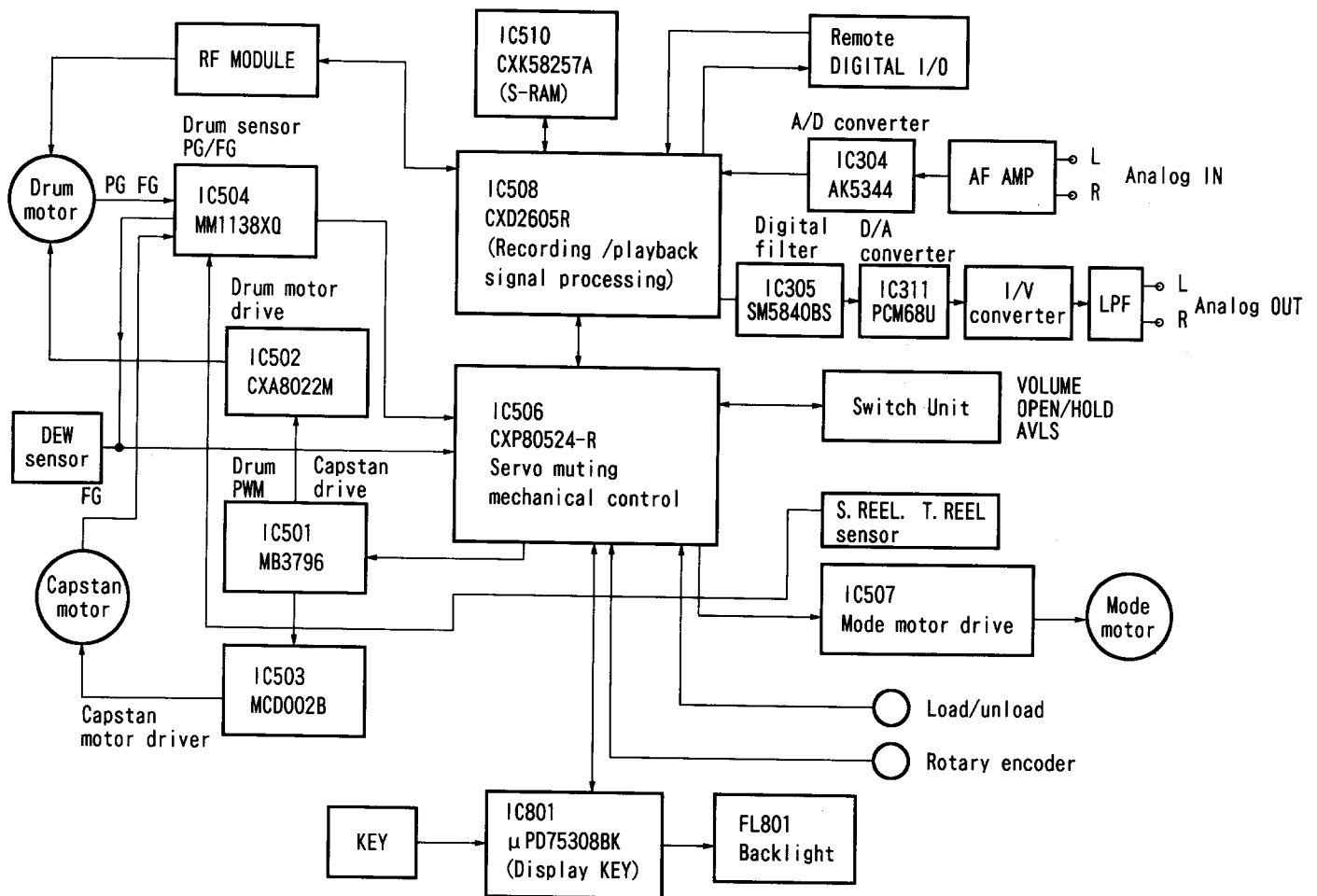


Fig. 3-1. Structure of System

This unit is made up mainly of the 3rd generation LSI signal processing system (CXD2605R) and the CXP80524-R system servo control system as shown in Fig. 3-1. CXD2605R is made up of most of the digital signal processing circuits required for recording and playback, digital I/O signal processing circuit, NT (non tracking) demodulation processing circuit for playback in the LP mode, circuit which automatically detects the intervals between songs when digital recording from the CD, etc. The 16-bit high performance and low power consumption A/D converter, the dual 18-bit D/A converter, and the $\times 8$ over-sampling digital filter are used. CXP80524-R is made up of a system control function which controls the whole system, drum, capstan, mode, their servo and control circuits, muting circuit, key signal reception circuit, etc. MM1138XQ is used for wave shaping of the drum PG, drum FG, and capstan FG, and for the reference voltage of the DEW sensor.

4. OUTLINE OF SYSTEM OPERATIONS

(REFER TO BLOCK DIAGRAMS)

4-1. SIGNAL PROCESSING SYSTEM

4-1-1. Recording Process

The MIC terminal J301 uses the plug-in power method. If the MIC plug is not inserted, the 8V power will not be supplied to IC301. The analog signal input to the MIC terminal is amplified by IC301 and output from Pins ⑦ and ①. The MIC sensitivity (H, L) can be selected using the S301-1MIC SENS switch. The analog signal from the LINE IN terminal is input to Pins ② and ⑬ of IC302. IC302 selects whether to carry out the MIC operation or LINE operation according to the signal (H = MIC, L = LINE) from Pin ② of the system controller IC506. S302 selects whether to pass the signal output from Pin ④ of IC302 through the AGC fixed output circuit of the auto REC mode or through the VR output circuit. This signal is then passed through the LINE AMP IC303, the buffer IC313, and input to the A/D converter IC304. IC304 (AK5344) incorporates a 4V single power supply 2 channels A/D converter, and an aliasing noise-prevention digital filter. It adopts the a fourth order $\Delta\Sigma$ converter carries out $\times 64$ over-sampling, and outputs the reference power supply from Pin ⑤.

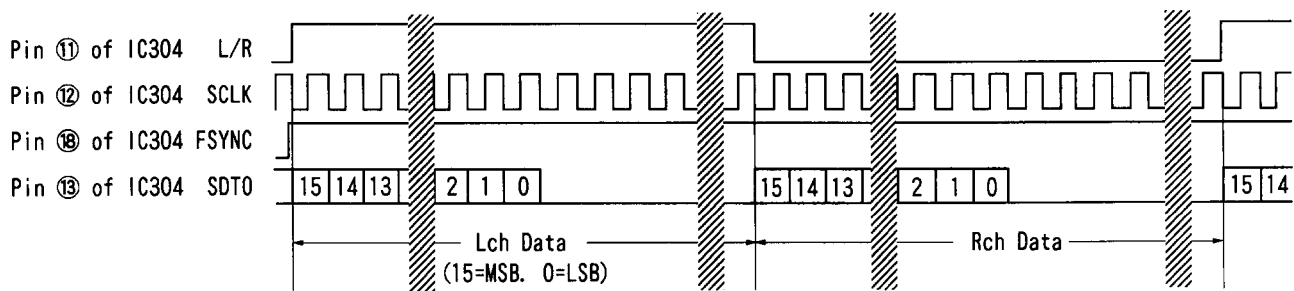


Fig. 4-1. Input/Output Waveform of IC304

• Delta Sigma Conversion Format

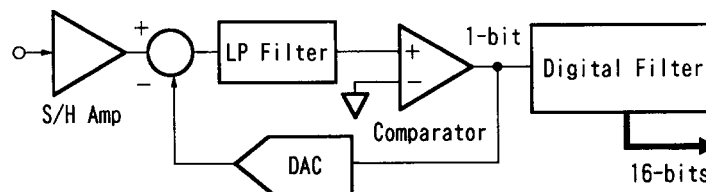


Fig. 4-2. Delta Sigma A/D Converter

The delta sigma A/D converter is made up of the analog modulator and digital filter. The basic delta sigma A/D converter is made up of the conventional VF converter and counter. The VFC 1-bit output signal transmits data by frequency (or duty cycle) and is filtered by the counter (averaged).

The PCM data which has been converted into 16 bits is interleaved and added with the C1 parity and C2 parity, together with sub code data (absolute time, program number ID, etc.) transmitted from the system controller (IC506) in the signal processor (IC508) and S-RAM (IC510).

After they are 8-10 modulated, they are added with the ATF signal, etc. and transmitted to the RF module.

This unit uses the 32768 words \times 8-bit S-RAM to carry out NT demodulation in the LP mode. The RF module amplifies the data for recording (REDT) from the signal processor (IC508) and records it on the magnet tape using head A and head B alternatively according to the SWP timing.

4-1-2. Playback Process

The RF signal output by the rotary head is wave shaped and amplified by the playback EQ circuit inside the RF module. The playback signal (RFDT) in the RF signal is transmitted to the signal processor (IC508) while the pilot crosstalk (ATF PILOT) from adjacent tracks separated inside the RF module is transmitted to the system control servo (IC506). The reverse of recording is next carried out in the signal processor (IC508) - after the data is 10-8 demodulated, it is de-interleaved in the signal processor and S-RAM of IC510, and subjected to error detection and correction. If the data cannot be corrected, then they will be interpolated. The PCM data is then output to the digital filter (IC305) while the sub code data is output to the system controller (IC506). This sub code data is used for displaying the absolute time, program number, etc., and for controlling the system control circuit (skipping to the head of a song according to the ID, etc.). In the digital filter (IC305), the 16-bit PCM data input with the fs sample rate is subjected to 8 fs over-sampling and converted into 18 bits. Sampling noises are eliminated by digital filter calculation. Next, deemphasis, digital VR if the headphone is used, and fs are set. These are controlled by the system controller (IC506). The unit uses a BICMOS process dual 18-bit type D/A converter (IC311). After D/A conversion, I/V conversion (IC314, 3/4, 4/4) is carried out. Next, the data is output to line out (IC304) via the third order low pass filter (IC314, 1/4, 2/4) and headphone AMP (IC308). After being output from the low pass filter, it is made into easy-to-listen sounds by the AVLS circuit (Q355, Q333, Q334, Q356, Q354, Q353, Q316, Q367, Q314). The AVLS circuit can be controlled from the system controller IC506 to the digital filter IC305 and controlled by "H" of Pin (75) of the system controller IC506 by turning on S705 (AVLS switch).

4-1-3. Digital Input/Output Process

The digital signals from the digital audio devices (CD player, BS tuner, etc.) input from the remote digital I/O terminal are wave shaped and input to the RX terminal of the signal processor (IC508).

These digital signals conform to the digital audio interface format. They are made up of the preamble, audio data, and control signals, and transmitted serially to L and R alternately. The preamble is equivalent to the sync signal.

The audio data divided inside the signal processor (IC508) is output to the digital signal processing system. The control signals (emphasis, ID, etc.) are output to the system controller (IC506).

On the other hand, the audio data is input from the digital signal processing system while the control signals are input from the system controller (IC506). Their bits are arranged inside the signal processor (IC508) so that they conform to the digital audio interface format. These signals are then subjected to biphasic mark method modulation and output from the TX terminal.

4-2. SERVO SYSTEM

4-2-1. Drum Servo

The PG and FG outputs from the drum are wave shaped in the sensor amplifier and then input to the system control servo (IC506). First, the unit calculates the FG period inside the system control servo (IC506) and deducts it from the reference data. It then carries out servo calculation according to this deviation data and outputs the error data by 32kHz basic wave PWM. This is equivalent to the speed servo system.

In the system control servo (IC506), the SWP (switching pulse) is made with the PG and FG. The phase of this SWP and that of the DREF (drum reference) made from the interleave reference signal are compared, and the resultant phase error data is added to the speed error data. The error data PWM output is converted to the analog voltage by the low pass filter, the signal is transmitted to the drum motor via the drive circuit, and the drum servo is controlled so that it becomes 2000rpm if the mode is SP, 1000rpm if the mode is LP during recording, and 2000rpm during playback.

4-2-2. Capstan Servo

As for the drum servo, the FG from the capstan motor is wave shaped by the sensor amplifier and then input to the system control servo (IC506). During recording, the capstan servo calculates the FG period for each speed inside IC506 and deducts it from the reference data. Based on the deviation data obtained, it carries out servo calculation and outputs the error data by 32kHz basic wave PWM. It then converts the output to the analog voltage by the low pass filter, transmits it to the capstan motor via the drive circuit, and controls the tape speed so that it becomes 8.15mm/s if the mode is SP, and 4.075mm/s if the mode is LP.

During playback, using the system control servo (IC506), the capstan servo extracts the ATF sync signal (522kHz, 784kHz) from the playback RF signal (RFDT) output from the RF module. And using this, it creates the sampling pulse.

Next, it inputs the envelope detection output (ATF PILOT) of the ATF pilot signal (130kHz) from adjacent tracks to IC506 from the RF module, A/D converts the peak – to – peak value of each crosstalk wave into 8 bits, and deducts the value sampled according to the timing of the sampling pulse from it. It then multiplies the resultant ATF error value by the gain, adds it to the capstan servo data, and controls the capstan motor so that the head will trace the tape track properly.

In the LP mode, like for the SP mode, the servo rotates the drum at 2000rpm during playback. Because the tape speed in this mode is half that in the SP mode, during recording, the head will run along the tape at an angle different from that in playback.

And because the head reads one track twice, after correcting the errors in the playback data, it will select the playback data which did not have errors and create the audio playback data. The ATF servo is therefore imposed in the LP mode so that, of the two times read, the playback data will be read correctly once.

4-2-3. Reel Servo

The T side and S side reel tables are driven by the capstan motor via the four relay gears.

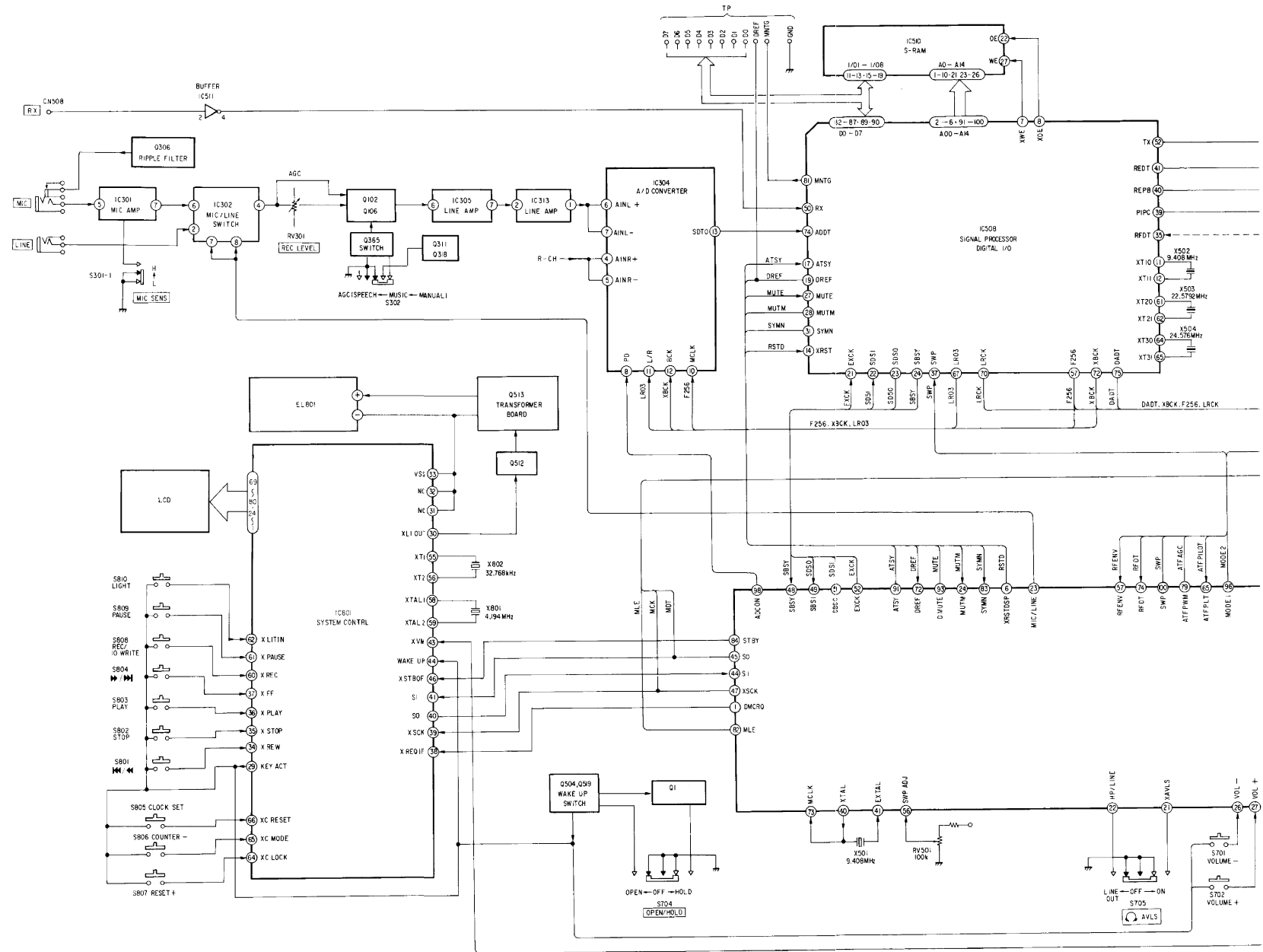
The reel servo is used for running the tape at high speeds during FF/REW etc. The current speed is calculated from the FG periods of both reels and the reel servo is controlled according to the speed of the capstan motor so that tapes of all lengths will be of the same tape running speed.

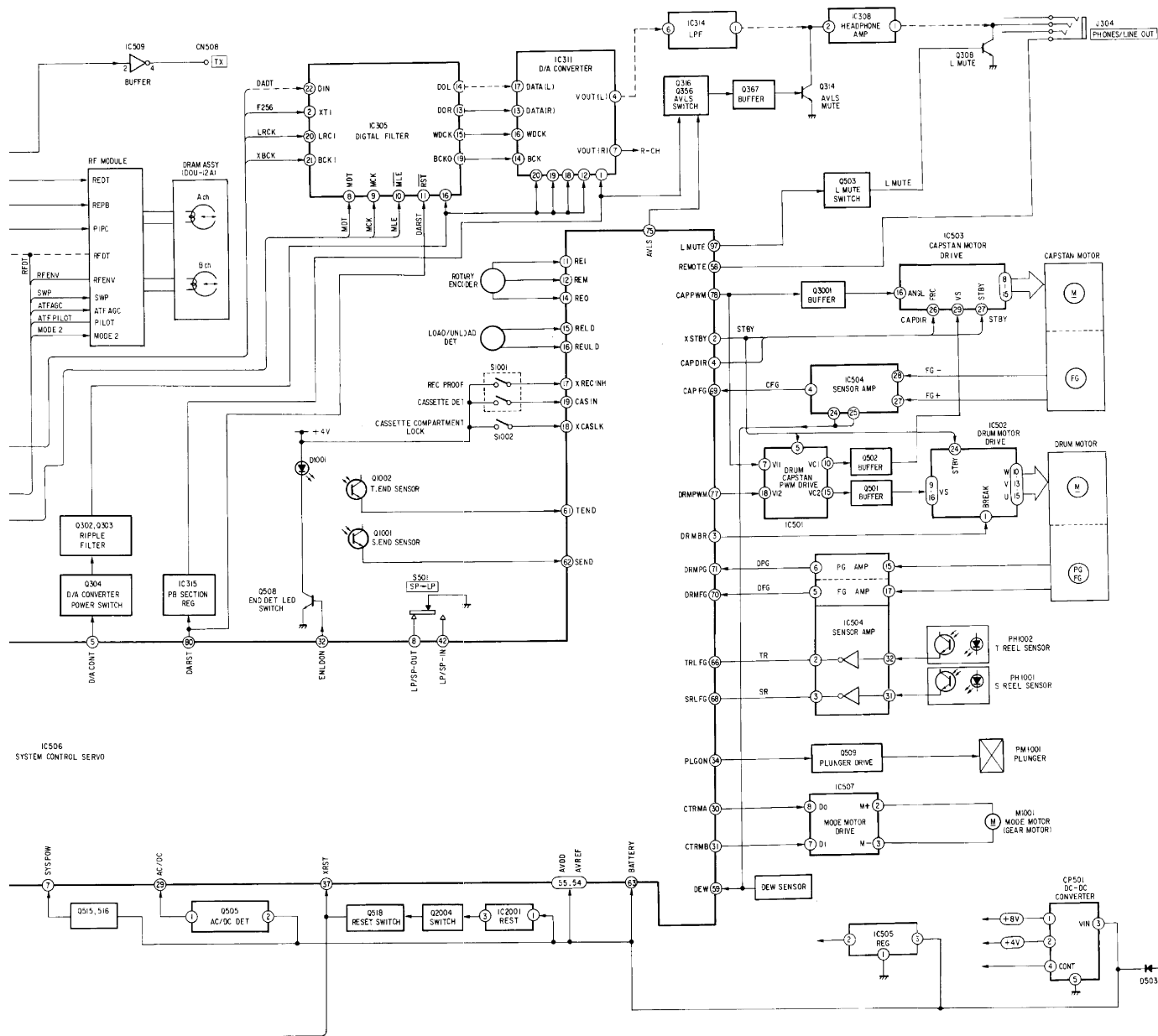
The FGs of the T side and S side reels are also used for the linear counter and for displaying the tape remaining time (remain).

The time taken by each reel to make one round is calculated according to the sum of the time of one cycle of FG for 24 waves or the time of one rotation of the reel. This time is displayed on the linear counter after the calculation.

The remaining time display, on the other hand, displays the data obtained in the measure mode such as the length of the tape (type of the tape) and the sum of the FGs of both reels, after the calculation.

4-2-4. Block Diagram



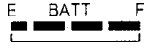


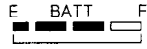
5. POWER SUPPLY CIRCUIT

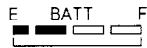
Fig. 5-1 shows the block diagram of the power supply circuit.


The power of the AC adapter or battery pack is supplied to the DC-DC converter (CP501), regulator (IC505), Pin ⑥③ of the system controller (IC506), from the EL ON/OFF switch (Q512) to Q513, from the regulator (IC802) to the LCD DRIVE (IC801), etc.

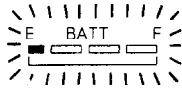
BATTERY (Pin ⑥③) is an analog input terminal, and observes the voltage (3V) input from the battery. The battery terminal shows the following at the different voltages.

When the voltage is 6V : 

When the voltage is 5.06V : 

When the voltage is 4.76V : 

When the voltage is 4.47V : 

When the voltage is 4.2V : 

The AC/DC (Pin ② of IC506) is the power supply detection input. When the battery battery pack is used as the power supply, it is set to "H", when the AC adapter is used, it is set to "L".

The IC304 AK5344 A/D converter operates on 4V, but the operation voltage of the input amplifier is output from Pin ② so that the OFF-state voltage can be detected properly.

The IC311 PCM68U D/A converter operates on 4V in the digital system and on 4.5V in the analog system.

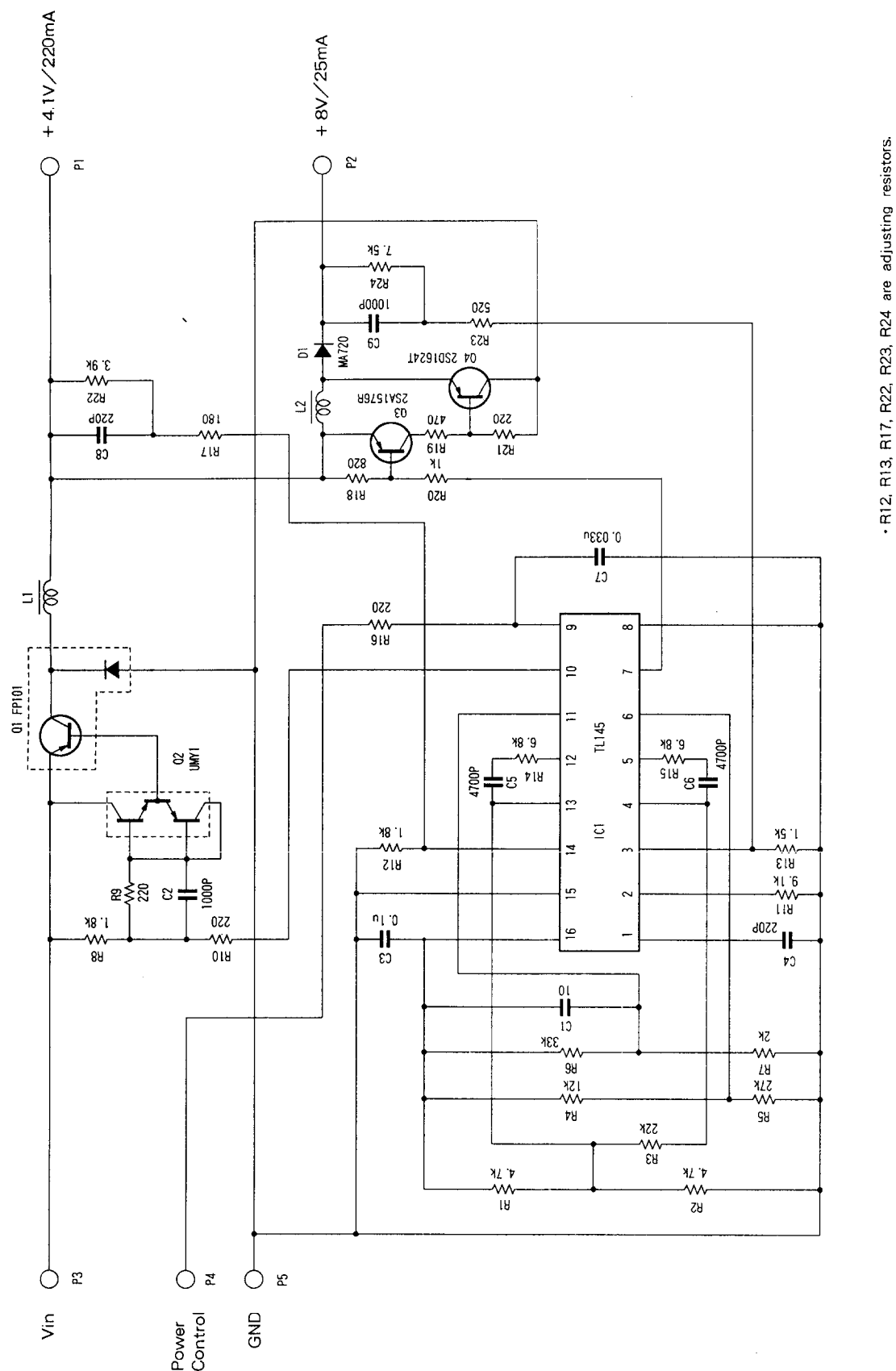


Fig. 5-2. Schematic Diagram inside CP501

6. SIGNAL CIRCUIT

6-1. SIGNAL PROCESSING (CXD2605R)

The CXD2605R LSI uses one chip to carry out recording/playback signal processing in the R-DAT system.

Features

- Can operate in the following modes using the R-DAT.

48kHz	16 bits	2CH
44.1kHz	16 bits	2CH
32kHz	16 bits	2CH
32kHz	12 bits	2CH
- Superior error correction capacity by new strategy.
 - 1st C1 : Error detection
 - 1st C2 : Max. 5 error correction
 - 2nd C1 : Max. 3 error correction
 - 2nd C2 : Max. 6 error correction
- Does not require external parts and adjustments with its built-in digital PLL circuit for playback signals.
- Incorporates a digital I/O circuit corresponding to the serial copy management system.
- Can record sub code data afterwards.
- Can search sub code data at high speeds.
- Reduces load on microprocessor by automatically switching modes (Fs, etc.) and muting during playback.
- Variable speed playback.
- Outputs various types of monitor signals.
 - C1 check state
 - Error correction state
 - DA output interpolation check
- Can carry out synchronized operations using several chips.
- Can record a test pattern of a single frequency instead of the main data.
- × speed recording and playback.
- Automatic detection of intervals between songs when digital recording from the CD.

Functions

- Modulation of recording signals
- Demodulation of playback signals (Adopts digital PLL)
- Error correction encoding (Parity generation, error detection and correction)
- Microprocessor interface (Sub code processing, system control)
- A/D, D/A interfaces (Including interpolation, muting, etc.)
- Digital interface
- RAM control
- Fs system clock generation
- Peak level meter
- Error count function
- Interval detection function for digital recording from the CD

Structure

CXD2605R is made up mainly of the following nine blocks.

Fig. 6-3 shows the internal blocks.

① D-PLL block

Extracts the playback clock from the playback RF signal and synchronizes the playback data.

② PB block

Detects SYNC, carries out 10 → 8 demodulation, demodulates and checks the playback data.

③ REC block

Carries out 8 → 10 modulation, creates recording data, and generates the recording control signal

④ Error correction (ECC) block

Generates C1 and C2 parities during recording, detects and corrects C1 and C2 errors during playback

⑤ SUB block

Interfaces with microprocessor such as transmitting and processing various type of control information, sub code data, etc.

⑥ AD/DA interface (ADA) block

Generates interleave and de-interleave addresses and standard timings for processing, and interfaces with the AD and DA systems

⑦ D-I/O block

Modulates and demodulates digital audio interface format signals (Tx and Rx) and generates Fs system clocks

⑧ RAM interface (RMIF) block

Generates RAM interface signals (addresses, etc.)

⑨ Peak level meter (PLM) block

Detects the peak level within a certain period of time

6-1-1. Digital Audio Interface

Modulates, transmits, receives, and demodulates data according to the digital audio interface format for the R-DAT.

Fig. 6-1 shows the frame and sub frame formats.

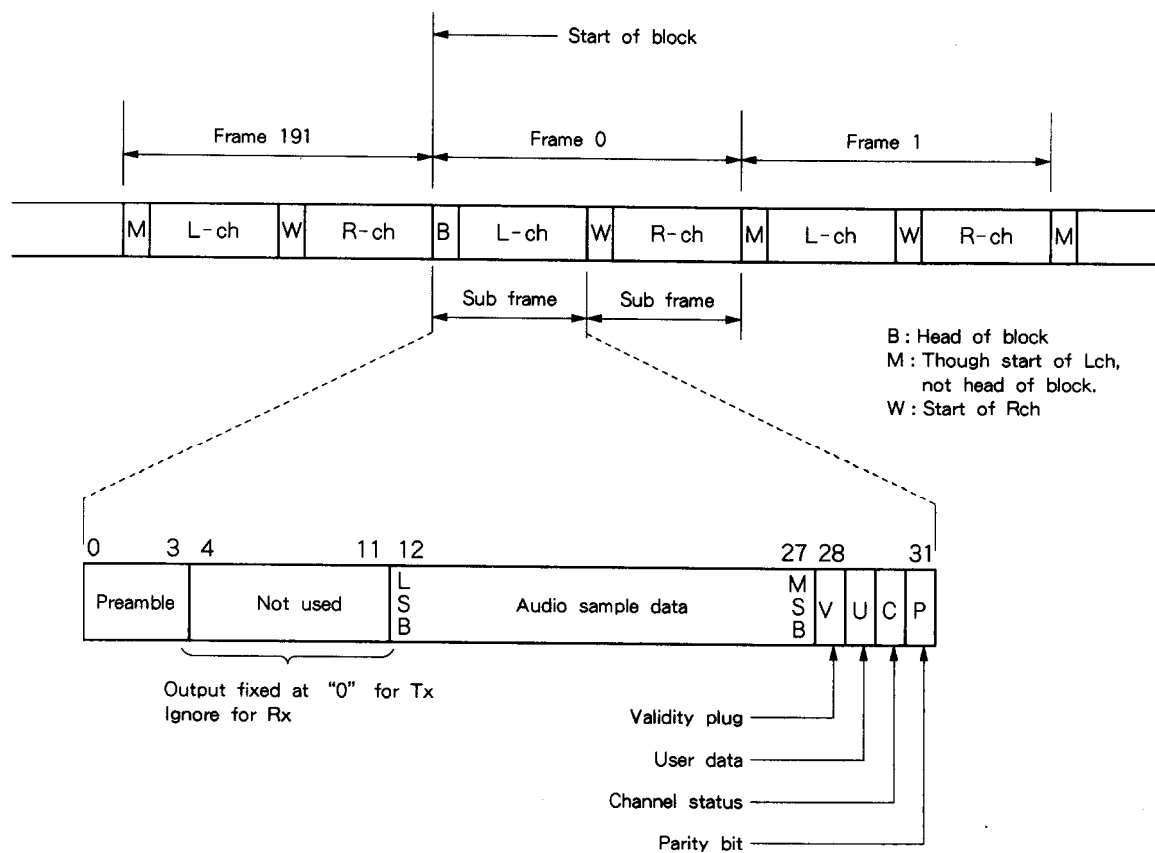


Fig. 6-1. Frame and Sub Frame Formats

6-1-2. Audio Data

The audio data input from the RX terminal is demodulated and output to the ADDI terminal. The audio data input from the DADO terminal is modulated and output to the TX terminal. Fig. 6-2 shows the DADO→TX, RX→ADDI timings.

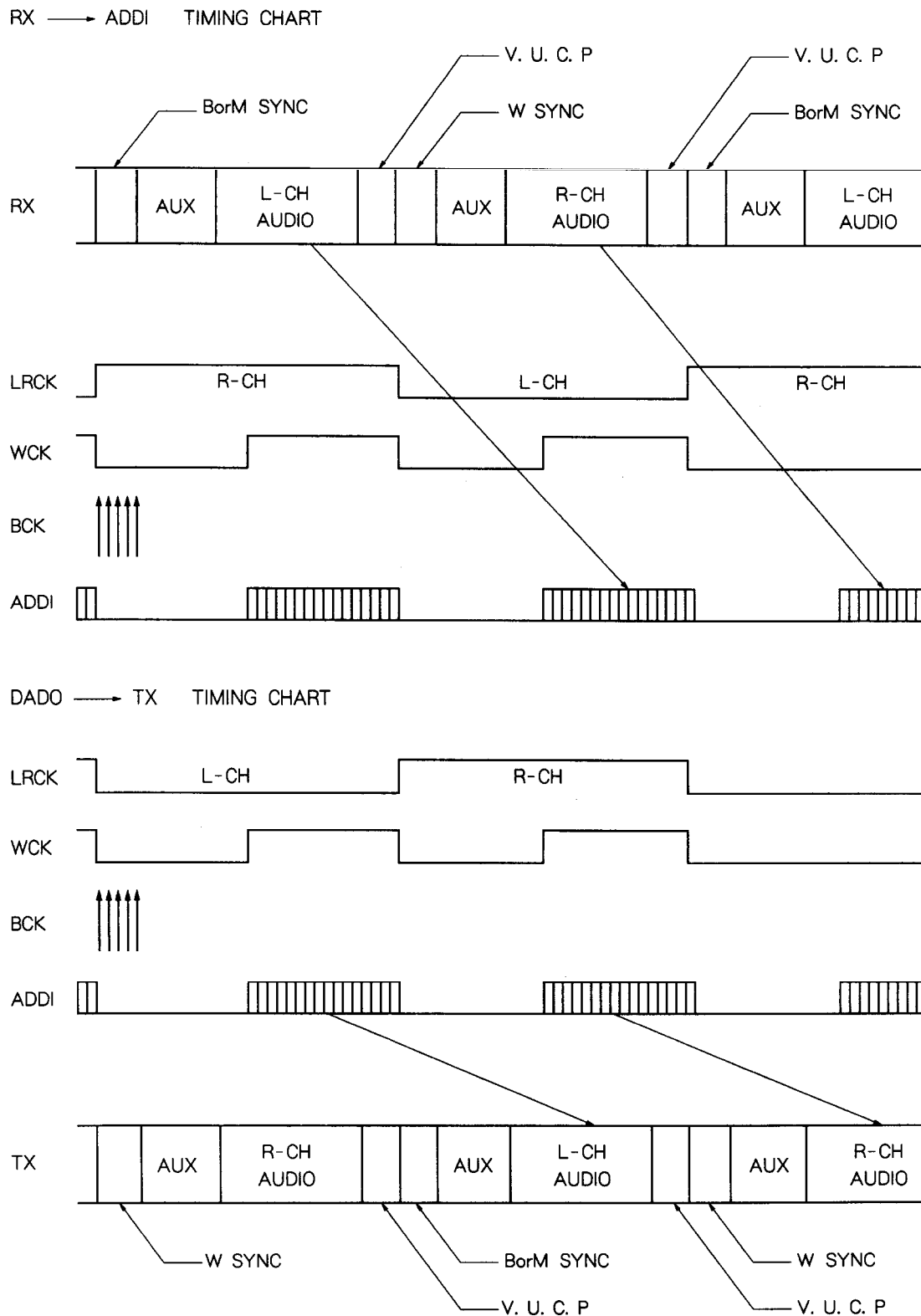


Fig. 6-2. Tx and Rx Timings

Block Diagram

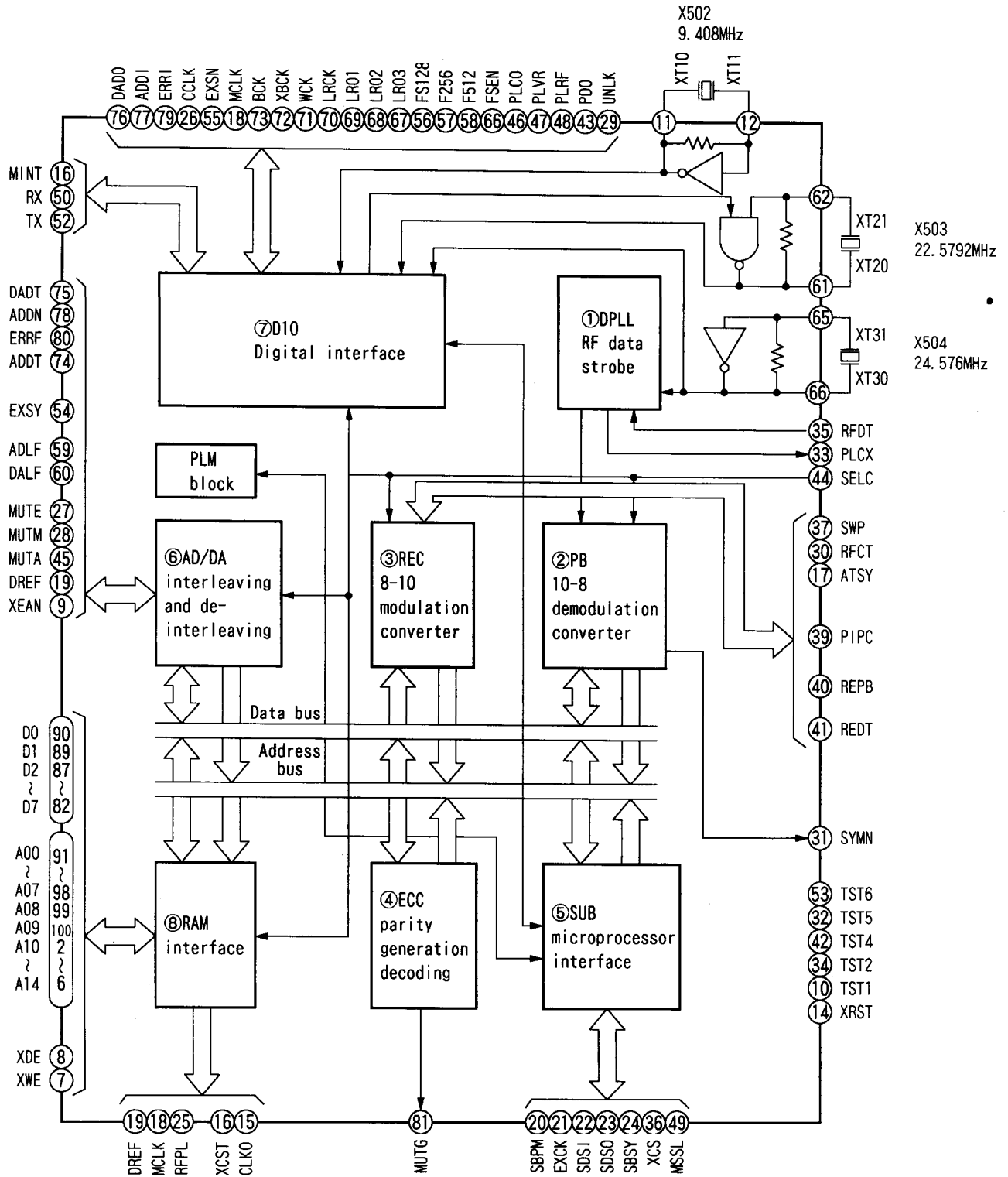


Fig. 6-3.

X502 9.408MHz is the reference clock and X503 22.5792MHz is used only for 44.1kHz.
X504. 24.579MHz oscillates at all times.

6-2. SIGNAL FLOW IN RECORDING

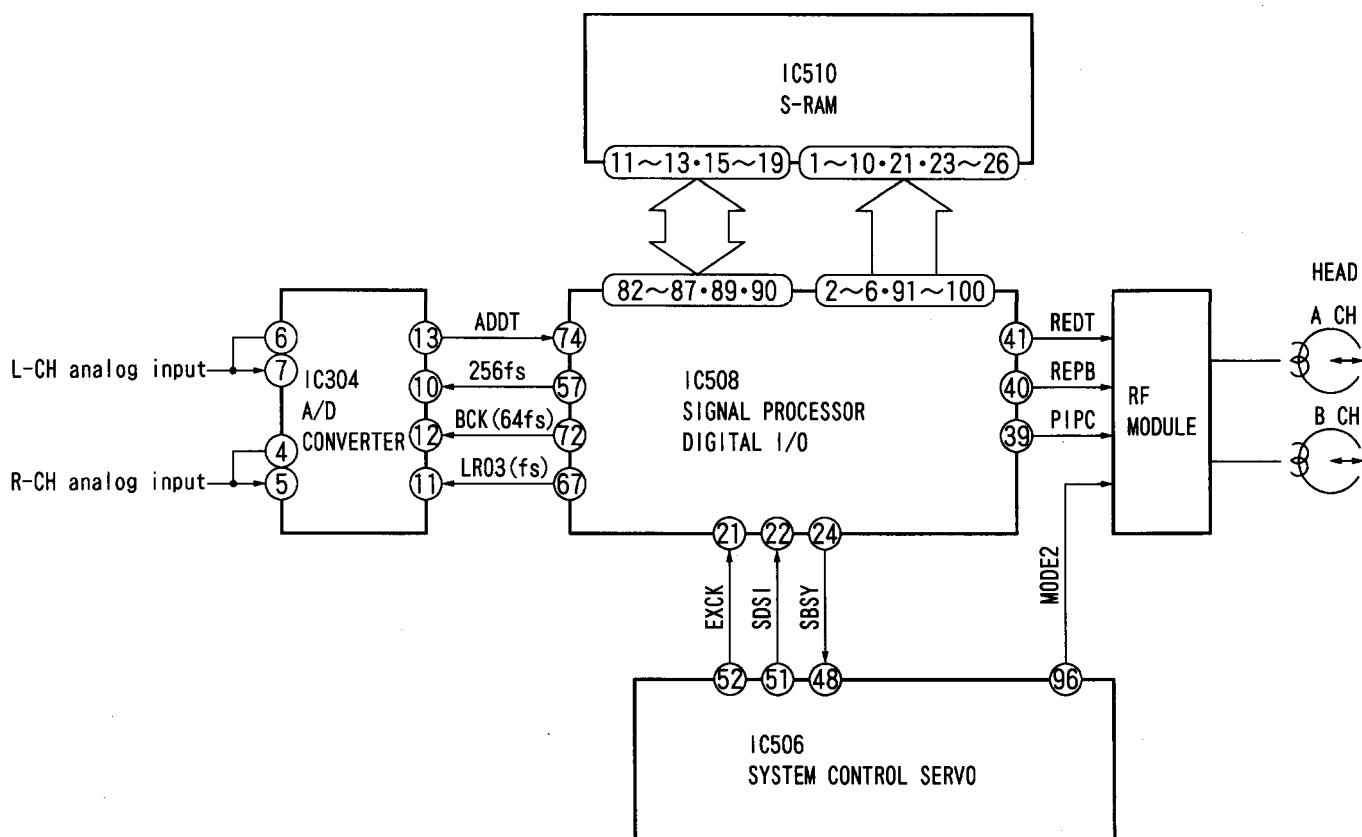


Fig. 6-4. Flow of Recording Signals

The Lch and Rch analog signals input to Pins ⑥, ⑦, ④, and ⑤ of the A/D converter (IC304) are converted to 16-bit digital signals inside the A/D converter. They are then output from Pin ⑬ to L and R alternately and input to Pin ⑦④ of the signal processor (IC508). The sub code data (absolute time, ID, etc.) is serially input to Pin ② of the signal processor (IC508). Each signal is interleaved and added with the C1 and C2 parities, 8-10 modulated, added with the ATF signal, etc. in the signal processor (IC508) and S-RAM (IC510), and finally output from Pin ④① to the RF module.

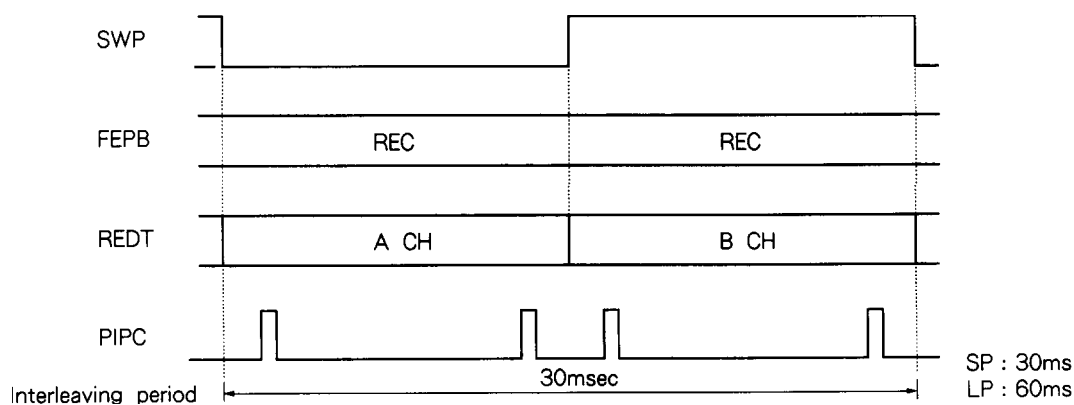


Fig. 6-5. ϕ 15 Type Recording Timing (SP/LP)

In the RF module, the data for recording (REDT) is amplified by the recording amplifier and then the recording signals are transmitted to heads A and B alternately according to the timing of the switching pulse (SWP). (Refer to Fig. 6-5.) Recording/playback of the head recording/playback amplifier inside the RF module is selected by the MODE 2 signal from Pin ⑨⑥ of the system control (IC506) and the recording/playback discrimination signal (REPB) from Pin ④① of the signal processor (IC508). Recording is selected when these signals are "H" and playback is selected when they are "L". The PIPC signal from Pin ③⑨ of the signal processor indicates the recording area of the ATF pilot signal. The PIPC sets the recording level of the ATF pilot signal.

6-3. SIGNAL FLOW IN PLAYBACK

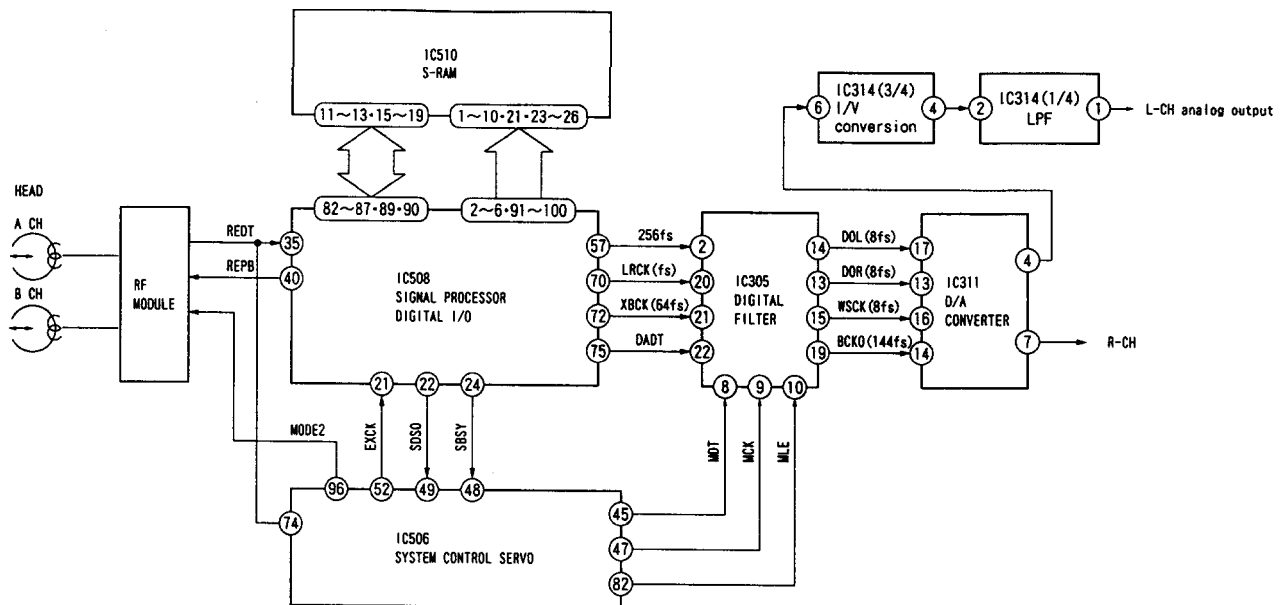


Fig. 6-6. Flow of Playback Signals

The RF signals from heads A and B are input to the RF module according to the SWP timing as shown in Fig. 6-7 and amplified by the internal playback EQ amplifier.

The RF signal then synchronizes with the clock generated from the RF data (RFDT) in the PLL circuit inside the signal processor (IC508), is input from Pin ③⑤ and 10-8 modulated – the opposite of recording. It is then de-interleaved by the signal processor and S-RAM (IC510), subjected to error detection, error correction, etc. The PCM data is transmitted from Pin ⑦⑤ to the digital filter while the sub code data is transmitted from Pin ②② to the system control (IC506). In the digital filter, the 16-bit PCM data is subjected to $\times 8$ over-sampling, converted to 18 bits, subjected to digital filter calculation, etc. It is then output from Pin ①④ for the Lch and Pin ①③ for the Rch to the D/A converter. In addition to these functions, the digital filter also carries out digital deemphasis, digital attenuation, etc. These functions are set by the signals output for the mode set data (Pin ⑧), mode set clock (Pin ⑨), and the mode set latch enable (Pin ⑩).

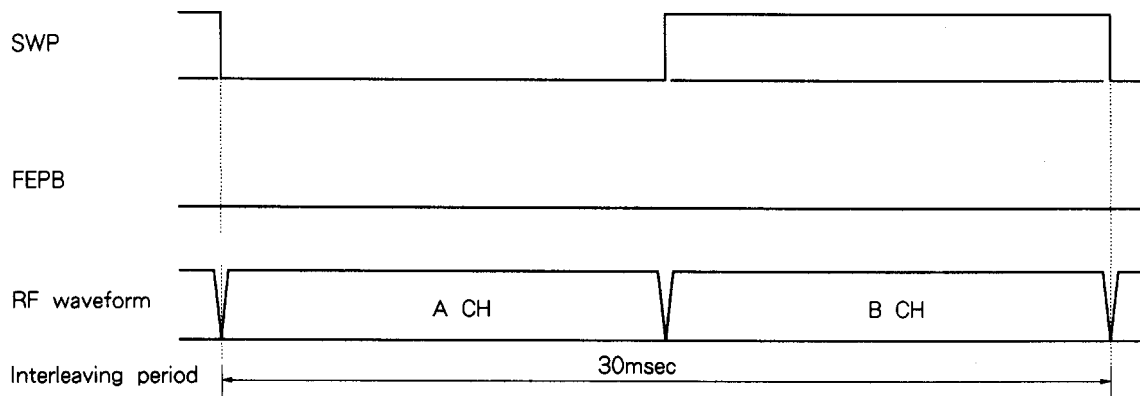


Fig. 6-7. Timing of Signals in Playback(SP Mode)

7. SERVO CIRCUIT

7-1. DRUM SERVO

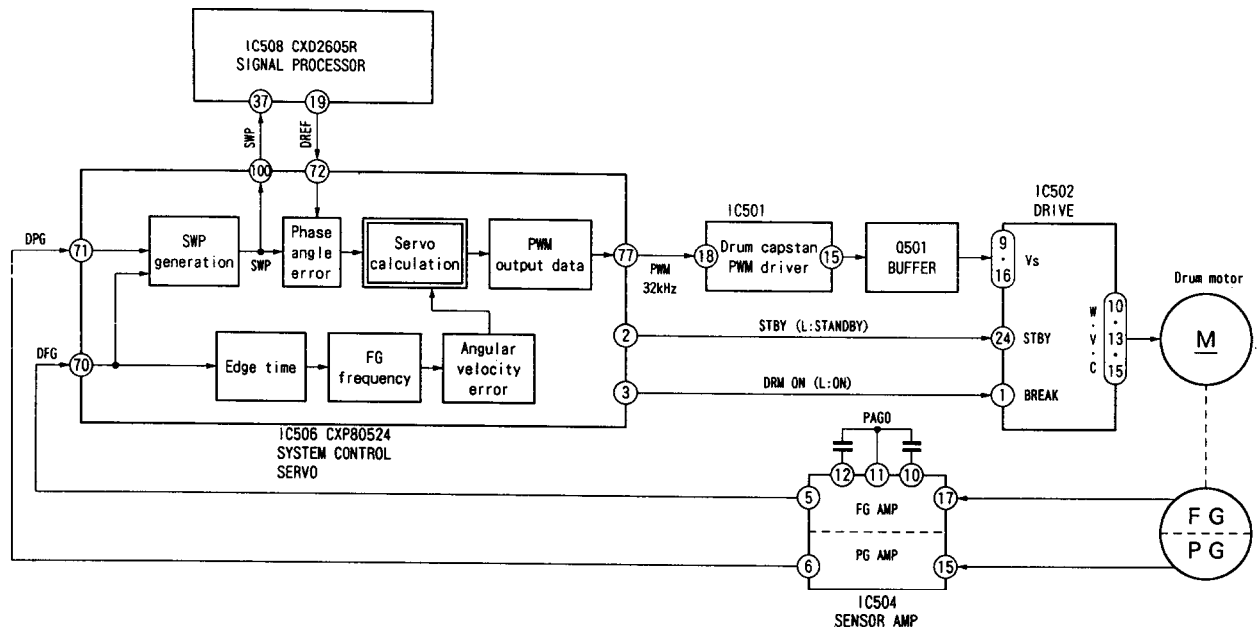


Fig. 7-1. Block Diagram of Drum Servo

The FG and PG signals from the drum motor are first wave shaped in the sensor amplifier (IC504). The FG signal is then input to Pin ⑦⑩ of CXP80524 (IC506) and the PG signal to Pin ⑦①. Inside CXP80524, the FG period is calculated by FRC (Free Running Counter) interruption of the FG and this period is deducted from the reference data. The resultant error data is output from Pin ⑦⑦ as the 32kHz basic wave PWM. The PG on the other hand is input to the SWP generation circuit together with the FG to generate the SWP at the timing shown in Fig. 7-3. (The position for writing in the track can be adjusted by varying VR501. For details, refer to the section "SWP Position Adjustment" in the service manual SUPPLEMENT 1.) The phase of this SWP is compared with that of DREF (made from the reference signal for interleaving in the CXD2605R signal processor), and the resultant error is added to the error data of the FG.

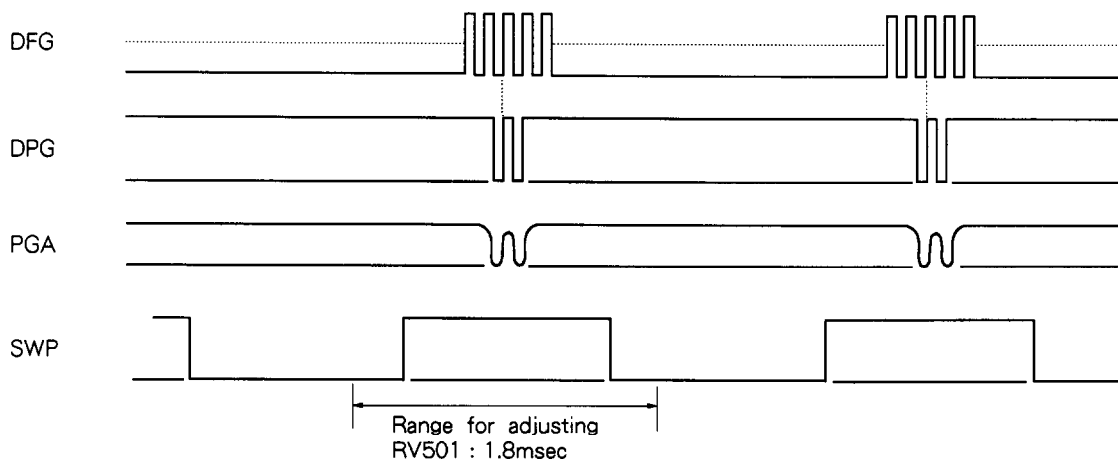


Fig. 7-2. SWP Timing

The PWM error output from Pin ⑦ of CXP80524 is converted to analog voltage by the PWM driver (IC501) of the drum capstan. This signal is passed through the buffer (Q501) and input to the drum motor drive (IC502) to control the rotation of the drum motor.

Table 7-1. Frequencies when Drum Servo is Locked

(Hz)	SP Mode		LP Mode	
	REC	PB	REC	PB
DREF	100/3	100/3	50/3	50/3
SWP	100/3	100/3	50/3	100/3
FG	800	800	400	800

In the SP mode, the speed of the drum when the drum servo is locked is 2000rpm during both recording and playback. In the LP mode, it is 1000rpm during recording and 2000rpm during playback. Table 7-1 shows the frequencies of DREF, SWP, and FG at these times. Fig. 7-3 shows the timing of these signals in the SP mode. As shown in the figure, DREF and SWP have the same phases during both recording and playback. The data for recording (REDT) and the discrimination signal indicating the ATF pilot area (PIPC) are output from the CXD2605R (IC508) signal processor at the timing they synchronize with DREF and SWP. Likewise, the RF signal for playback is also output from the RF module at the timing it synchronizes with DREF and SWP.

Fig. 7-4 shows the timings of the signals in the LP mode. In the LP mode, because the speed of the drum during recording is half that in the SP mode, the periods of the signals are twice those in the SP mode. During playback, because the speed of the drum-2000rpm-is the same as that in the SP mode, the periods of the SWP and RF signals are the same as those in the SP mode.

The envelope of the RF signal during playback is not flat because the speed of the drum is different in recording and playback. A and A', and B and B' are the RF signals of the same tracks.

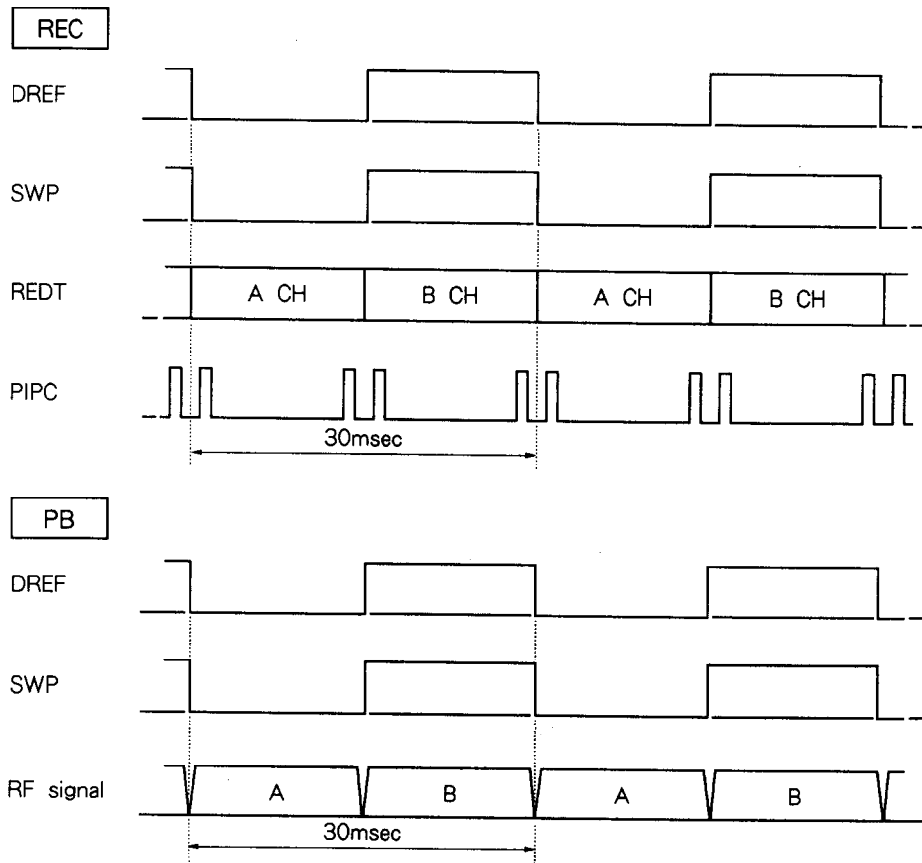


Fig. 7-3. Timings of Signals(SP Mode)

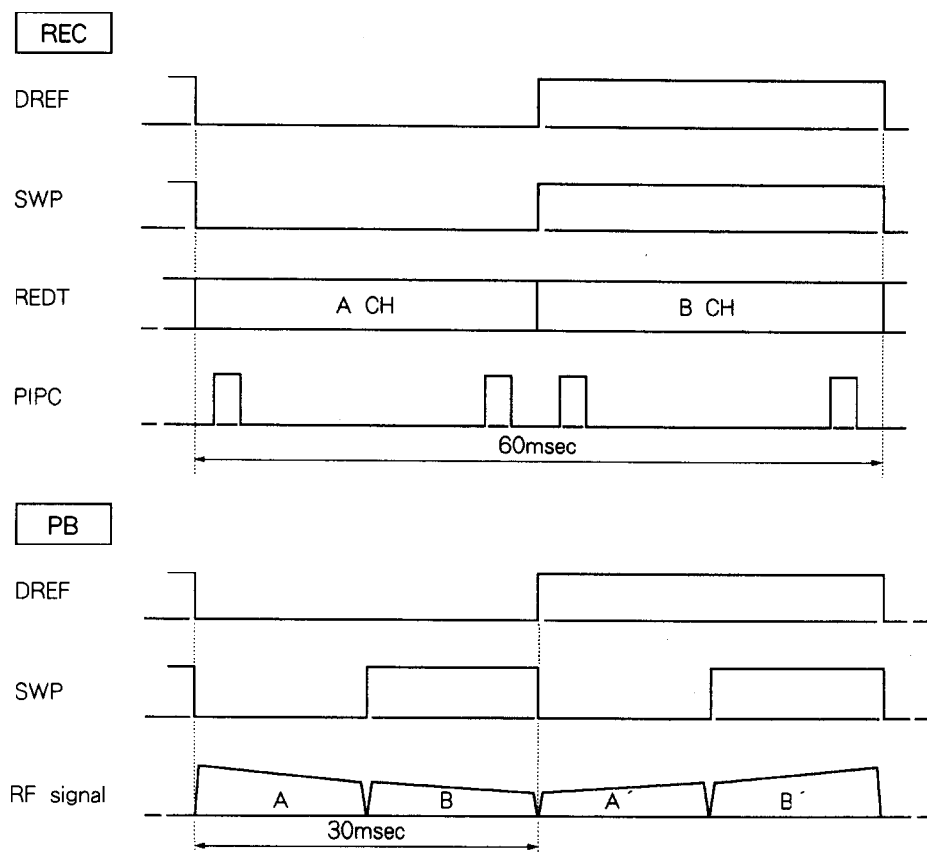


Fig. 7-4. Timings of Signals(LP Mode)

7-1-1. Sensor Amplifier (IC504 MM1138XQ)

The MM1138XQ IC concentrates 5 sensor amplifiers on one chip. The sensor amplifiers are the drum PG, drum FG, capstan FG, T reel FG, and S reel FG of the R-DAT.

Fig. 7-5 shows its block diagram and arrangement of terminals.

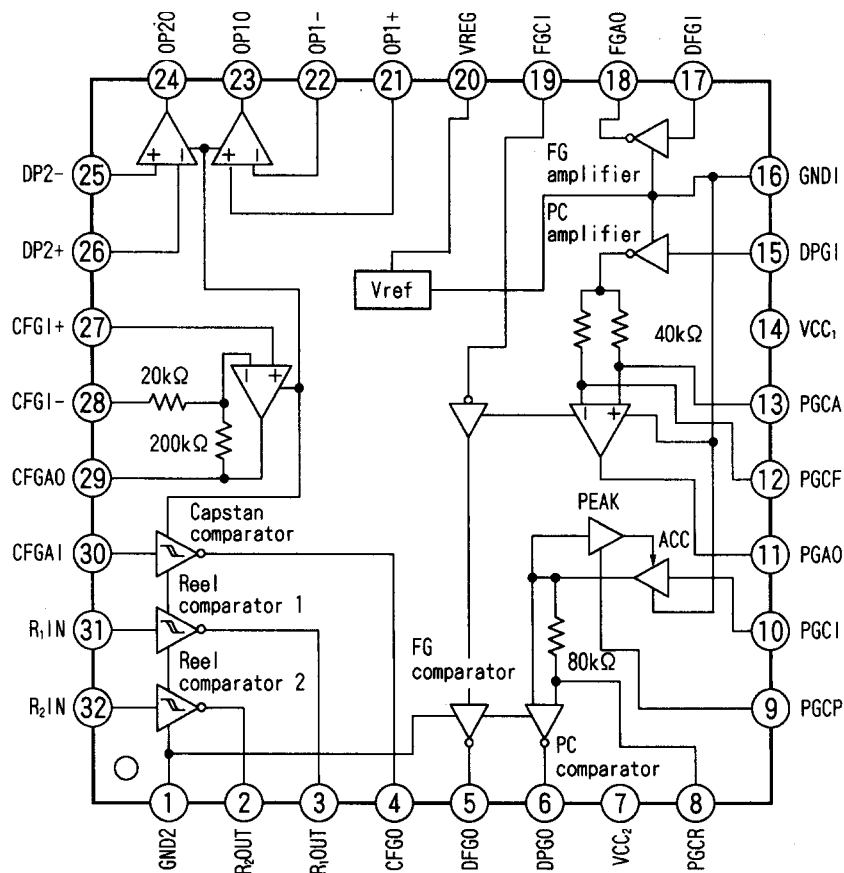
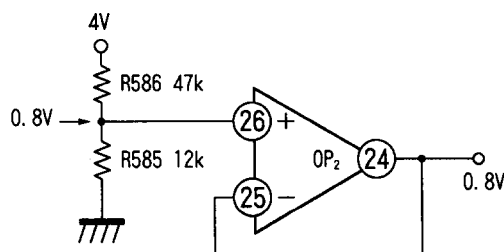


Fig. 7-5. Block Diagram and Arrangement of Terminals

The sensor amplifier shapes the waveforms of the PG and FG signals from the drum motor, the FG signal from the capstan motor, the signal from the takeup reel sensor, and the signal from the supply reel sensor. The PG signal from the drum motor is measured by the Pin ⑪ PGO terminal, (Refer to page 27).

The op-amp functions as a buffer by making the 0.8V using the ratio of R586 (47k) to R585 (12k). This 0.8V is used as the reference voltage of the DEW sensor. (Refer to page 41.)



7-1-2. Drum Capstan PWM Driver (IC501 MB3796)

This is a dual switching regulator control IC.

The oscillation frequency of this IC is determined by C507 and C509 attached to Pins ②③ and ②②. The frequency is between 470kHz and 500kHz. As C549 and C550 are sensitive to excessive heat, take care when soldering them.

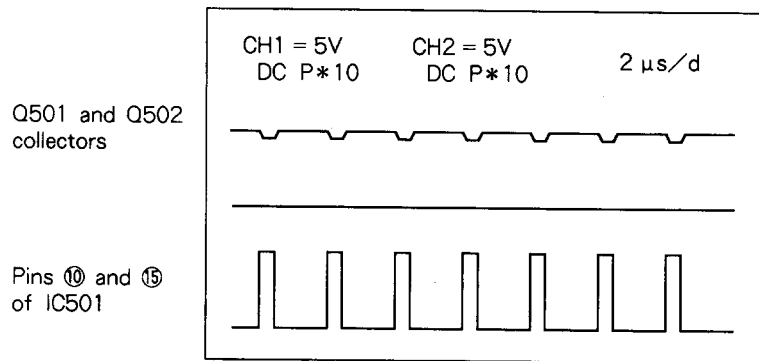


Fig. 7-6.

The drive voltage VS is supplied to Pins ⑨ and ⑯ of IC502, and Pin ②⑨ of IC503.

7-1-3. Drum Motor Drive (IC502 CXA8022M)

This is an IC for 3-phase DC brushless bi-directional motor drive.

It carries out switching operations for supplying voltage (1 to 2V) input to the VSs of Pins ⑨ and ⑯ to the U-phase of Pin ⑮, V-phase of Pin ⑬, and W-phase of Pin ⑩.

Normally, a Hall element for detecting the position of the rotor is attached, but the drum motor determines the U, V, and W phases with the counter-electromotive force without using the Hall element.

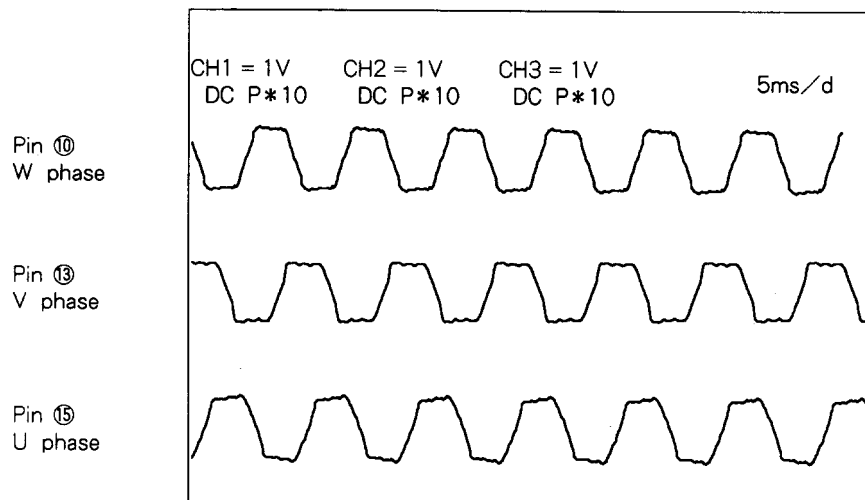


Fig. 7-7.

Pin ① is a brake terminal. It must be set to "H" when stopping the drum motor using the data mode.

7-2. CAPSTAN SERVO

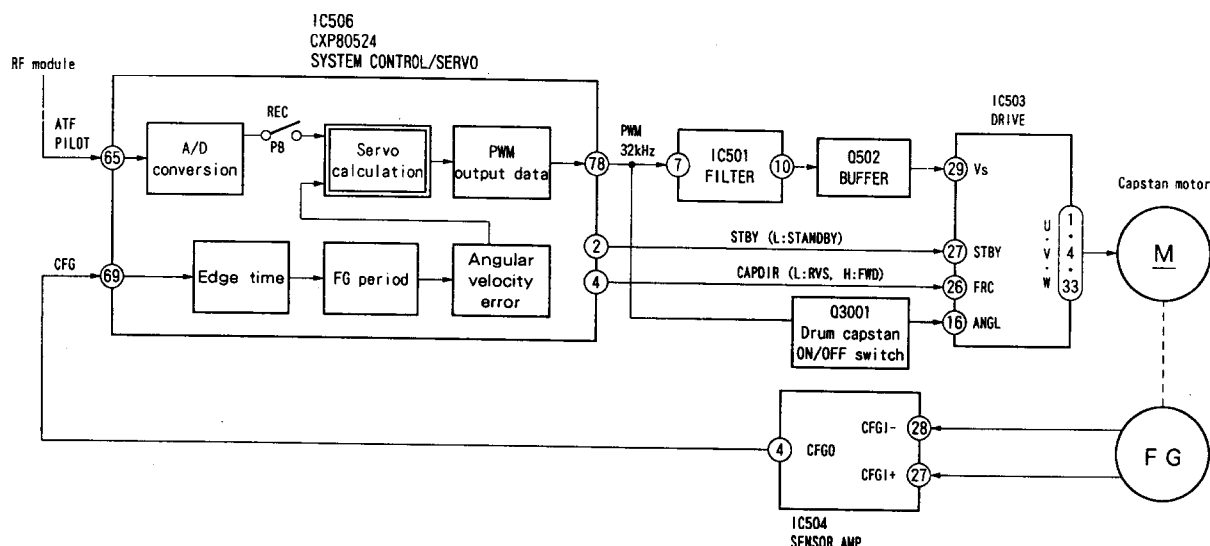


Fig. 7-8. Block Diagram of Capstan Servo

Table 7-2. Types of Capstan Speeds and Main Uses

Speed	CFG (Hz)	Main Use	Remarks
× 0.5	296	LP mode	• Capstan servo by CFG
× 1	592	SP mode	
× 1.5	888	Soft tape	
× 3	1,776	CUE/REV, LOAD/UNLOAD	
× 16	9,472	Measure mode	
× 25		High speed CUE/REV	• Reel servo by reel FG • Pinch roller not pressed
× 25 } × 100		FF/REW Search	

In addition to running the tape at a uniform speed together with the pinch roller, the capstan motor also loads/unloads the tape and mechanism, and drives the T and S reel tables. Table 7-2 shows its speed in the various modes. Tape running speeds $\times 0.5$ to $\times 16$ are controlled by the capstan servo with CFG. For the $\times 25$ high speed CUE/REV and high tape running speeds $\times 25$ to $\times 100$ used for FF/REW, searching, etc., the rotation of the capstan motor is controlled by the FG from the T and S reel tables so that they become uniform. As shown in Fig. 7-8, in circuit operations, the FG output from the capstan motor is shaped for its waveform by the sensor amplifier and then input to Pin (69) of CXP80524 (IC506). As the drum servo, the FG period is measured in the CXP80524 by the FRC (Free Running Counter) interruption of the FG and the resultant data is deducted from the reference data. The resultant error data is output as the 32kHz basic wave PWM from Pin (78). During playback, the leak signal (ATF PILOT) from adjacent tracks is A/D converted, the peak to peak values of the leak signal from adjacent tracks are respectively sampled at the timing of the sampling pulse, and the deducted error data is added to the error data of

FG and it is controlled so that the head traces the tracks properly. During the playback of the LP mode, the head is made to trace one track twice at an angle different from the angle during recording so that the speed of the drum becomes twice the speed of the drum during recording (2000rpm). A software is used to control so that the ATF servo is imposed only at the just track part.

7-2-1. Capstan Motor Driver (IC503 MCD00213M)

This is a 3-phase brushless motor driver IC.

It carries out switching operations for supplying the voltage (1 to 2V) input to the Vs terminal of Pin ② to the U-phase of Pin ④, V-phase of Pin ①, and W-phase of Pin ③. Pins ⑧ and ⑩ are connected to the Hall element. Q3001 turns OFF when the Vs of Pin ② is 0V. And when R3001 becomes open because it has been grounded, the capstan motor stops. When the Vs is output, Q3001 turns ON and R3001 is grounded so that the capstan rotates.

8. SYSTEM CONTROL

8-1. MODE MOTOR CONTROL

The signals from Pin ③⑩ (CTRMA) and Pin ③⑪ (CTRMB) drive IC507 (TK10502), rotate and drive the mode motor in the normal and reverse directions.

In this unit, the capstan is made to operate after the mode motor is rotated, the cam gear is rotated, and the modes are decided (load or unload, playback, REW or FF). If the cam gear moves excessively, the PWM square wave is output from IC507, a voltage is supplied alternately at the H and L to the mode motor, and the position of the cam gear is controlled by rotating it slowly.

Refer to the section "7. System (Mechanical) Control" (from page 28) in the TCD-D3 circuit operation guide. (P/N 9-955-978-31)

8-2. ROTARY ENCODER

The rotary encoder is made to operate in the mode in which it stops at H.L.H and L.H.H when rotated by the mode motor. If the waves of the gear are delayed, the encoder will not stop or REW cannot be carried out.

Refer to the section "7. System (Mechanical) Control" (from page 28) in the TCD-D3 circuit operation guide. (P/N 9-955-978-31)

9. CIRCUITS

9-1. END SENSOR

This sensor detects ends using Pin ⑥① (TEND) and Pin ⑥② (SEND). When a pulse signal is output from the Pin ③② (ENLDON terminal), 2SC2712 turns ON and the END LED lights up. This LED will be continuously lit in the test mode. But in normal operations, it will light up for five minutes at the top and end.

When a 1 to 2V analog pulse is input to Pin ⑥① or ⑥②, the sensor will determine if it is the top or the end.

9-2. PLUNGER

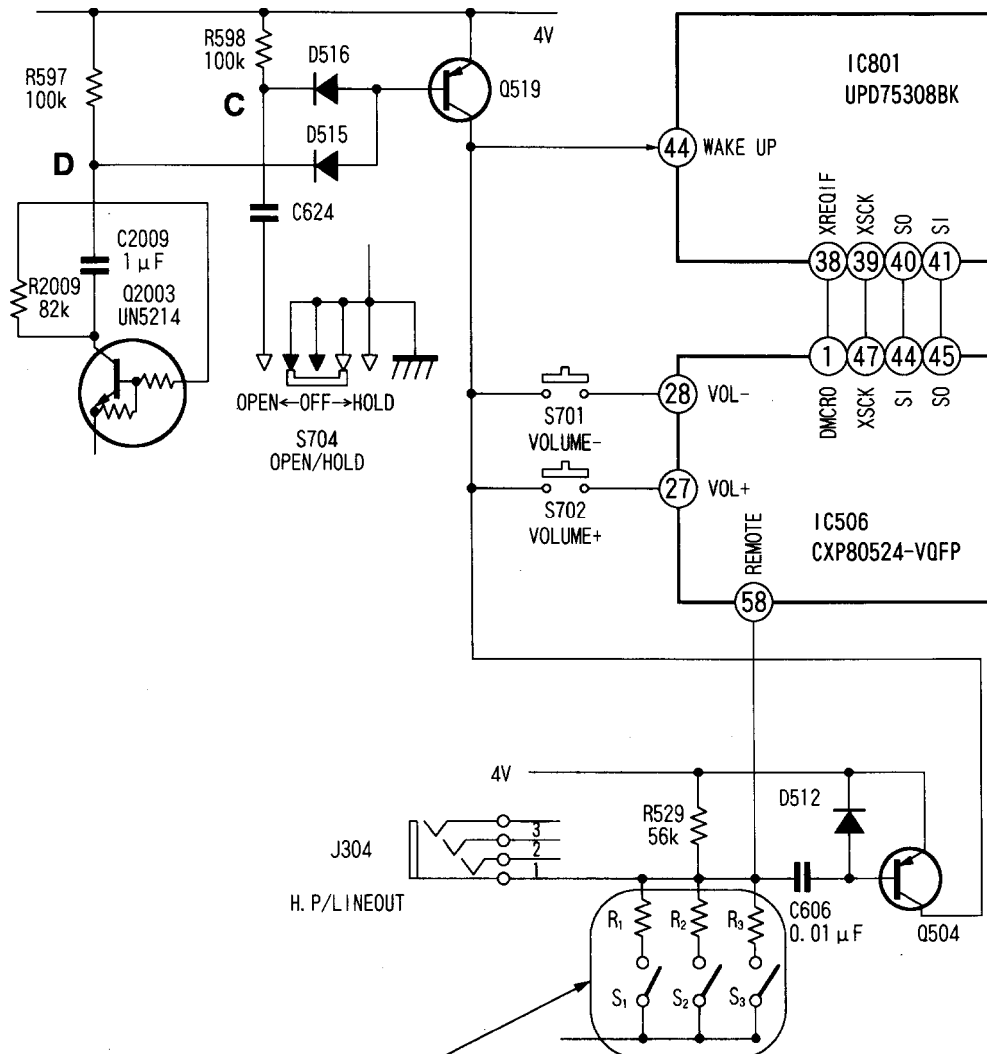
When the mode is FF or RWD, Pin ③④ (PLGON) becomes "H" and Q509 turns ON to draw in the plunger. If the voltage is not output and the plunger is not to be drawn in, only the motor rotates. The reel shaft will not rotate.

9-3. TRANSFORMER BOARD

When the base of Q512 UN5111 becomes "L" because the LIGHT button of the display has turned on, this transformer board (Q513 2SC1623-L5) turns ON and the inverter circuit turns ON. The output, at 80V to 100V, oscillates at 400Hz and serves as the power for the EL801 backlight.

9-4. SLEEP AND WAKE UP

In the sleep mode, only the display operates. To operate the whole unit, A \neg pulse is input to C624 and C2009 when ejecting, when the VOLUME button is operated, when the headphone jack is inserted, or when the operation keys are pressed. At points C and D, the pulse becomes $\sqrt{\quad}$, Q519 turns on, Pin (44) of IC801 detects the WAKE UP signal, and the whole unit starts operating.



Becomes like this when the remote control is inserted.
By turning on the desired switch, any mode can be selected.

Fig. 9-1.

For the first 17,000 units, the consumption current supplied is 160 mA (WAKE UP state) at the beginning. After 10 minutes, it becomes 400 μ A (SLEEP state). From the 17,001th unit, the current becomes 400 μ A after 3 minutes. (after serial numbers 26201)

9-5. REMOTE CONTROL

The 4-polarity remote control unit (MDR-ED7) is used. When the remote control unit is operated, the voltage of Pin (58) of IC506 will change and the unit will determine the modes. At the same time, its signal will become the WAKE UP signal that turns Q504 on so that the whole unit starts operating.

9-6. Q2002, Q2003

While the power is off or the unit is in the "sleep" mode, the display memorizes the last operation (charged by the capacitor). If the system controller IC506 is reset in these states, the display and system controller will operate at the same time and as a result the unit will operate abnormally. The pulse used in reset is therefore used to input a slightly delayed pulse to Pin ⑮ of IC506.

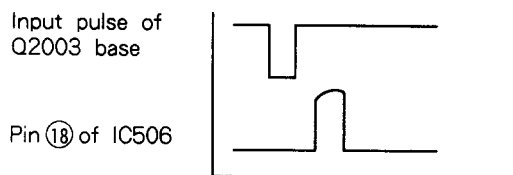


Fig. 9-2.

9-7. C2006 22 μ F 6.3V

When Pin ⑳ of the system controller is "L", this capacitor determines that the AC adapter is used. When the pin is "H", it determines that the battery is used. Because IC506 will not operate properly if the pin becomes "H" too quickly, it is made "H" after a delay of two seconds.

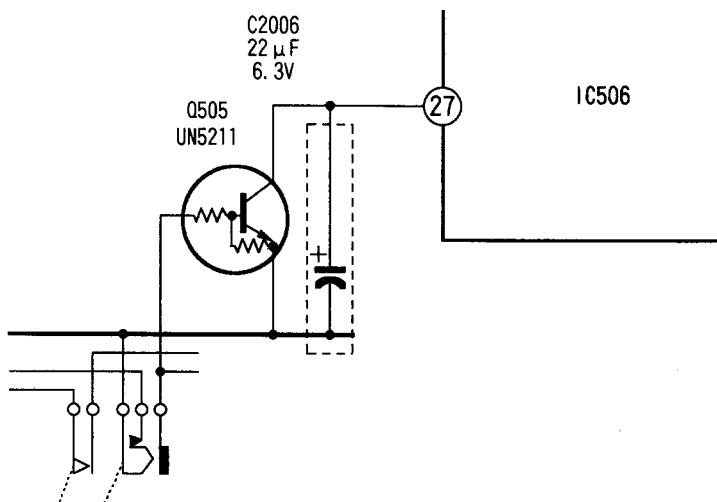
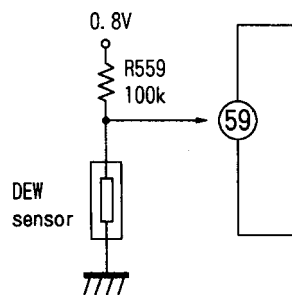


Fig. 9-3.

9-8. DEW SENSOR

When condensation takes place, the voltage of Pin ⑤9 of IC506 will rise because the resistance rises. (Refer to page 33.)



9-9. RESET CIRCUIT

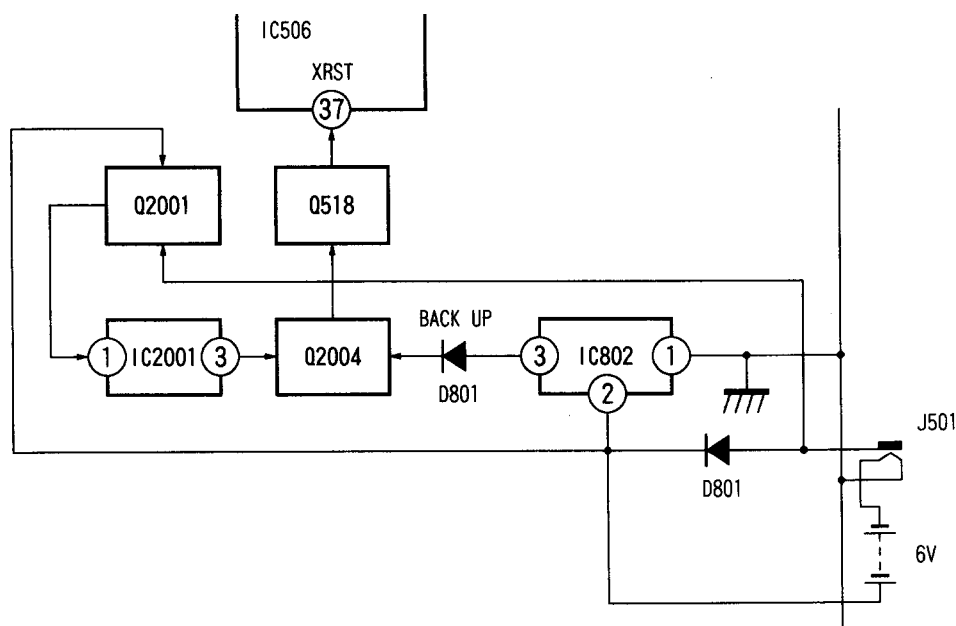
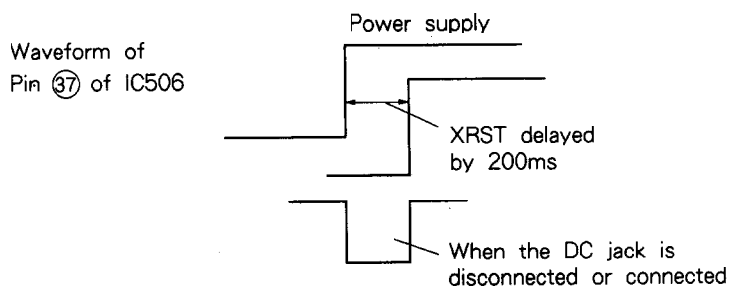


Fig. 9-4.

Pin ③7 of IC506 will be reset in the following states.

1. When the unit operates on batteries
2. When the DC jack is inserted while the unit is operating on batteries
3. When the DC JACK is disconnected in use while the batteries are on.

The pin will be reset in the above and Q518 will operate.



9-10. AGC CIRCUIT

This circuit selects by switching the AGC (SPEECH, MUSIC, or MANUAL). A recovery time is made for the limiter. When SPEECH is selected, the recovery time is shortened. When MUSIC is selected, the time constant is switched so that the recovery time delays.

9-11. LPF

R122, R123, 150 Ω , side L of C113 2200P, R222, R223, 150 Ω , and side R of C213 2200P are low pass filters. These filters prevent faulty A/D converter operations caused by high frequency noises.

9-12. AGC AMP, RECT Q313, Q331, Q312, Q332

Q313 (2SC2712) and Q331 (2SD1819) amplify signals input, Q312 and Q332 (2SA1162) rectify them, and C343 22 μ F stores the electric charges.

9-13. D/A CONVERTER POWER SWITCH Q304

In Q304 (UN5214), the power is supplied to the playback system circuit after the headphone has been inserted. Q304 turns off, Q303 turns on, and Q302 turns on, and IC308 (NJM3416) carries out 4V driving.

9-14. PB SYSTEM REGULATOR IC315

In IC315 (TK11245), the power is also supplied to the playback system circuit after the headphone has been inserted.

TCD-D7/D7K

SONY[®] SERVICE MANUAL

US Model
Canadian Model
AEP Model
TCD-D7
Tourist Model
TCD-D7K

SUPPLEMENT-1

File This Supplement with Service Manual.

- | |
|-----------------------------|
| 1-1. ADJUSTMENTS |
| 1-2. MECHANICAL ADJUSTMENTS |
| 1-3. ELECTRICAL ADJUSTMENTS |
| 2. BLOCK DIAGRAM |

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SECTION 1-1 ADJUSTMENTS

NOTES FOR ADJUSTMENT

1. The adjustments should be performed in sequence that they are described.
2. Use the following test tapes :
 TY-7111 (8-909-812-00) for level
 TY-7915 (8-913-932-00) for tape path and SWP
 TY-30B (8-892-358-00) blank tape
 Use the following torque meter :
 TW-7131 (8-909-708-71) for FWD and back tension
3. Set the switch and control to the following positions :
 LP/SP (S501)SP
 HOLD (S704)Released side (in the opposite of → position)
4. Apply 6.0Vdc from the DC IN jack as power supply.
5. For cleaning of the drum, use the chamois leather (2-034-697-00) or four folds of cloth (knitted fabric) wetted with a little amount of alcohol and lightly apply it onto the drum. Then rotate the drum counterclockwise (two to three turns) to clean it.

TEST MODE

1. Enter the Test Mode before performing adjustment.
2. With the power ON, simultaneously press the STOP key, COUNTER key and OPEN button on the set to enter Test Mode. Turn the power OFF to release the Test Mode.
3. When the Test Mode is set, the LCD back light will be lit and the following initial display will appear. Also, the mechanism will be put in the loading state and the segments of the Selected Test Mode Code on the LCD display will be flashing (continuously).

LCD Initial Display



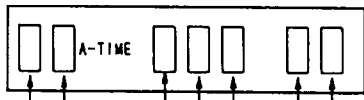
Note : During the Test Mode, each key on the set is available to operate it. In this case, malfunction may occur, but it will be released by pressing ■ key on the set. Also, this malfunction will not cause any damage to tape.

4. Types of Test Modes

Test Mode Code	Contents
01	Normal operation mode
02	Error rate measurement mode
30	End sensor check mode
40	Mechanism single operation mode
41	Constant voltage drive mode
42	Tape path adjustment mode

5. Setting of Test Mode Code (remote commander MDR-ED7 is required.)

• Test Mode Display



Note : During the Test Mode, the display is switched by pressing the COUNTER key on the set. Select the Absolute Time display (" A-TIME " illuminated) to check the current Test Mode.

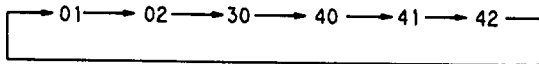
Set Test Mode CodeSegments illuminated.

Selected Test Mode CodeSegments flashing.

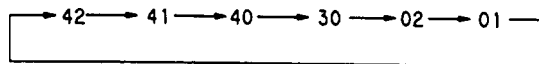
Capstan speed codeCapstan speed displayed in test codes 40 and 42.

Error codeSegments displayed in case of emergency in test mode.

- 1) Each time ►► key on remote commander is pressed, the segment value of the Selected Test Mode Code changes as follows :



- 2) Each time ◀◀ key on remote commander is pressed, the segment value of the Selected Test Mode Code changes in reverse order from the above order.



- 3) Set the Test Mode Code by pressing ► key on remote commander. (After this setting is completed, the Selected Test Mode Code is flashing.)

6. Description of Test Mode Codes

01.....Normal operation mode

This mode produces the same state as the state of the set where the Test Mode is not entered. However, malfunction may occur. So when checking the set in normal operation, do without entering the Test Mode.

02.....Error rate measurement mode

An error rate counter is needed to measure the error rate. Therefore, this mode is not used for servicing.

30.....End sensor check mode

This mode is not available in this adjustment.

40.....Mechanism single operation mode

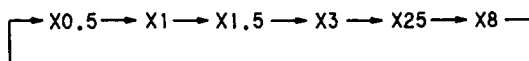
This mode is available whether tape is present or not.

Without tape, tape end and reel error detections are not performed but holder lock detection is performed.

With FF/REW and $\times 25$ FWD/ $\times 25$ REV selected, constant voltage drive is activated without tape while servo is activated with tape.

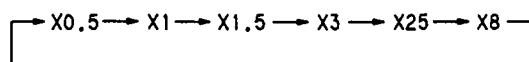
Press VOL (+) key on remote commander.....

(FWD mode)



Press VOL (-) key on remote commander.....

(REV mode)



Capstan Speed Code Display	Capstan Speed	Drum Speed
1	$\times 0.5$ FWD	1000rpm
2	$\times 1$ FWD	2000rpm
3	$\times 1.5$ FWD	2000rpm
4	$\times 3$ FWD	2000rpm
5	$\times 25$ FWD	2000rpm
6	$\times 8$ FWD	2000rpm
-1	$\times 0.5$ REV	1000rpm
-2	$\times 1$ REV	2000rpm
-3	$\times 1.5$ REV	2000rpm
-4	$\times 3$ REV	2000rpm
-5	$\times 25$ REV	2000rpm
-6	$\times 8$ REV	2000rpm

Note : In this mode, when tape is run with ► key on the set, even if the capstan speed code display is 1, the capstan speed will be set to $\times 1$ FWD.

In this case, use VOL key on remote commander to change the speed, then press ► key on the remote commander.

41.....Constant voltage drive mode

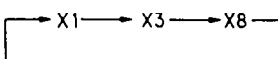
In this mode, pressing ► key will cause the drum and the capstan to be driven at a constant voltage.

42.....Tape path adjustment mode

This mode displays the capstan speed and it is effective only when tape is mounted.

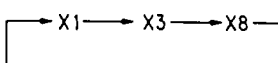
Press VOL (+) key on remote commander.....

(FWD mode)



Press VOL (-) key on remote commander.....

(REV mode)



Capstan Speed Code Display	Capstan Speed	Drum Speed
1	$\times 1$ FWD	2000rpm
2	$\times 3$ FWD	2000rpm
3	$\times 8$ FWD	2000rpm
-1	$\times 1$ REV	2000rpm
-2	$\times 3$ REV	2000rpm
-3	$\times 8$ REV	2000rpm

7. Error Code List

Code No.	Block	Contents
00		No error (no emergency)
01-09	Control motor (encoder)	Unable to detect the position* ¹
10	Mechanism deck	Loading not completed
11		Unloading not completed
12		No eject
13		End sensor fault (T side)* ²
14		End sensor fault (S side)* ²
15		DEW detected* ²
20	Drum	Drum motor won't rotate
21		Drum servo not locked* ²
30	Capstan	Capstan motor won't rotate
31		Speed not locked
40	Reel	T reel FG not detected
41		S reel FG not detected
42		Measure abnormally ended

* 1 If the position of the rotary encoder is not detected, the position number for that position is preceded with 0 and this value is displayed as the error code. (See below)

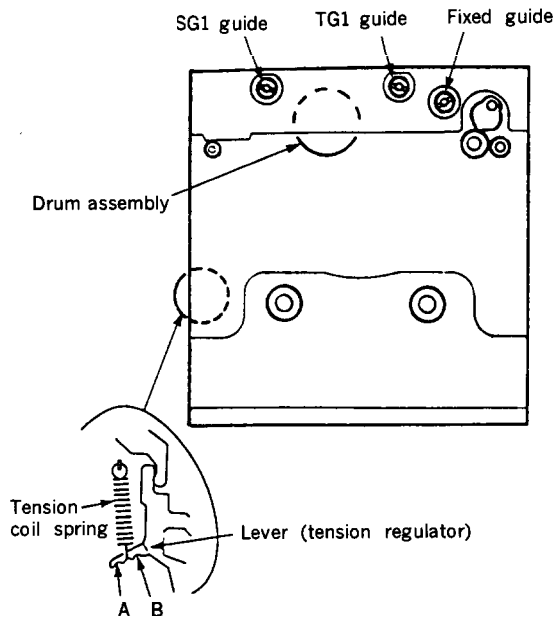
EJECT : 01 Load : 04 FF : 07
 Unload : 02 REV : 05 STOP : 08
 CASIN : 03 FWD : 06 REW : 09

If an emergency occurs during each test mode, the error code will be displayed.

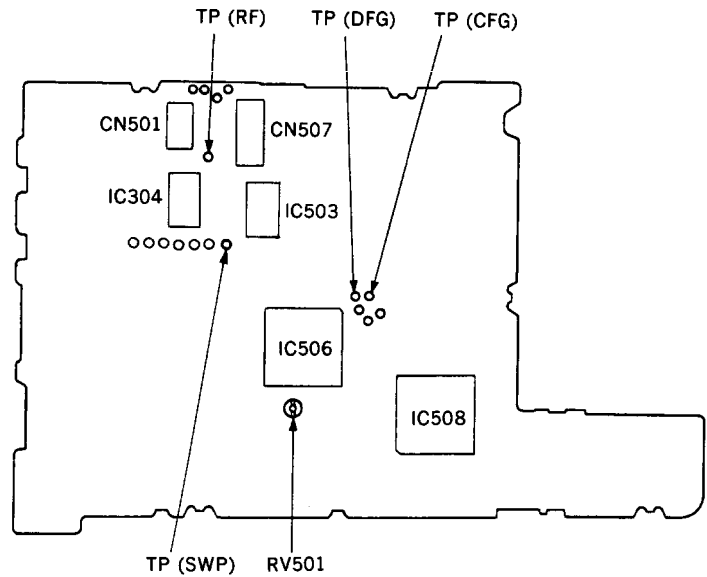
* 2 Displayed only during the Test Mode.

LOCATIONS OF PARTS ASSOCIATED WITH ADJUSTMENTS

—MECHANISM—



—MAIN BOARD—



SECTION 1-2 MECHANICAL ADJUSTMENTS

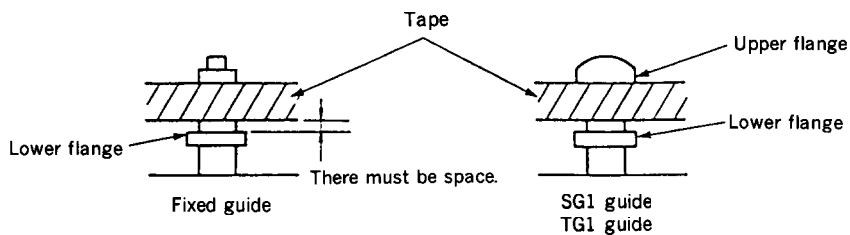
These adjustment should be always performed when the drum was replaced.

TAPE PATH ADJUSTMENT

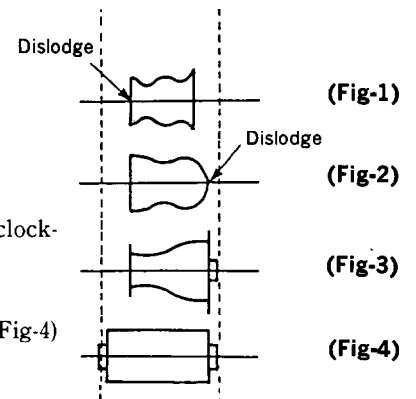
※ Only when checking the tape path, perform Items 6 to 9.

1. Enter the Test Mode, mount test TY-7915, and set tape near the center.
2. Set test mode code 42 and press VOL (+) key on remote commander. (×1FWD)
3. Lower SG1 guide (clockwise) and dislodge tape (Fig-1).
4. Lower TG1 guide (clockwise) and dislodge tape (Fig-2). Then, turn TG1 guide counterclockwise and adjust so that the right edge of the RF waveform (Fig-3) is at right angle.
5. Turn SG1 guide counterclockwise and adjust so that the left edge of the RF waveform (Fig-4) is at right angle.

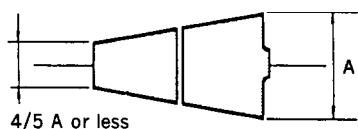
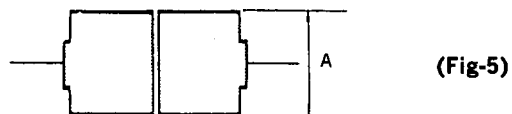
At this time, the lower flange of fixed guide should not be in contact with tape.
Also, tape should run along the upper flanges of SG1 and TG1 guides.



—RF WAVEFORM—



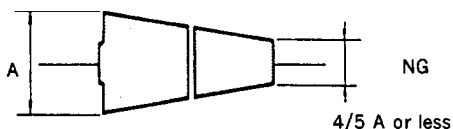
6. Check the RF waveform and fine adjust SG1 and TG1 guides.



(Fig-6)



Fine adjust SG1 guide so as to obtain the waveform as shown in Fig-5.



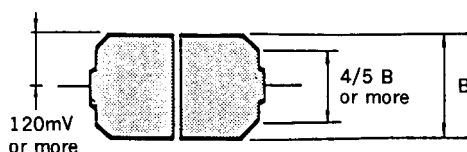
(Fig-7)



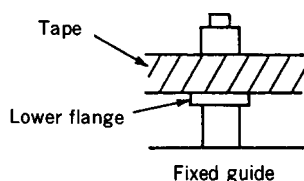
Fine adjust TG1 guide so as to obtain the waveform as shown in Fig-5.

Note : SG1 guide and TG1 guide should not be adjusted alternately. After one guide has been adjusted, the other guide should be adjusted.

- 1) Press STOP button, then press OPEN button to take out tape once.
- 2) Mount tape again and press VOL (+) key on remote commander to select $\times 1\text{FWD}$.
- 3) Check the peak value and width of variation of the RF waveform.



- 4) If the RF waveform does not satisfy the check values, repeat Items 6 to 7.
8. Press VOL (+) or VOL (-) key on remote commander to select $\times 1\text{FWD}$ or $\times 1\text{REV}$.
Adjust the fixed guide so that the lower flange of the guide is positioned along tape. (No tape curl should be present.)



9. After performing $\times 8\text{FWD}$, $\times 8\text{REV}$, $\times 3\text{FWD}$, and $\times 3\text{REV}$ operations, confirm that the RF waveform is state.

TORQUE CHECK

Preparation :

Remove the cassette lid from the cassette holder.

(×1FWD)

1. Set the Test Mode.
2. Set test mode code 40.
3. Mount torque meter TW-7131.
4. Press VOL (+) key on remote commander to select ×1FWD mode.
5. Check the torque meter.

FWD take-up torque 4.5—7.0g•cm
(0.063—0.097oz•inch)

FWD back tension 3.0—5.5g•cm
(0.042—0.076oz•inch)

6. If the back tension check value is not satisfied, place the tension coil spring set to the lever (tension regulator) to position either A or B. Check the back tension again.

(×1REV)

1. Perform the above items 1 to 3.
2. Press VOL (–) key on remote commander to select ×1REV mode.
3. Check the torque meter.

REV take-up torque 5.5—11.0g•cm
(0.077—0.152oz•inch)

REV back tension 6.0—12.0g•cm
(0.084—0.166oz•inch)

SPEED CHECK

(Capstan FG)

1. Connect frequency counter to TP CFG.
2. Set the Test Mode.
3. Set test mode code 40.
4. Mount test tape TY-30B.
5. Press VOL (+) key on remote commander and read the frequency in ×0.5FWD, ×1FWD, ×1.5FWD, ×3FWD, and ×8FWD modes.

Mode	Frequency
×0.5FWD	296Hz±5Hz
×1FWD	592Hz±5Hz
×1.5FWD	888Hz±3Hz
×3FWD	1776Hz±3Hz
×8FWD	4736Hz±5Hz

(Drum FG)

1. Connect frequency counter to TP DFG.
2. Perform the above Items 2 to 4.
3. Press VOL (–) key on remote commander and check the frequency in ×0.5FWD and ×1FWD.

Mode	Frequency
×0.5FWD	400Hz±1Hz
×1FWD	800Hz±1Hz

SECTION 1-3 ELECTRICAL ADJUSTMENTS

These adjustment should be always performed when the drum was replaced.

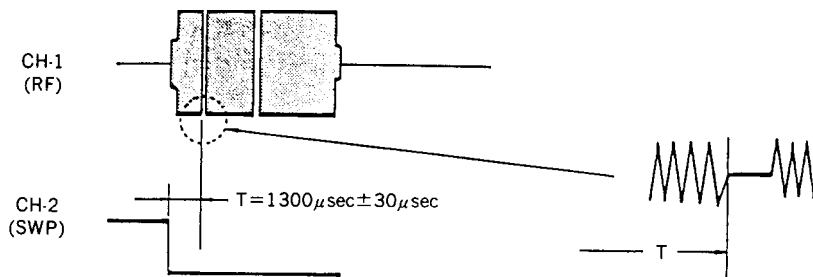
SWP (SWITCHING PULSE) ADJUSTMENT

Preparation : Oscilloscope CH-1 : AC 100mV/DIV

CH-2 : DC 2V/DIV

TRIG : CH-2

1. Connect CH-1 of oscilloscope to TP RF and CH-2 to TP SWP.
2. Set the Test Mode.
3. Set test mode code 42.
4. Mount test tape TY-7915.
5. Press VOL (+) key on remote commander to select $\times 1\text{FWD}$.
6. Use RV501 to adjust the period (T) between SWP waveform and RF waveform.



TCD-D7/D7K

SONY[®] SERVICE MANUAL

US Model
Canadian Model
AEP Model

TCD-D7

Tourist Model

TCD-D7K

SUPPLEMENT-2

File this supplement with the Service Manual.

We inform the user that according to change of the suffix of the printed wiring board, the printed wiring board and schematic diagram have been changed.

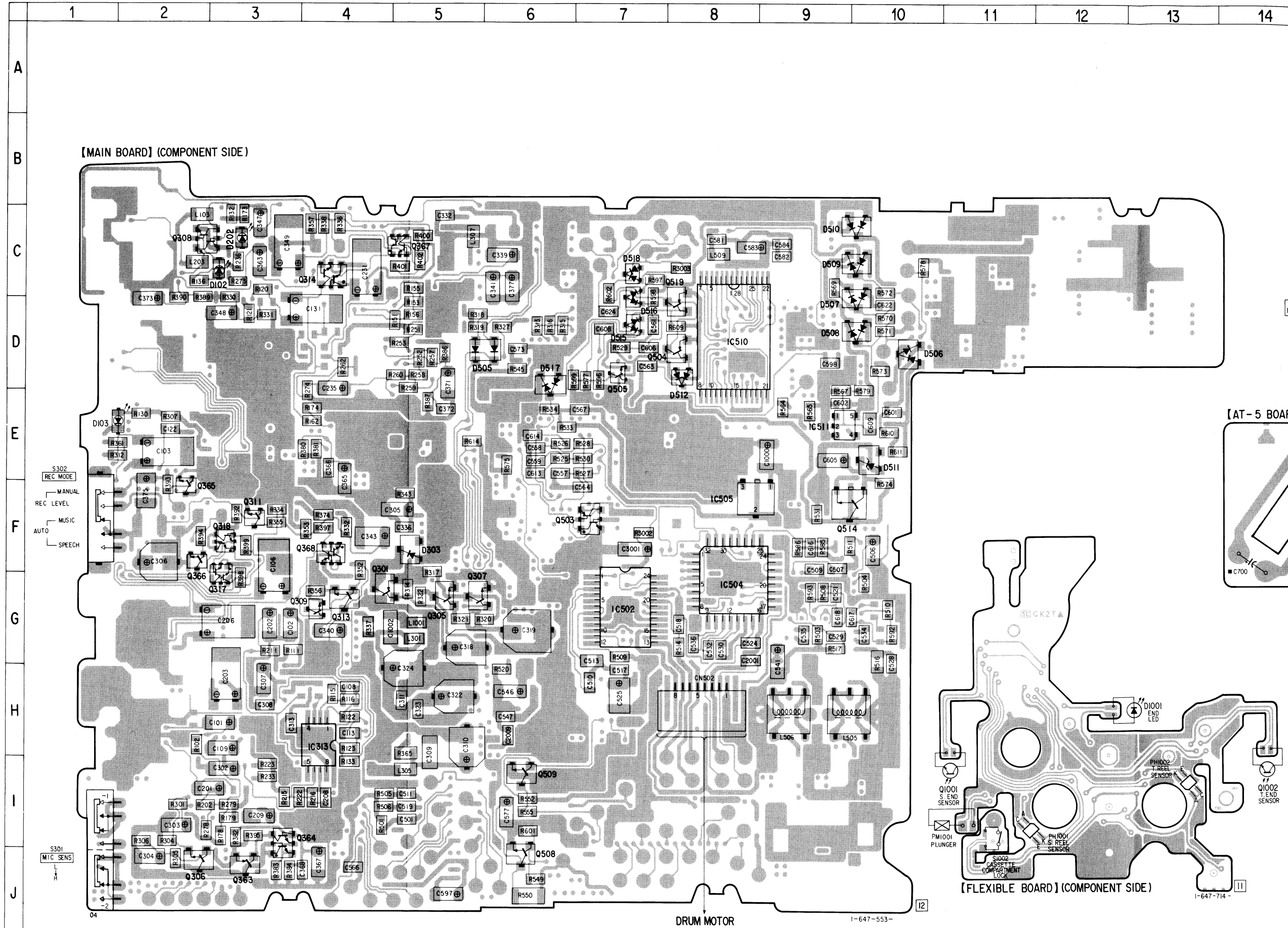
● Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D102	C-3	Q202	F-26
D103	E-2	Q206	F-26
D104	E-26	Q301	G-4
D202	C-3	Q302	E-24
D203	F-26	Q303	F-24
D204	E-26	Q304	F-24
D301	C-27	Q305	G-5
D303	F-5	Q306	J-2
D331	F-25	Q307	G-5
D332	C-24	Q308	C-2
D340	F-24	Q309	G-4
D341	C-25	Q311	F-3
D501	H-20	Q312	F-24
D502	H-19	Q313	G-4
D503	I-19	Q314	C-4
D505	D-5	Q316	C-24
D506	D-10	Q317	F-3
D507	D-9	Q318	F-3
D508	D-9	Q331	F-25
D509	C-9	Q332	F-25
D510	C-9	Q333	C-25
D511	E-10	Q334	C-24
D512	D-8	Q353	C-24
D515	D-7	Q354	C-25
D516	D-7	Q355	D-25
D517	D-6	Q356	D-25
D518	C-7	Q357	F-25
D1001	H-13	Q361	F-25
		Q362	E-24
IC301	H-26	Q363	J-3
IC302	E-27	Q364	I-3
IC303	H-25	Q365	F-2
IC304	H-24	Q366	F-2
IC305	C-22	Q367	C-5
IC308	D-26	Q368	F-4
IC311	C-23	Q501	H-20
IC313	H-4	Q502	H-19
IC314	D-24	Q503	F-7
IC315	E-25	Q504	D-8
IC501	G-19	Q505	D-7
IC502	G-7	Q508	J-6
IC503	H-23	Q509	I-6
IC504	G-8	Q512	C-16
IC505	F-8	Q513	A-19
IC506	E-22	Q514	F-9
IC507	H-21	Q515	D-17
IC508	D-20	Q516	D-18
IC509	E-19	Q517	I-23
IC510	D-8	Q518	I-23
IC511	E-9	Q519	C-8
IC2001	H-22	Q1001	I-11
		Q1002	I-14
Q102	E-27	Q2001	G-22
Q106	F-26	Q3001	G-22

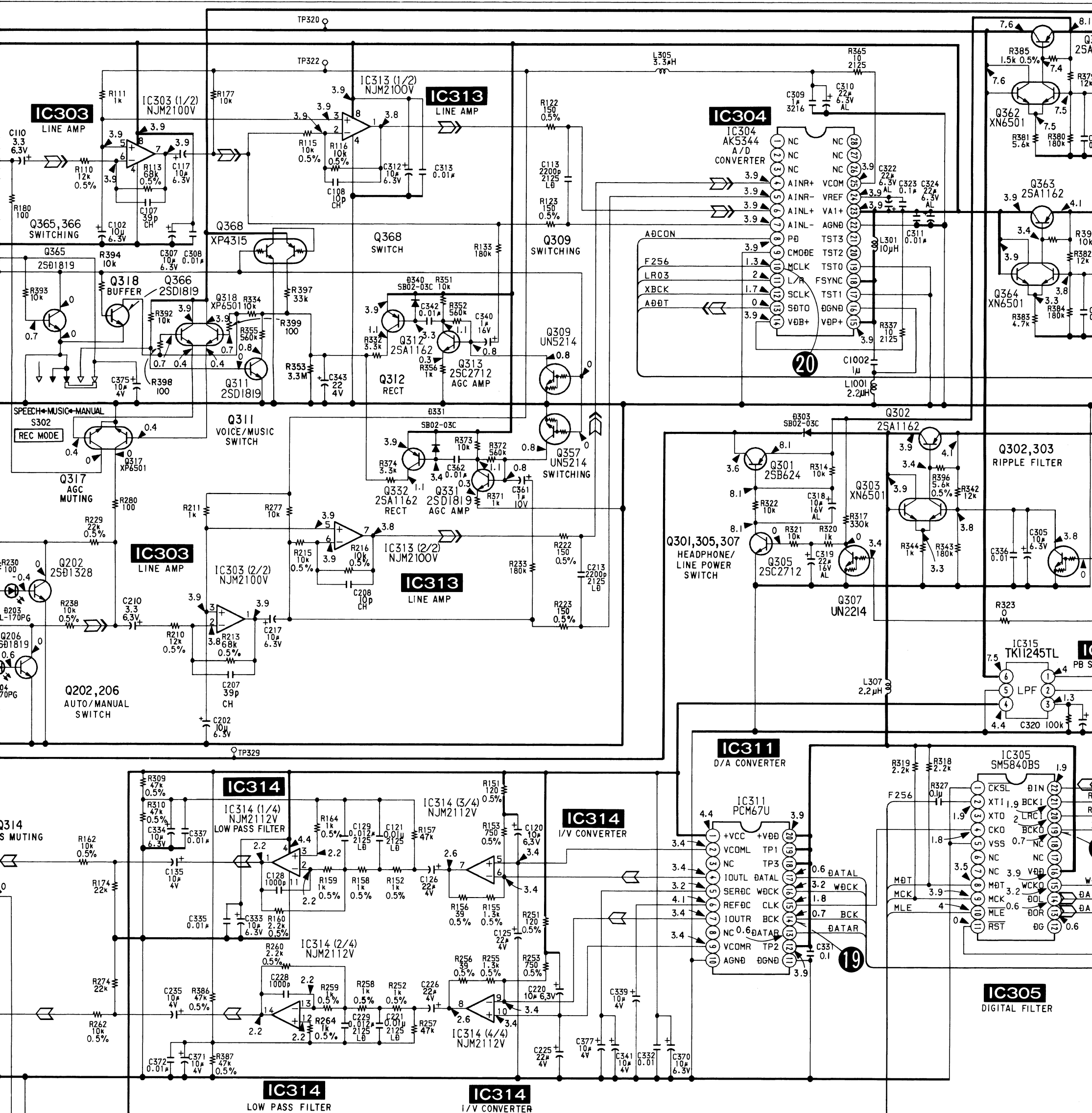
Note :

- : parts extracted from the conductor side.
- : parts mounted on the conductor side.
- ▨ : Pattern on the side which is seen.
- ▩ : Pattern on the rear side.





PRINTED WIRING BOARDS









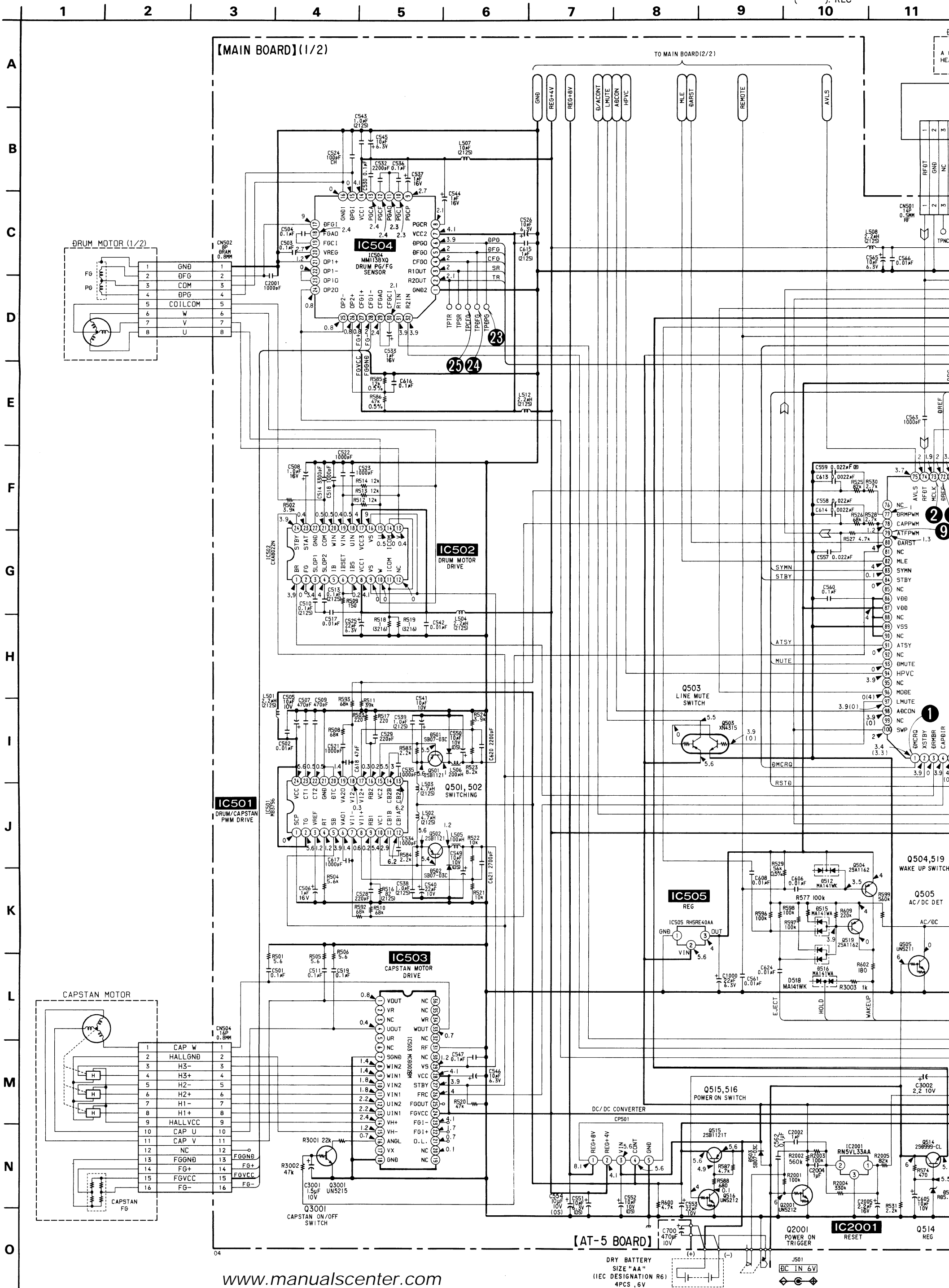
- All capacitors are in μF unless otherwise noted. pF : μF 50W or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and 1/4 W or less unless otherwise specified.
- % : indicates tolerance.
-  : B+ Line
- Power voltage is dc 6V and fed with regulated dc power supply from battery terminal.
- Voltage and waveforms are dc with respect to ground under no-signal conditions.
- no mark: PLAY
(): REC
- Voltages are taken with a VOM (Input Impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope.
Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
 : PB
 : REC

SCHEMATIC DIAGRAM—MAIN SECTION—

Note :

- All capacitors are in μF unless otherwise noted. $\text{pF} : \mu\text{F} \ 50\text{WV}$ or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $1/4 \text{ W}$ or less unless otherwise specified.
- % : indicates tolerance.

- — : B+ Line
- Power voltage is dc 6V and fed with reg from battery terminal.
- Voltage and waveforms are dc with re no-signal conditions.
- no mark: PLAY
- () : REC

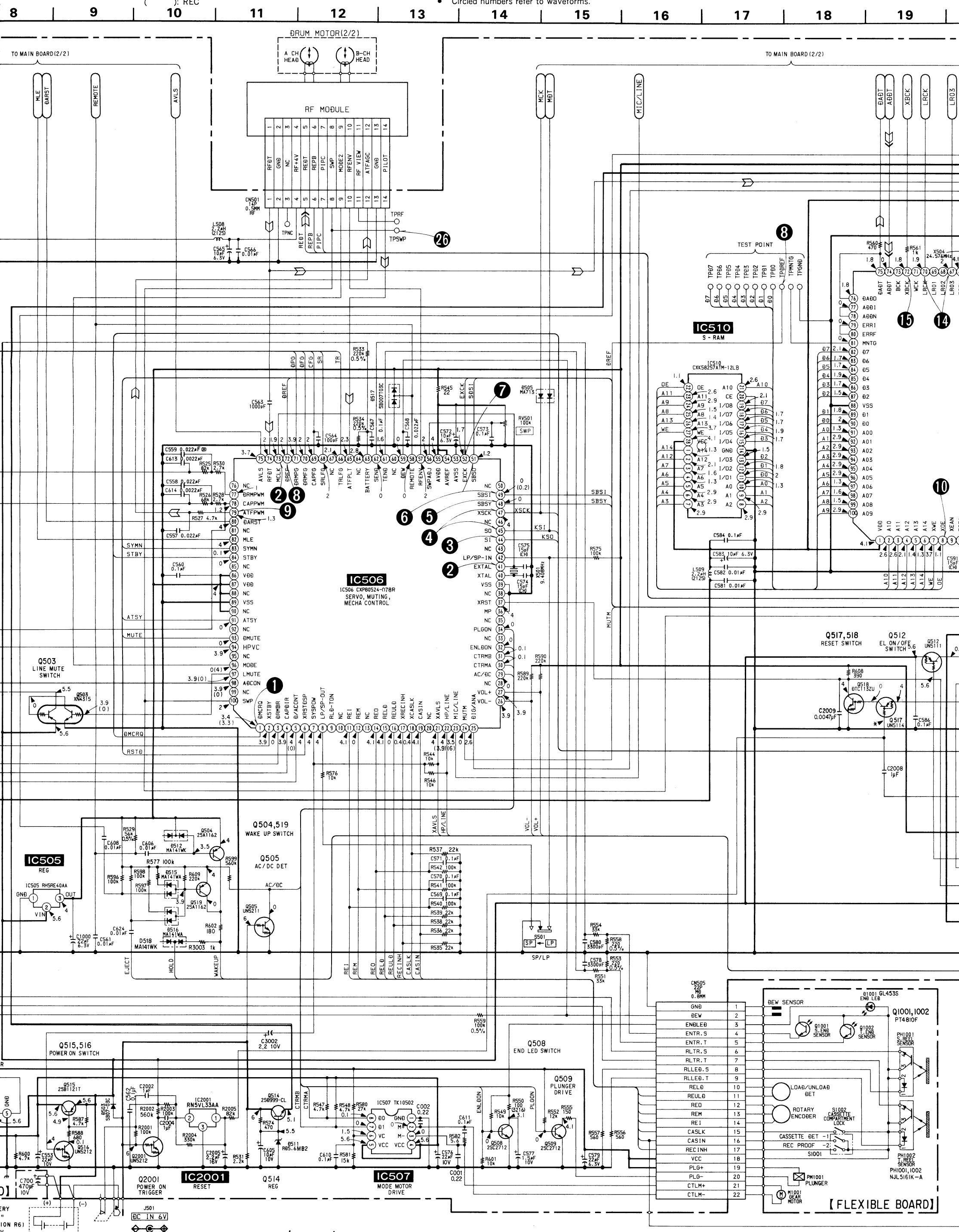


be noted. pF : μ F 50WV
Electrolytics and tantalums.
unless otherwise

- : B+ Line
- Power voltage is dc 6V and fed with regulated dc power supply from battery terminal.
- Voltage and waveforms are dc with respect to ground under no-signal conditions.
- no mark: PLAY
- () : REC

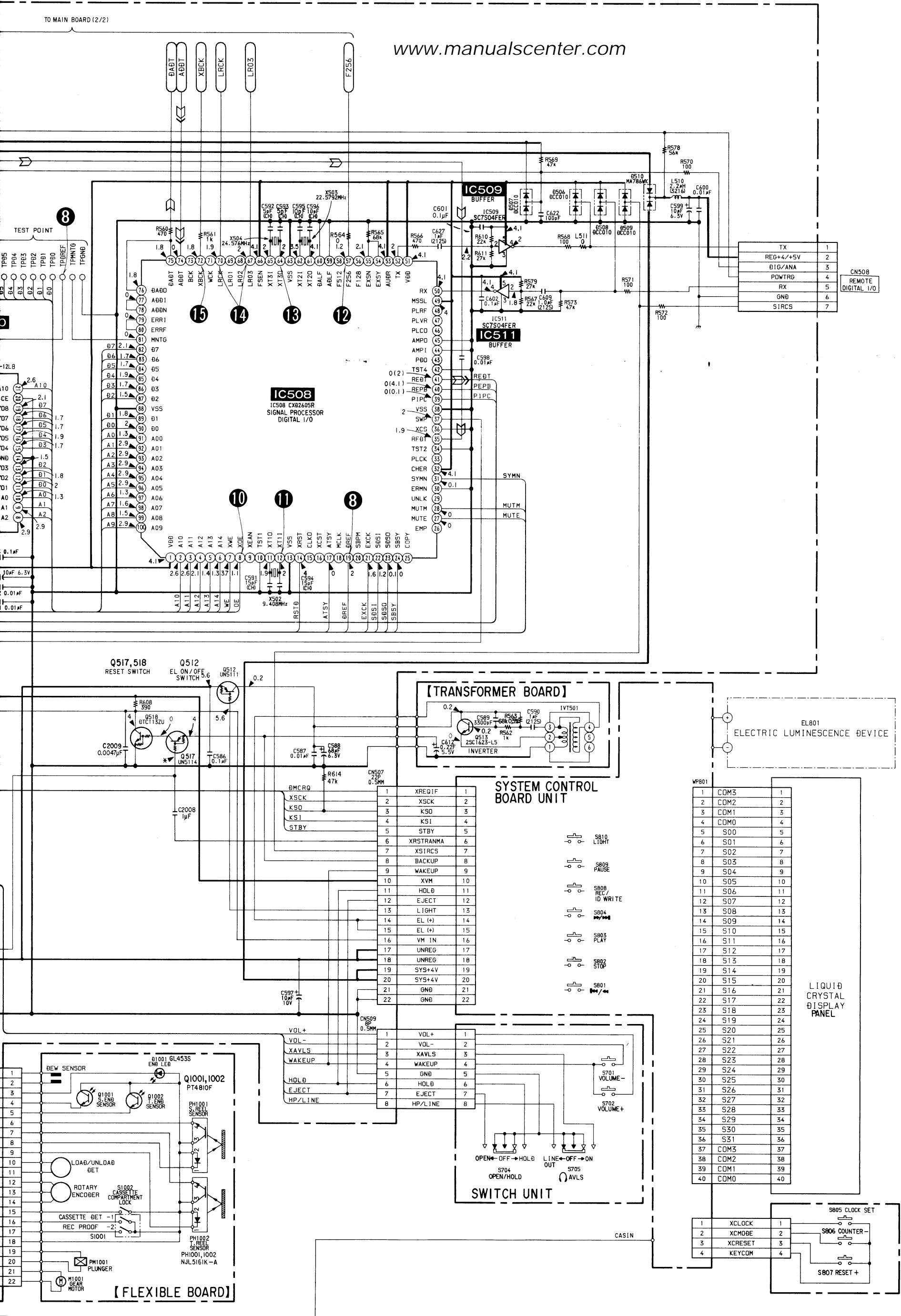
- Voltages are taken with a VOM (Input Impedance 10M Ω). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.

- Signal path.
- \Rightarrow : PB
- \Rightarrow : REC



- Signal path.
- : PB
- : REC

17 18 19 20 21 22 23 24 25 26



ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
 - XX and -X mean standardized parts, so they may have some difference from the original one.
 - RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor.
METAL OXIDE: Metal oxide-film resistor.
F: nonflammable
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
 - SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A... uPA...: μ PA...
uPB...: μ PB... uPC...: μ PC... uPD...: μ PD...
 - CAPACITORS
uF: μ F
 - COILS
uH: μ H

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark		
*	1-648-722-11	AT-5 BOARD *****			
		< CAPACITOR >			
C700	1-104-964-21	ELECT 470uF	20%	10V	

	A-3016-354-A	MAIN BOARD, COMPLETE (INCLUDING TRANSFORMER BOARD) *****			
	3-387-477-01	TERMINAL (MAIN), BATTERY			
	3-708-377-01	SLIDER, SURF LOCK (16P)			
	3-831-441-XX	SPACER			
		< CAPACITOR >			
C001	1-164-222-11	CERAMIC CHIP 0.22uF	25V		
C002	1-164-222-11	CERAMIC CHIP 0.22uF	25V		
C101	1-135-181-21	TANTALUM CHIP 4.7uF	20%	6.3V	
C102	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C103	1-128-019-11	ELECT CHIP 6.8uF	6.3V		
C105	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C106	1-128-020-11	ELECT CHIP 10uF	6.3V		
C107	1-162-922-11	CERAMIC CHIP 39PF	5%	50V	
C108	1-162-915-11	CERAMIC CHIP 10PF	0.5PF	50V	
C109	1-135-210-11	TANTALUM CHIP 4.7uF	20%	10V	
C110	1-135-180-21	TANTALUM CHIP 3.3uF	20%	6.3V	
C113	1-164-161-11	CERAMIC CHIP 0.0022uF	10%	100V	
C117	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C118	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C119	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C120	1-135-157-21	TANTALUM CHIP 10uF	20%	6.3V	
C121	1-164-480-11	CERAMIC CHIP 0.01uF	10%	50V	
C122	1-162-964-11	CERAMIC CHIP 0.001uF	10%	50V	
C125	1-135-202-21	TANTAL. CHIP 22uF	20%	4V	
C126	1-104-847-11	TANTAL. CHIP 22uF	20%	4V	
C128	1-163-009-11	CERAMIC CHIP 0.001uF	10%	50V	
C129	1-163-022-00	CERAMIC CHIP 0.012uF	10%	50V	
C131	1-128-014-11	ELECT CHIP 10uF	4V		
C134	1-104-848-11	TANTAL. CHIP 100uF	20%	4V	
C135	1-135-201-11	TANTALUM CHIP 10uF	20%	4V	

Ref. No.	Part No.	Description	Remark		
C201	1-135-181-21	TANTALUM CHIP 4.7uF	20%	6.3V	
C202	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C203	1-128-019-11	ELECT CHIP 6.8uF	6.3V		
C205	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C206	1-128-020-11	ELECT CHIP 10uF	6.3V		
C207	1-162-922-11	CERAMIC CHIP 39PF	5%	50V	
C208	1-162-915-11	CERAMIC CHIP 10PF	0.5PF	50V	
C209	1-135-210-11	TANTALUM CHIP 4.7uF	20%	10V	
C210	1-135-180-21	TANTALUM CHIP 3.3uF	20%	6.3V	
C213	1-164-161-11	CERAMIC CHIP 0.0022uF	10%	100V	
C217	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C218	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C219	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C220	1-135-157-21	TANTALUM CHIP 10uF	20%	6.3V	
C221	1-164-480-11	CERAMIC CHIP 0.01uF	10%	50V	
C222	1-162-964-11	CERAMIC CHIP 0.001uF	10%	50V	
C225	1-135-202-21	TANTAL. CHIP 22uF	20%	4V	
C226	1-104-847-11	TANTAL. CHIP 22uF	20%	4V	
C228	1-163-009-11	CERAMIC CHIP 0.001uF	10%	50V	
C229	1-163-022-00	CERAMIC CHIP 0.012uF	10%	50V	
C231	1-128-014-11	ELECT CHIP 10uF	4V		
C234	1-104-848-11	TANTAL. CHIP 100uF	20%	4V	
C235	1-135-201-11	TANTALUM CHIP 10uF	20%	4V	
C302	1-135-210-11	TANTALUM CHIP 4.7uF	20%	10V	
C303	1-135-149-21	TANTALUM CHIP 2.2uF	20%	10V	
C304	1-135-149-21	TANTALUM CHIP 2.2uF	20%	10V	
C305	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C306	1-124-779-00	ELECT CHIP 10uF	20%	16V	
C307	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C308	1-162-970-11	CERAMIC CHIP 0.01uF	10%	25V	
C309	1-162-638-11	CERAMIC CHIP 1uF	16V		
C310	1-124-778-00	ELECT CHIP 22uF	20%	6.3V	
C311	1-162-970-11	CERAMIC CHIP 0.01uF	10%	25V	
C312	1-135-259-11	TANTAL. CHIP 10uF	20%	6.3V	
C313	1-162-970-11	CERAMIC CHIP 0.01uF	10%	25V	
C314	1-162-953-11	CERAMIC CHIP 100PF	5%	50V	
C318	1-124-779-00	ELECT CHIP 10uF	20%	16V	
C319	1-126-395-11	ELECT 22uF	20%	16V	
C320	1-216-845-11	METAL CHIP 100K	5%	116V	
C322	1-124-778-00	ELECT CHIP 22uF	20%	6.3V	

MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
C323	1-164-156-11	CERAMIC CHIP	0.1uF 25V	C518	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
C324	1-124-778-00	ELECT CHIP	22uF 20% 6.3V	C519	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C327	1-104-851-11	TANTAL. CHIP	10uF 20% 10V	C521-523			
C330	1-135-157-21	TANTALUM CHIP	10uF 20% 6.3V		1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
C331	1-164-156-11	CERAMIC CHIP	0.1uF 25V	C524	1-162-927-11	CERAMIC CHIP	100PF 5% 50V
C332	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C525	1-104-852-11	TANTAL. CHIP	22uF 20% 6.3V
C333	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V	C526	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V
C334	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V	C528	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
C335-337				C529	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C530	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C338	1-135-210-11	TANTALUM CHIP	4.7uF 20% 10V	C532	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
C339	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	C533	1-135-091-00	TANTALUM CHIP	1uF 20% 16V
C340	1-135-091-00	TANTALUM CHIP	1uF 20% 16V	C534	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
C341	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	C535	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
C342	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C536	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C343	1-104-847-11	TANTAL. CHIP	22uF 20% 4V	C537	1-135-091-00	TANTALUM CHIP	1uF 20% 16V
C346	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C538	1-164-234-11	CERAMIC CHIP	1uF 10V
C347	1-135-091-00	TANTALUM CHIP	1uF 20% 16V	C539	1-164-234-11	CERAMIC CHIP	1uF 10V
C348	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V	C540	1-104-852-11	TANTAL. CHIP	22uF 20% 10V
C349	1-128-014-11	ELECT CHIP	10uF 4V	C541	1-104-851-11	TANTAL. CHIP	10uF 20% 10V
C361	1-135-091-00	TANTALUM CHIP	1uF 20% 16V	C542	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
C362	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C543	1-164-234-11	CERAMIC CHIP	1uF 10V
C363	1-135-091-00	TANTALUM CHIP	1uF 20% 16V	C544	1-135-091-00	TANTALUM CHIP	1uF 20% 16V
C364	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C545	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V
C365	1-104-851-11	TANTAL. CHIP	10uF 20% 10V	C546	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V
C366	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C547	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C367	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V	C549-552			
C368	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V		1-127-558-11	ELECT(SOLID)	10uF 20% 10V
C369	1-104-847-11	TANTAL. CHIP	22uF 20% 4V	C553	1-104-852-11	TANTAL. CHIP	22uF 20% 10V
C370	1-135-157-21	TANTALUM CHIP	10uF 20% 6.3V	C554	1-127-558-11	ELECT(SOLID)	10uF 20% 10V
C371	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	C557-559			
C372	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V		1-164-227-11	CERAMIC CHIP	0.022uF 10% 25V
C373	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V	C560	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C375	1-135-157-21	TANTALUM CHIP	10uF 20% 6.3V	C561	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
C377	1-135-201-11	TANTALUM CHIP	10uF 20% 4V	C562	1-163-038-00	CERAMIC CHIP	0.1uF 25V
C501	1-164-156-11	CERAMIC CHIP	0.1uF 25V	C563	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
C502	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C564	1-162-953-11	CERAMIC CHIP	100PF 5% 50V
C503	1-164-156-11	CERAMIC CHIP	0.1uF 25V	C565	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V
C504	1-164-156-11	CERAMIC CHIP	0.1uF 25V	C566	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
C505	1-104-851-11	TANTAL. CHIP	10uF 20% 10V	C567	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C506	1-135-091-00	TANTALUM CHIP	1uF 20% 16V	C568	1-164-227-11	CERAMIC CHIP	0.022uF 10% 25V
C507	1-162-962-11	CERAMIC CHIP	470PF 10% 50V	C569-571			
C508	1-135-091-00	TANTALUM CHIP	1uF 20% 16V		1-164-156-11	CERAMIC CHIP	0.1uF 25V
C509	1-162-962-11	CERAMIC CHIP	470PF 10% 50V	C572	1-135-259-11	TANTAL. CHIP	10uF 20% 6.3V
C510	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C573	1-164-156-11	CERAMIC CHIP	0.1uF 25V
C511	1-164-156-11	CERAMIC CHIP	0.1uF 25V	C574	1-162-917-11	CERAMIC CHIP	15PF 5% 50V
C513	1-164-004-11	CERAMIC CHIP	0.1uF 10% 25V	C575	1-162-917-11	CERAMIC CHIP	15PF 5% 50V
C514	1-162-967-11	CERAMIC CHIP	0.0033uF 10% 50V	C576	1-104-852-11	TANTAL. CHIP	22uF 20% 10V
C517	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C577	1-135-148-21	TANTAL. CHIP	1.5uF 20% 10V

Ref. No.	Part No.	Description	Remark		
C578	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V
C579	1-104-852-11	TANTAL. CHIP	22uF	20%	6.3V
C580	1-162-967-11	CERAMIC CHIP	0.0033uF	10%	50V
C581	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C582	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C583	1-135-259-11	TANTAL. CHIP	10uF	20%	6.3V
C584	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C586	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C587	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C588	1-104-755-21	ELECT	68uF	20%	6.3V
C591	1-162-917-11	CERAMIC CHIP	15PF	5%	50V
C592	1-162-910-11	CERAMIC CHIP	5PF	0.25PF	50V
C593	1-162-910-11	CERAMIC CHIP	5PF	0.25PF	50V
C594	1-162-917-11	CERAMIC CHIP	15PF	5%	50V
C595	1-162-915-11	CERAMIC CHIP	10PF	0.5PF	50V
C596	1-162-915-11	CERAMIC CHIP	10PF	0.5PF	50V
C597	1-104-851-11	TANTAL. CHIP	10uF	20%	10V
C598	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C599	1-135-259-11	TANTAL. CHIP	10uF	20%	6.3V
C600	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C601	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C602	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C605	1-104-851-11	TANTAL. CHIP	10uF	20%	10V
C606	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C608	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C609	1-164-234-11	CERAMIC CHIP	1uF		10V
C610	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C611	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C613	1-162-966-11	CERAMIC CHIP	0.0022uF	10%	50V
C614	1-162-966-11	CERAMIC CHIP	0.0022uF	10%	50V
C615	1-164-234-11	CERAMIC CHIP	1uF		10V
C616	1-164-156-11	CERAMIC CHIP	0.1uF		25V
C617	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C618	1-162-923-11	CERAMIC CHIP	47PF	5%	50V
C620	1-162-966-11	CERAMIC CHIP	0.0022uF	10%	50V
C621	1-162-979-11	CERAMIC CHIP	0.0027uF	10%	50V
C622	1-162-953-11	CERAMIC CHIP	100PF	5%	50V
C624	1-162-970-11	CERAMIC CHIP	0.01uF	10%	25V
C627	1-164-234-11	CERAMIC CHIP	1uF		10V
C1000	1-104-852-11	TANTAL. CHIP	22uF	20%	6.3V
C1002	1-162-638-11	CERAMIC CHIP	1uF		16V
C2001	1-162-964-11	CERAMIC CHIP	0.001uF	10%	50V
C2002	1-164-234-11	CERAMIC CHIP	1uF		10V
C2004	1-164-234-11	CERAMIC CHIP	1uF		10V
C2005	1-135-179-21	TANTAL. CHIP	2.2uF	20%	16V
C2008	1-164-234-11	CERAMIC CHIP	1uF		10V
C2009	1-162-968-11	CERAMIC CHIP	0.0047uF	10%	50V
C3001	1-135-148-21	TANTALUM CHIP	1.5uF	20%	10V
C3002	1-135-149-21	TANTALUM CHIP	2.2uF	20%	10V

Ref. No.	Part No.	Description	Remark
< CONNECTOR >			
CN501	1-750-374-11	CONNECTOR, FPC 14P	
* CN502	1-691-419-11	HOUSING, CONNECTOR 8P	
CN504	1-569-530-11	HOUSING, CONNECTOR 16P	
* CN505	1-691-798-11	HOUSING, CONNECTOR 22P	
CN507	1-750-375-11	CONNECTOR, FPC 22P	
CN508	1-750-377-11	SOCKET, CONNECTOR 7P (REMOTE DIGITAL I/O)	
CN509	1-750-373-11	CONNECTOR, FPC 8P	
< DC-DC CONVERTER UNIT >			
CP501	1-467-045-11	CONVERTER UNIT, DC-DC	
< DIODE >			
D102-104	8-719-033-14	LED CL-170PG-CD-T	
D202-204	8-719-033-14	LED CL-170PG-CD-T	
D301	8-719-105-58	DIODE RD3.9M-B2	
D303	8-719-975-43	DIODE RB420D	
D331	8-719-975-43	DIODE RB420D	
D332	8-719-975-43	DIODE RB420D	
D340	8-719-975-43	DIODE RB420D	
D341	8-719-975-43	DIODE RB420D	
D501-503	8-719-980-38	DIODE SB07-03C	
D505	8-719-404-16	DIODE MA713	
D506-509	8-719-800-76	DIODE 1SS226	
D510	8-719-026-26	DIODE MA786WK	
D511	8-719-105-91	DIODE RD5.6M-B2	
D512	8-719-404-35	DIODE MA141WK	
D515	8-719-820-05	DIODE 1SS181	
D516	8-719-820-05	DIODE 1SS181	
D517	8-719-989-73	DIODE SB007T03C	
D518	8-719-404-35	DIODE MA141WK	
< IC >			
IC301	8-759-745-64	IC NJM4560M	
IC302	8-759-161-76	IC TK15021MTL	
IC303	8-759-097-92	IC NJM2100V	
IC304	8-759-161-74	IC AK5344-VS-E1	
IC305	8-759-501-41	IC SM5840BS	
IC308	8-759-058-41	IC NJM3416V	
IC311	8-759-178-39	IC PCM69AU-J-T1	
IC313	8-759-097-92	IC NJM2100V	
IC314	8-759-161-75	IC NJM2112V(Te2)	
IC315	8-759-168-90	IC TK11245TL	
IC501	8-759-094-01	IC MB3796PFV-G-BND-ER	

MAIN

Ref. No.	Part No.	Description	Remark
IC502	8-759-094-02	IC CXA8022N	
IC503	8-759-164-58	IC MCD002BM-TLM	
IC504	8-759-159-76	IC MM1138XQ	
IC505	8-759-168-66	IC RH5RE40AA-T1	
IC506	8-752-843-07	IC CXP80524-078R	
IC507	8-759-159-77	IC TK10502MT1	
IC508	8-752-352-24	IC CXD2605R	
IC509	8-759-031-84	IC SC7S04F	
IC510	8-752-343-47	IC CXK58257ATM-12LB	
IC511	8-759-031-84	IC SC7S04F	
IC2001	8-759-178-44	IC RN5VL33AA-T1	
< JACK >			
J301	1-750-369-11	JACK (MIC)	
J302	1-750-370-11	JACK (LINE IN)	
J304	1-750-372-11	JACK (PHONES/LINE OUT)	
J501	1-750-368-11	JACK, DC (POLARITY UNIFIED TYPE) (DC IN 6V)	
< COIL >			
L101-103			
	1-410-997-31	INDUCTOR CHIP 2.2uH	
L201-203			
	1-410-997-31	INDUCTOR CHIP 2.2uH	
L301	1-412-006-31	INDUCTOR CHIP 10uH	
L305	1-410-999-11	INDUCTOR CHIP 3.3uH	
L307	1-410-997-31	INDUCTOR CHIP 2.2uH	
L391	1-410-997-31	INDUCTOR CHIP 2.2uH	
L501	1-410-997-31	INDUCTOR CHIP 2.2uH	
L502	1-412-002-31	INDUCTOR CHIP 4.7uH	
L503	1-412-002-31	INDUCTOR CHIP 4.7uH	
L504	1-410-997-31	INDUCTOR CHIP 2.2uH	
L505	1-424-213-11	INDUCTOR 100uH	
L506	1-414-214-11	INDUCTOR 200uH	
L507	1-412-006-31	INDUCTOR CHIP 10uH	
L508	1-410-997-31	INDUCTOR CHIP 2.2uH	
L509	1-410-997-31	INDUCTOR CHIP 2.2uH	
L510	1-410-196-11	INDUCTOR CHIP 2.2uH	
L511	1-216-295-00	METAL CHIP 0 5% 1/10W	
L512	1-410-997-31	INDUCTOR CHIP 2.2uH	
L1001	1-410-997-31	INDUCTOR CHIP 2.2uH	
< TRANSISTOR >			
Q102	8-729-400-55	TRANSISTOR 2SD1328-S	
Q106	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q202	8-729-400-55	TRANSISTOR 2SD1328-S	
Q206	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q301	8-729-141-48	TRANSISTOR 2SB624-BV345	
Q302	8-729-216-22	TRANSISTOR 2SA1162-G	

Ref. No.	Part No.	Description	Remark
Q303	8-729-402-19	TRANSISTOR XN6501	
Q304	8-729-402-93	TRANSISTOR UN5214	
Q305	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q306	8-729-159-65	TRANSISTOR 2SD596-DV5	
Q307	8-729-900-52	TRANSISTOR DTC114YK	
Q308	8-729-425-18	TRANSISTOR XN4504	
Q309	8-729-402-93	TRANSISTOR UN5214	
Q311	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q312	8-729-216-22	TRANSISTOR 2SA1162-G	
Q313	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q314	8-729-402-19	TRANSISTOR XN6501	
Q316	8-729-402-93	TRANSISTOR UN5214	
Q317	8-729-427-83	TRANSISTOR XP6501	
Q318	8-729-427-83	TRANSISTOR XP6501	
Q331	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q332	8-729-216-22	TRANSISTOR 2SA1162-G	
Q333	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q334	8-729-230-60	TRANSISTOR 2SA1586-YG	
Q353	8-729-230-60	TRANSISTOR 2SA1586-YG	
Q354	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q355-357			
	8-729-402-93	TRANSISTOR UN5214	
Q361	8-729-216-22	TRANSISTOR 2SA1162-G	
Q362	8-729-402-19	TRANSISTOR XN6501	
Q363	8-729-216-22	TRANSISTOR 2SA1162-G	
Q364	8-729-402-19	TRANSISTOR XN6501	
Q365	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q366	8-729-402-32	TRANSISTOR 2SD1819A-R	
Q367	8-729-427-83	TRANSISTOR XP6501	
Q368	8-729-425-44	TRANSISTOR XP4315	
Q501	8-729-820-86	TRANSISTOR 2SB1121-ST	
Q502	8-729-820-86	TRANSISTOR 2SB1121-ST	
Q503	8-729-422-18	TRANSISTOR XN4315	
Q504	8-729-216-22	TRANSISTOR 2SA1162-G	
Q505	8-729-015-76	TRANSISTOR UN5211	
Q508	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q509	8-729-230-49	TRANSISTOR 2SC2712-YG	
Q512	8-729-015-74	TRANSISTOR UN5111	
Q514	8-729-140-75	TRANSISTOR 2SD999-CLCK	
Q515	8-729-805-26	TRANSISTOR 2SB1121-T	
Q516	8-729-402-45	TRANSISTOR UN5212	
Q517	8-729-402-96	TRANSISTOR UN5114	
Q518	8-729-924-62	TRANSISTOR DTC113ZU	
Q519	8-729-216-22	TRANSISTOR 2SA1162-G	
Q2001	8-729-402-45	TRANSISTOR UN5212	
Q3001	8-729-420-50	TRANSISTOR UN5215	

Ref. No.	Part No.	Description	Remark			
< RESISTOR >						
R101	1-216-830-11	METAL CHIP	5.6K	5%	1/16W	
R102	1-216-864-11	METAL CHIP	0	5%	1/16W	
R103	1-218-740-11	METAL CHIP	100K	0.50%	1/16W	
R104	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R105	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R106	1-216-830-11	METAL CHIP	5.6K	5%	1/16W	
R108	1-218-724-11	METAL CHIP	22K	0.50%	1/16W	
R109	1-216-809-11	METAL CHIP	100	5%	1/16W	
R110	1-218-873-11	METAL CHIP	12K	0.50%	1/16W	
R111	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R113	1-218-736-11	METAL CHIP	68K	0.50%	1/16W	
R115	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R116	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R120	1-218-694-91	METAL CHIP	1.2K	0.50%	1/16W	
R121	1-216-864-11	METAL CHIP	0	5%	1/16W	
R122	1-218-672-11	METAL CHIP	150	0.50%	1/16W	
R123	1-218-672-11	METAL CHIP	150	0.50%	1/16W	
R127	1-216-804-11	METAL CHIP	39	5%	1/16W	
R129	1-218-724-11	METAL CHIP	22K	0.50%	1/16W	
R130	1-216-809-11	METAL CHIP	100	5%	1/16W	
R132	1-216-802-11	METAL GLAZE	27	5%	1/16W	
R133	1-216-848-11	METAL CHIP	180K	5%	1/16W	
R136	1-216-817-11	METAL CHIP	470	5%	1/16W	
R137	1-218-295-11	METAL CHIP	5.6K	0.50%	1/16W	
R138	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R140	1-216-864-11	METAL CHIP	0	5%	1/16W	
R151	1-218-670-11	METAL CHIP	120	0.50%	1/16W	
R152	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R153	1-218-484-11	METAL CHIP	750	0.50%	1/16W	
R155	1-218-695-11	METAL CHIP	1.3K	0.50%	1/16W	
R156	1-216-804-11	METAL CHIP	39	5%	1/16W	
R157	1-216-841-11	METAL CHIP	47K	5%	1/16W	
R158	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R159	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R160	1-218-700-11	METAL CHIP	2.2K	0.50%	1/16W	
R162	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R164	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R173	1-216-845-11	METAL CHIP	100K	5%	1/16W	
R174	1-216-837-11	METAL CHIP	22K	5%	1/16W	
R177	1-216-833-11	METAL CHIP	10K	5%	1/16W	
R178	1-218-732-11	METAL CHIP	47K	0.50%	1/16W	
R179	1-218-732-11	METAL CHIP	47K	0.50%	1/16W	
R180	1-216-809-11	METAL CHIP	100	5%	1/16W	
R181	1-216-833-11	METAL CHIP	10K	5%	1/16W	
R201	1-216-830-11	METAL CHIP	5.6K	5%	1/16W	
R202	1-216-864-11	METAL CHIP	0	5%	1/16W	
R203	1-218-740-11	METAL CHIP	100K	0.50%	1/16W	

Ref. No.	Part No.	Description	Remark			
R204	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R205	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R206	1-216-830-11	METAL CHIP	5.6K	5%	1/16W	
R208	1-218-724-11	METAL CHIP	22K	0.50%	1/16W	
R209	1-216-809-11	METAL CHIP	100	5%	1/16W	
R210	1-218-873-11	METAL CHIP	12K	0.50%	1/16W	
R211	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R213	1-218-736-11	METAL CHIP	68K	0.50%	1/16W	
R215	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R216	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R220	1-218-694-11	METAL CHIP	1.2K	0.50%	1/16W	
R221	1-216-864-11	METAL CHIP	0	5%	1/16W	
R222	1-218-672-11	METAL CHIP	150	0.50%	1/16W	
R223	1-218-672-11	METAL CHIP	150	0.50%	1/16W	
R227	1-216-804-11	METAL CHIP	39	5%	1/16W	
R229	1-218-724-11	METAL CHIP	22K	0.50%	1/16W	
R230	1-216-809-11	METAL CHIP	100	5%	1/16W	
R232	1-216-802-11	METAL GLAZE	27	5%	1/16W	
R233	1-216-848-11	METAL CHIP	180K	5%	1/16W	
R236	1-216-817-11	METAL CHIP	470	5%	1/16W	
R237	1-218-295-11	METAL CHIP	5.6K	0.50%	1/16W	
R238	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R240	1-216-864-11	METAL CHIP	0	5%	1/16W	
R251	1-218-670-11	METAL CHIP	120	0.50%	1/16W	
R252	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R253	1-218-484-11	METAL CHIP	750	0.50%	1/16W	
R255	1-218-695-11	METAL CHIP	1.3K	0.50%	1/16W	
R256	1-216-804-11	METAL CHIP	39	5%	1/16W	
R257	1-216-841-11	METAL CHIP	47K	5%	1/16W	
R258	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R259	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R260	1-218-700-11	METAL CHIP	2.2K	0.50%	1/16W	
R262	1-218-716-11	METAL CHIP	10K	0.50%	1/16W	
R264	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R273	1-216-845-11	METAL CHIP	100K	5%	1/16W	
R274	1-216-837-11	METAL CHIP	22K	5%	1/16W	
R277	1-216-833-11	METAL CHIP	10K	5%	1/16W	
R278	1-218-732-11	METAL CHIP	47K	0.50%	1/16W	
R279	1-218-732-11	METAL CHIP	47K	0.50%	1/16W	
R280	1-216-809-11	METAL CHIP	100	5%	1/16W	
R281	1-216-833-11	METAL CHIP	10K	5%	1/16W	
R301	1-216-815-11	METAL CHIP	330	5%	1/16W	
R304	1-216-841-11	METAL CHIP	47K	5%	1/16W	
R305	1-216-845-11	METAL CHIP	100K	5%	1/16W	
R306	1-216-853-11	METAL CHIP	470K	5%	1/16W	
R307	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R308	1-216-821-11	METAL CHIP	1K	5%	1/16W	
R309	1-218-732-11	METAL CHIP	47K	0.50%	1/16W	
R310	1-218-732-11	METAL CHIP	47K	0.50%	1/16W	

MAIN

Ref. No.	Part No.	Description	Remark		
R312	1-216-834-11	METAL CHIP	12K	5%	1/16W
R313	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R314	1-216-833-11	METAL CHIP	10K	5%	1/16W
R315	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R316	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R317	1-216-851-11	METAL CHIP	330K	5%	1/16W
R318	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R319	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R320	1-216-821-11	METAL CHIP	1K	5%	1/16W
R321	1-216-833-11	METAL CHIP	10K	5%	1/16W
R322	1-216-833-11	METAL CHIP	10K	5%	1/16W
R323	1-216-864-11	METAL CHIP	0	5%	1/16W
R327	1-164-156-11	CERAMIC CHIP	0.1uF		25V
R330	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R331	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R332	1-216-827-11	METAL CHIP	3.3K	5%	1/16W
R334	1-216-833-11	METAL CHIP	10K	5%	1/16W
R336	1-216-821-11	METAL CHIP	1K	5%	1/16W
R337	1-216-001-00	METAL CHIP	10	5%	1/10W
R338	1-216-864-11	METAL CHIP	0	5%	1/16W
R342	1-216-834-11	METAL CHIP	12K	5%	1/16W
R343	1-216-848-11	METAL CHIP	180K	5%	1/16W
R344	1-216-821-11	METAL CHIP	1K	5%	1/16W
R351	1-216-833-11	METAL CHIP	10K	5%	1/16W
R352	1-216-854-11	METAL CHIP	560K	5%	1/16W
R353	1-216-863-11	METAL GLAZE	3.3M	5%	1/16W
R355	1-216-854-11	METAL CHIP	560K	5%	1/16W
R356	1-216-821-11	METAL CHIP	1K	5%	1/16W
R357	1-216-863-11	METAL GLAZE	3.3M	5%	1/16W
R358	1-216-841-11	METAL CHIP	47K	5%	1/16W
R359	1-216-857-11	METAL CHIP	1M	5%	1/16W
R360	1-216-821-11	METAL CHIP	1K	5%	1/16W
R361	1-216-833-11	METAL CHIP	10K	5%	1/16W
R365	1-216-001-00	METAL CHIP	10	5%	1/10W
R366	1-216-809-11	METAL CHIP	100	5%	1/16W
R371	1-216-821-11	METAL CHIP	1K	5%	1/16W
R372	1-216-854-11	METAL CHIP	560K	5%	1/16W
R373	1-216-833-11	METAL CHIP	10K	5%	1/16W
R374	1-216-827-11	METAL CHIP	3.3K	5%	1/16W
R375	1-216-857-11	METAL CHIP	1M	5%	1/16W
R376	1-216-841-11	METAL CHIP	47K	5%	1/16W
R377	1-216-821-11	METAL CHIP	1K	5%	1/16W
R378	1-216-809-11	METAL CHIP	100	5%	1/16W
R379	1-216-834-11	METAL CHIP	12K	5%	1/16W
R380	1-216-848-11	METAL CHIP	180K	5%	1/16W
R381	1-216-830-11	METAL CHIP	5.6K	5%	1/16W
R382	1-216-834-11	METAL CHIP	12K	5%	1/16W
R383	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R384	1-216-848-11	METAL CHIP	180K	5%	1/16W

Ref. No.	Part No.	Description	Remark		
R385	1-216-823-11	METAL CHIP	1.5K	5%	1/16W
R386	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R387	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R389	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R390	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R392-395					
	1-216-833-11	METAL CHIP	10K	5%	1/16W
R396	1-218-295-11	METAL CHIP	5.6K	0.50%	1/16W
R397	1-216-839-11	METAL CHIP	33K	5%	1/16W
R398	1-216-809-11	METAL CHIP	100	5%	1/16W
R399	1-216-809-11	METAL CHIP	100	5%	1/16W
R400	1-216-849-11	METAL CHIP	220K	5%	1/16W
R401	1-216-809-11	METAL CHIP	100	5%	1/16W
R402	1-216-809-11	METAL CHIP	100	5%	1/16W
R501	1-216-794-11	METAL CHIP	5.6	5%	1/16W
R502	1-216-828-11	METAL CHIP	3.9K	5%	1/16W
R503	1-216-813-11	METAL CHIP	220	5%	1/16W
R504	1-216-830-11	METAL CHIP	5.6K	5%	1/16W
R505	1-216-794-11	METAL CHIP	5.6	5%	1/16W
R506	1-216-794-11	METAL CHIP	5.6	5%	1/16W
R508	1-216-843-11	METAL CHIP	68K	5%	1/16W
R509	1-216-811-11	METAL CHIP	150	5%	1/16W
R510	1-216-843-11	METAL CHIP	68K	5%	1/16W
R511	1-216-840-11	METAL CHIP	39K	5%	1/16W
R512-514					
	1-216-834-11	METAL CHIP	12K	5%	1/16W
R516	1-216-023-00	METAL CHIP	82	5%	1/10W
R517	1-216-813-11	METAL CHIP	220	5%	1/16W
R518	1-217-806-11	METAL GLAZE	1	5%	1/8W
R519	1-217-806-11	METAL GLAZE	1	5%	1/8W
R520	1-216-841-11	METAL CHIP	47K	5%	1/16W
R521	1-216-833-11	METAL CHIP	10K	5%	1/16W
R522	1-216-833-11	METAL CHIP	10K	5%	1/16W
R523	1-216-832-11	METAL CHIP	8.2K	5%	1/16W
R524	1-216-828-11	METAL CHIP	3.9K	5%	1/16W
R525	1-216-844-11	METAL CHIP	82K	5%	1/16W
R526	1-216-843-11	METAL CHIP	68K	5%	1/16W
R527	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R528	1-216-826-11	METAL CHIP	2.7K	5%	1/16W
R529	1-218-734-11	METAL CHIP	56K	0.50%	1/16W
R530	1-216-826-11	METAL CHIP	2.7K	5%	1/16W
R531	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R533	1-218-748-11	METAL CHIP	220K	0.50%	1/16W
R534	1-218-748-11	METAL CHIP	220K	0.50%	1/16W
R535-539					
	1-216-837-11	METAL CHIP	22K	5%	1/16W
R540-542					
	1-216-845-11	METAL CHIP	100K	5%	1/16W
R544	1-216-833-11	METAL CHIP	10K	5%	1/16W

Ref. No.	Part No.	Description	Remark		
R545	1-216-801-11	METAL CHIP	22	5%	1/16W
R546	1-216-833-11	METAL CHIP	10K	5%	1/16W
R547	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R548	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R549	1-216-833-11	METAL CHIP	10K	5%	1/16W
R550	1-216-174-00	METAL GLAZE	100	5%	1/8W
R551	1-216-839-11	METAL CHIP	33K	5%	1/16W
R552	1-216-834-11	METAL CHIP	12K	5%	1/16W
R553	1-218-676-11	METAL CHIP	220	0.50%	1/16W
R554	1-216-839-11	METAL CHIP	33K	5%	1/16W
R555	1-216-811-11	METAL CHIP	150	5%	1/16W
R556	1-216-818-11	METAL CHIP	560	5%	1/16W
R557	1-216-818-11	METAL CHIP	560	5%	1/16W
R558	1-218-676-11	METAL CHIP	220	0.50%	1/16W
R559	1-218-740-11	METAL CHIP	100K	0.50%	1/16W
R560	1-216-817-11	METAL CHIP	470	5%	1/16W
R561	1-216-821-11	METAL CHIP	1K	5%	1/16W
R564	1-216-864-11	METAL CHIP	0	5%	1/16W
R565	1-216-843-11	METAL CHIP	68K	5%	1/16W
R566	1-216-817-11	METAL CHIP	470	5%	1/16W
R567	1-216-837-11	METAL CHIP	22K	5%	1/16W
R568	1-216-809-11	METAL CHIP	100	5%	1/16W
R569	1-216-841-11	METAL CHIP	47K	5%	1/16W
R570-572	1-216-809-11	METAL CHIP	100	5%	1/16W
R573	1-216-841-11	METAL CHIP	47K	5%	1/16W
R574	1-216-817-11	METAL CHIP	470	5%	1/16W
R575	1-216-845-11	METAL CHIP	100K	5%	1/16W
R576	1-216-833-11	METAL CHIP	10K	5%	1/16W
R577	1-216-845-11	METAL CHIP	100K	5%	1/16W
R578	1-216-842-11	METAL CHIP	56K	5%	1/16W
R579	1-216-838-11	METAL CHIP	27K	5%	1/16W
R580	1-216-838-11	METAL CHIP	27K	5%	1/16W
R581	1-216-835-11	METAL CHIP	15K	5%	1/16W
R582	1-216-794-11	METAL CHIP	5.6	5%	1/16W
R583	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R584	1-216-825-11	METAL CHIP	2.2K	5%	1/16W
R585	1-218-873-11	METAL CHIP	12K	0.50%	1/16W
R586	1-218-732-11	METAL CHIP	47K	0.50%	1/16W
R587	1-216-829-11	METAL CHIP	4.7K	5%	1/16W
R588	1-216-819-11	METAL CHIP	680	5%	1/16W
R589	1-216-849-11	METAL CHIP	220K	5%	1/16W
R590	1-216-849-11	METAL CHIP	220K	5%	1/16W
R592	1-216-843-11	METAL CHIP	68K	5%	1/16W
R593	1-216-843-11	METAL CHIP	68K	5%	1/16W
R596-598	1-216-845-11	METAL CHIP	100K	5%	1/16W
R599	1-216-854-11	METAL CHIP	560K	5%	1/16W
R600	1-216-829-11	METAL CHIP	4.7K	5%	1/16W

Ref. No.	Part No.	Description	Remark		
R601	1-216-833-11	METAL CHIP	10K	5%	1/16W
R602	1-216-812-11	METAL CHIP	180	5%	1/16W
R608	1-216-816-11	METAL CHIP	390	5%	1/16W
R609	1-216-849-11	METAL CHIP	220K	5%	1/16W
R610	1-216-837-11	METAL CHIP	22K	5%	1/16W
R611	1-216-838-11	METAL CHIP	27K	5%	1/16W
R614	1-216-841-11	METAL CHIP	47K	5%	1/16W
R2001	1-216-845-11	METAL CHIP	100K	5%	1/16W
R2002	1-216-854-11	METAL CHIP	560K	5%	1/16W
R2003	1-216-845-11	METAL CHIP	100K	5%	1/16W
R2004	1-216-851-11	METAL CHIP	330K	5%	1/16W
R2005	1-216-844-11	METAL CHIP	82K	5%	1/16W
R3001	1-216-837-11	METAL CHIP	22K	5%	1/16W
R3002	1-216-841-11	METAL CHIP	47K	5%	1/16W
R3003	1-216-821-11	METAL CHIP	1K	5%	1/16W

< VARIABLE RESISTOR >

RV301	1-223-361-11	RES. VAR. CARBON 20K/20K (REC LEVEL)
RV501	1-238-667-21	RES. ADJ. CERMET 100K

< SWITCH >

S301	1-571-277-11	SWITCH, SLIDE (MIC SENS)
S302	1-571-506-41	SWITCH, SLIDE (REC MODE)
S501	1-571-275-31	SWITCH, SLIDE (SP/LP)

< VIBRATOR >

X501	1-579-924-11	VIBRATOR, CRYSTAL (CHIP TYPE) (9.408MHz)
X502	1-579-924-11	VIBRATOR, CRYSTAL (CHIP TYPE) (9.408MHz)
X503	1-579-923-11	VIBRATOR, CRYSTAL (CHIP TYPE) (22.5792MHz)
X504	1-579-922-11	VIBRATOR, CRYSTAL (CHIP TYPE) (21.576MHz)

TRANSFORMER

Ref.No.	Part No.	Description	Remark
*		TRANSFORMER BOARD (SUPPLIED WITH MAIN BOARD, COMPLETE) *****	
		< CAPACITOR >	
C589	1-162-967-11	CERAMIC CHIP 0.0033uF	10% 50V
C590	1-164-234-11	CERAMIC CHIP 1uF	10V
C612	1-125-507-11	DOUBLE LAYERS 0.22F	5.5V
		< TRANSFORMER >	
IVT501	1-423-601-11	TRANSFORMER, OSCILLATION	
		< TRANSISTOR >	
Q513	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
		< RESISTOR >	
R562	1-216-821-11	METAL CHIP 1K 5%	1/16W
R563	1-218-736-11	METAL CHIP 68K 0.50%	1/16W
